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**SECTION 03345**  
**CONCRETE FINISHING**

**PART 1 -- GENERAL**

1.01 SUMMARY

Division 0, Contract requirements and Division 1, General Conditions apply to this section.

1.02 DESCRIPTION

Work included: Provide finishes on cast-in-place concrete as called for on the Drawings, as specified herein, and as needed for a complete and proper installation.

1.03 QUALITY ASSURANCE

- A. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.
- B. Except as may be modified herein or otherwise directed by the Architect, comply with ACI 301, "Specifications for Structural Concrete for Buildings".

1.04 SUBSTITUTIONS

Substitutions will be considered per General Conditions Article 3.11.4 and Section 01630.

1.05 SUBMITTALS

- A. Submit in accordance with Article 3.11 of the General Conditions.
- B. Product data, submit:
  - 1. Materials list of items proposed to be provided under this Section;
  - 2. Manufacturer's specifications and other data needed to prove compliance with the specified requirements;
  - 3. Manufacturer's recommended installation procedures which, when accepted by the Architect, will become the basis for accepting or rejecting actual installation procedures used on the Work.

1.06 PRODUCT HANDLING

Comply with pertinent provisions of Division 1.

1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports:  
None required.
- B. As-Builts:  
Not required
- C. Operation and Maintenance Data:  
None required.
- D. Extra Materials:  
None required.
- E. Extended Warranty:  
Comply with the requirements of General Condition Article 3.5 and Section 01740.

## **PART 2 -- PRODUCTS**

### **2.01 MATERIALS**

#### **A. General:**

1. Carefully study the Drawings and these Specifications, and determine the location, extent, and type of required concrete finishes.
2. As required for the Work, provide the following materials, or equals accepted in advance by the Architect.

#### **B. Liquid bonding agent: "Weld-Crete," manufactured by the Larsen Products Corporation.**

#### **C. Curing and protection paper:**

1. Comply with ASTM C171, Type 1, regular.
2. Accepted products:
  - a) "Sisalkraft, Seekure 896";
  - b) Equal non-staining products faced with polyethylene film.

#### **D. Slip-resistant abrasive aggregate:**

1. Provide aluminum oxide grains, uniformly graded, screen size 12-13, 14-36 or 16-30.
2. Acceptable product:
  - a) Emerchrome Floor Hardener by L.M. Scofield Company.
  - b) Frictex H by Sonneborn.
  - c) or approved equal.

### **2.02 OTHER MATERIALS**

Provide other materials, not specifically described but required for a complete and proper installation, as selected by the Contractor subject to the acceptance of the Architect.

## **PART 3 -- EXECUTION**

### **3.01 EXAMINATION**

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Correct conditions detrimental to timely and proper completion of the Work.
- C. Do not proceed until unsatisfactory conditions are corrected.
- D. Beginning of installation means acceptance of conditions.

### **3.02 FINISHING OF FORMED SURFACES**

#### **A. General:**

1. After removal of forms, give exposed concrete surfaces the finish specified below.
2. Revise the finish as needed to secure the acceptance of the Architect.

#### **B. Rubbed finish:**

1. Do not start cleaning operations until all contiguous surfaces to be cleaned are completed and accessible.

2. Do not permit cleaning as the work progresses.
3. Mix one part portland cement and 1-1/2 parts fine sand with sufficient water to produce a grout having the consistency of thick paint.
4. Substitute white portland cement for part of the gray portland cement as required to produce a color matching the color of surrounding concrete, as determined by a trial patch.
5. Wet the surface of the concrete sufficiently to prevent absorption of water from the grout, and apply the grout uniformly with brushes or spray gun.
6. Immediately after applying the grout, scrub the surface vigorously with a cork float or stone to coat the surface and fill all air bubbles and holes.
7. While the grout is still plastic, remove all excess grout by working the surfaces with a rubber float, sack, or other means.
8. After the surface whites from drying (above 30 minutes at normal temperatures), rub vigorously with clean burlap.
9. Keep the surface damp for at least 36 hours after final rubbing.

### 3.03 FINISHING SLABS

- A. Definition of finishing tolerances:
  1. "Class A": True plane within 1/8" in ten feet as determined by a ten foot straightedge placed anywhere on the slab in any direction.
  2. "Class B": True plane within 1/4" in ten feet as determined by a ten foot straightedge placed anywhere on the slab in any direction.
- B. Scratched finish: For surfaces scheduled to receive bond-applied cementitious applications.
  1. After the concrete has been placed, consolidated, struck off, and leveled to a Class B tolerance, roughen the surface with stiff brushes or rakes before the final set.
- C. Floated finish: For surfaces intended to receive roofing.
  1. After the concrete has been placed, consolidated, struck off, and leveled, do not work the concrete further until ready for floating.
  2. Begin floating when the water sheen has disappeared and when the surface has stiffened sufficiently to permit the operation.
  3. During or after the first floating, check the planeness of the surface with a ten foot straightedge applied at not less than two different angles.
  4. Cut down high spots and fill low spots, and produce a surface with a Class B tolerance throughout.
  5. Rfloat the slab immediately to a uniform sandy texture.
- D. Troweled finish:
  1. Provide a floated finish as described above, followed by a power troweling and then a hand troweling which is relatively free from defects, but which still may show some trowel marks.
    - a. Monolithic Trowel Finish: For all floor surfaces not otherwise specified. Steel trowel and retrowel to smooth surface. After concrete has set enough to ring true, retrowel to a burnished impervious finish, free of trowel marks or other blemishes.

- b. Steel Float Finish: for all slabs to receive resilient tile, waterproof membrane, or carpeting. Same as monolithic finish except omit burnish retroweling.
      - c. Fine Swirl Finish (when shown on the Drawings): Prepare same as steel float finish. When ready, perform such finishing operations as necessary to produce Architect-selected fine textured, non-slip finish. Construct sample panel for Architect's acceptance prior to placement. Sample panel shall consist of tooled edges and have a tooled joint within field of panel.
    - 2 Provide a finished surface essentially free from trowel marks, uniform in texture and appearance, and in a plane of Class A tolerance.
- E. Broom finish: For slabs to receive thin set tiles, apply steel float finish followed by very fine broom finish. For surfaces to receive mortar setting beds and for exterior concrete driveway ramps, curbs and gutters, spandrels, etc.
  - 1. Provide a finished surface uniform in texture and appearance, and in a plane of Class A tolerance. Roughen surface with coarse broom.
- F. Rock Salt finish: Exterior walkways and pavings except where non-slip finish is specified.
  - 1. Provide a floated finish as described above.
  - 2. While the surface is still plastic, broadcast rock salt into the surface and embed uniformly into the surface by light tamping.
  - 3. Float the surface until it has been brought to a true plane with Class B tolerance.
  - 4. After the concrete has completely set, flood the surface with water to dissolve the rock salt, using a fine bristle brush as necessary to remove the salt.
  - 5. Provide a sample panel at the site of the proposed finish and receive the acceptance of the Architect of that finish prior to placing of the paving.
- G. Non-slip finish: For exterior platforms, steps, and landings; and Interior and exterior pedestrian ramps.
  - 1. Provide a floated finish as described above.
  - 2. While the surface is still plastic, broadcast abrasive aggregate as specified in Paragraph 2.01.F above and work into the surface according to the manufacturer's recommendations.
  - 3. Complete finishing surface as described above for a troweled finish, and as recommended by the aggregate manufacturer.

### 3.04 CURING AND PROTECTION

- A. Beginning immediately after placement, protect concrete from premature drying, excessively hot and cold temperatures, and mechanical injury.
- B. Preservation of moisture:
  - 1. Unless otherwise directed by the Architect, apply one of the following procedures to concrete not in contact with forms, immediately after completion of placement and finishing.
    - a. Ponding or continuous sprinkling;
    - b. Application of absorptive mats or fabric kept continuously wet;
    - c. Application of sand kept continuously wet;
    - d. Continuous application of team (not exceeding 150° F) or mist spray;

- e. Application of waterproof sheet materials specified in Part 2 of this Section;
  - f. Application of other moisture-retaining covering as accepted by the Architect.
  - g. Where forms are exposed to the sun, minimize moisture loss by keeping the forms wet until they can be removed safely.
2. Cure concrete by preserving moisture as specified above for at least ten days.
- C. Temperature, wind, and humidity:
- 1. Cold weather:
    - a) When the mean daily temperature outdoors is less than 40° F, maintain the temperature of the concrete between 50° F and 70° F for the required curing period.
    - b) When necessary, provide proper and adequate heating system capable of maintaining the required heat without injury due to concentration of heat.
    - c) Do not use combustion heaters during the first 24 hours unless precautions are taken to prevent exposure of the concrete to exhaust gases which contain carbon dioxide.
  - 2. Hot weather: When necessary, provide wind breaks, fog spraying, shading, sprinkling, ponding, or wet covering with a light colored material, applying as quickly as concrete hardening and finishing operations will allow.
  - 3. Rate of temperature change: Keep the temperature of the air immediately adjacent to the concrete during and immediately following the curing period as uniform as possible and not exceeding a change of 5° F in any one hour period, or 50° F in any 24 hour period.
- D. Protection from mechanical injury:
- During the curing period, protect the concrete from damaging mechanical disturbances such as heavy shock, load stresses, and excessive vibration.
- 1. Protect finished concrete surfaces from damage from construction equipment, materials, and methods, by application of curing procedures, and by rain and running water.
  - 2. Do not load self-supporting structures in such a way as to over stress the concrete.

**\*\*\*END OF SECTION\*\*\***

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**SECTION 04050**  
**MORTAR AND GROUT**

**PART 1 - GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SUMMARY

Provide all materials, labor and accessories as required and specified for complete mortar and grout installation in masonry walls.

1.03 QUALITY ASSURANCE: Standards and References: (Latest Edition unless otherwise noted)

- A. ASTM C144, Aggregate for Masonry Mortar.
- B. ASTM C150, Portland Cement
- C. ASTM C207, Hydrated Lime for Masonry Purposes
- D. ASTM C270, Standard Specification for Mortar for Unit Masonry
- E. ASTM C404, Aggregates for Grout
- F. ASTM C476, Standard Specification for Grout for Masonry
- G. ASTM C1019, Method of Sampling and Testing Grout
- H. CBC Section 2103
- I. 2010 California Building (CBC)
- J. Masonry Standards Joint Committee (MSJC)

B. SUBSTITUTIONS

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.04 SUBMITTALS:

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Mix design for mortar and grout shall be submitted for review.
- C. Supplier's certificates indicating materials comply with the specifications below. They shall include but are not necessarily limited to:
  - 1. Aggregates
  - 2. Cement
  - 3. Admixtures

1.05 PRODUCT HANDLING

Comply with the requirements of Section 01620.

1.06 TESTS & INSPECTIONS

- A. A testing program is required prior to start of construction. Testing program to be done in Compliance with the 2010 CBC requirements and in collaboration with Testing Laboratory, Design team, contractor, owner and submitted for review by the agency in charge of building enforcement. Requirements below are minimum requirements; additional requirements may be required in final testing program.



- B. All tests and inspections herein are to be performed by an independent testing laboratory approved by the building official.
  - C. Mortar and Grout Tests: If mortar and grout tests are indicated as required on the Structural drawings, at the beginning of Masonry Work, at least 1 test sample each of mortar and grout shall be taken on 3 successive working days, then once per week with at least one sample taken for each 5000 square feet of wall area, or fraction thereof.
    - 1. Test specimens shall be made in accordance with ASTM C1019 for grout and ASTM C780 for mortar.
    - 2. Test specimens shall be continuously stored in moist air until tested.
    - 3. Mortar shall show a compressive strength of not less than 1800 psi at 28 days. Grout shall show a compressive strength of not less than 2000 psi at 28 days.
  - D. If masonry placement and grouting inspection is indicated as required on the Structural Drawings, a special inspector shall be employed per CBC Section 1704 during the placement of all units, placement of all reinforcing steel, during all grouting operations and during taking of all test specimens.
- 1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.
- A. Reports:  
Final Report related to Item 1.06.
  - B. As-Builts:  
Comply with the requirements of Section 01770 – Contract Closeout.
  - C. Operation and Maintenance Data:  
None required.
  - D. Extra Materials:  
None required.
  - E. Extended Warranty:  
Comply with the requirements of General Condition Article 3.5 and Section 01740.

**PART 2 – PRODUCTS**

2.01 MATERIALS

- A. Cement: ASTM C 150, Type I or II, low alkali; natural gray.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Quicklime: ASTM C 5.
- D. Lime Putty: Made from hydrated lime or quicklime.
  - 1. If made from quicklime, other than processed pulverized quicklime, slake lime and then screen through a No. 16 mesh sieve. Before using, store and protect slaked and screened lime putty for not less than 10 days.
  - 2. Processed pulverized quicklime shall be slaked for not less than 48 hours, and shall be cool when used.
  - 3. Lime putty prepared from hydrated lime may be used immediately after mixing.
  - 4. Lime putty prepared from quicklime or pulverized quicklime shall have a plasticity figure, after slaking and screening, of not less than 200, and shall weigh not less than

83 lbs. per cubic foot. Lime putty prepared from hydrated lime shall conform to ASTM C 207, Type S.

- E. Aggregate:
  - 1. For Mortar: ASTM C144.
  - 2. For Grout: ASTM C404.
- F. Admixture: "Sika Grout Aid"
- G. Water: Suitable for domestic consumption.

## 2.02 MORTAR

- A. Mortar shall be Type S having a 28 day compressive strength of not less than 1800 psi, and shall conform to CBC Section 2103.
- B. Mortar shall be made with admixtures that are proportioned, added and mixed in strict accordance with manufacturer's directions.
- C. Mortar mix shall be proportioned by volume; one part portland cement, not less than 1/4 part nor more than 1/2 part lime putty, and sand totaling not less than 2-1/4 nor more than 3 times sum of volumes of cement and lime used.
  - 1. Total clay content shall not exceed 2% of sand content or 6% of cement content.

## 2.03 GROUT

- A. Grout shall have a 28-day compressive strength of not less than 2000 psi. Proportion by volume, and with sufficient water to produce consistency for pouring without segregation so that grout will flow into masonry joints. Grout shall conform to CBC Section 2103.
- B. Fine Grout: 1 part Portland cement, to which may be added not more than 1/10 part lime putty, and 3 parts sand.
  - 1. Fine grout shall be used for all grout spaces less than 3" wide.
- C. Coarse Grout: 1 part Portland cement, to which may be added not more than 1/10 part lime putty, 3 parts sand and not less than 1 part nor more than 2 parts pea gravel (3/8" maximum aggregate size).
  - 1. Coarse grout shall be used in grout spaces 3" wide or more.
- D. Add "Sika Grout Aid" admixture to grout at the rate of 1 pound per 100 pounds cementitious material.

## **PART 3 – EXECUTION**

### 3.01 INSPECTION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

### 3.02 MIXING MORTAR AND GROUT

- A. Accurately measure materials in suitably calibrated devices; shovel measurements are not acceptable. Each 94lb. sack of Portland cement will be considered as 1 cubic foot.

- B. Place sand, cement and water in mixer in that order and mix for at least 2 minutes; then add lime putty and continue mixing as long as necessary to secure a uniform mass, but in no case less than 10 minutes.
- C. Use mixers of at least 1 sack capacity; batches requiring fractional sacks will not be permitted unless cement is weighed for each batch.

3.03 GROUTING PROCEDURES

- A. Specified under Sections 04220 and 04210.

3.04 RE-TEMPERING

- A. When necessary to re-temper mortar, add water and remix; re-tempering by dashing water over mortar will not be permitted.
- B. Any mortar which is unused within 30 minutes after initial mixing and any mortar that has begun to set shall not be used.

3.05 DEFECTIVE MORTAR OR GROUT

- A. Should the strength of mortar or grout fall below that specified, remainder of Work shall be adjusted to reach required strength. Work in place representing inferior grout and mortar and indicating a strength less than the minimum specified shall be tested by taking and testing core samples. Number and location of cores shall be determined by Structural Engineer.
- B. Should compression tests of cores fail to meet required strength, masonry shall be deemed to be defective and shall be removed and replaced at no cost to Owner.
- C. Costs relative to taking and testing of core samples shall be paid by Owner and will be deducted from Contract Amount. Cost of patching core holes shall be borne by Contractor.

**\*\*\*END OF SECTION\*\*\***

**SECTION 04220**  
**CONCRETE UNIT MASONRY**

**PART 1 – GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SCOPE

A. Furnish and install all concrete unit masonry, reinforcement, and all required accessories and materials as shown on the Drawings and specified here.

1. Cooperate with other trades for embedded items, furnished under those sections and installed here.
2. Supervise setting of dowels for masonry furnished and installed under Section 03210, Reinforcing Steel.

1.03 QUALITY ASSURANCE

A. Allowable Tolerances: Maximum deviation from indicated line or plane of installed concrete masonry units shall not exceed 1/8 inch in 10 feet in any direction.

B. Standards and References: (Latest Edition unless otherwise noted):

1. 2010 California Building Code (CBC)
2. ASTM C90 - Hollow and Solid Load Bearing Concrete Masonry Units
3. ASTM C140 - Sampling and Testing of Concrete Masonry Units.
4. ASTM C426 - Standard Test Method for Drying Shrinkage Concrete Block.
5. CBC Section 2103.1.
6. Concrete Masonry Design Manual published for the Concrete Masonry Association of California and Nevada, current Edition.
7. Masonry Standards Joint Committee (MSJC)
5. See Section 03210 for reinforcing steel tests and inspections.

1.04 SUBSTITUTIONS

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.05 SUBMITTALS:

A. Provide in accordance with Article 3.11 of the General Conditions.

B. Submit the following:

1. Suppliers certificate indicating units comply with material standards indicated below:
2. See Section 03210 for reinforcing steel submittals.

C. Test Panel

1. Size: Minimum 4 feet by 4 feet.
2. Locations: As determined by the Architect.

1.06 PRODUCT HANDLING

A. Comply with the requirements of Section 01620.

- B. Scaffolding, runways and ladders required for work under this Section shall be provided by masonry contractor, and shall be heavy trades type substantially built and in compliance with State labor laws, safety codes and other regulatory agencies as applicable to this project.
- C. Environmental Requirements: Install concrete unit masonry when temperature in area surrounding work is 40°F or above. Maintain temperature of work above 40°F for at least 48 hours after installation. Grout shall not be placed when air temperatures fall below 20°F.
- D. Store masonry units off the ground in a dry location, covered and protected from absorbing moisture.

1.07 TESTS AND INSPECTIONS:

- A. A testing program is required prior to start of construction. Testing program to be done in Compliance with the 2010 CBC requirements and in collaboration with Testing Laboratory, Design team, contractor, owner and submitted for review by the agency in charge of building enforcement. Requirements below are minimum requirements; additional requirements may be required in final testing program.
- B. All tests and inspections herein are to be performed by an independent testing laboratory approved by the Building Official.
- C. If masonry tests are indicated as required on the structural drawings, three sample units will be tested during construction for each 5,000 square feet of wall area. Test also three sample units prior to construction.
  - 1. Units will be tested for compressive strength on both the net and gross area per ASTM C140.
  - 2. Units will be tested for linear drying shrinkage per ASTM C426.
- D. If masonry placement and grouting inspection is indicated as required on the structural drawings, a special inspector shall be employed per CBC Section 1704 to inspect the placement of all units, placement of all reinforcing steel, during all grouting operations and during taking of all test specimens.

1.08 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports:  
Final Report related to Item 1.07.
- B. As-Builts:  
Comply with the requirements of Section 01770 – Contract Closeout.
- C. Operation and Maintenance Data:  
None required.
- D. Extra Materials:  
None required.
- E. Extended Warranty:  
Comply with the requirements of General Condition Article 3.5 and Section 01740.

**PART 2 – PRODUCTS**

2.01 MASONRY UNITS

A. Masonry units shall be hollow load bearing masonry units conforming to ASTM C90 and CBC Section 2103.1.

1. Weight: Light weight.
2. Maximum lineal shrinkage from saturated to oven dry condition of not more than 0.065 percent.
3. Twenty-eight day compressive strength of 1000 psi on gross area and 1900 psi on net area.
4. Moisture controlled units.

B. Unit Type

1. 8" wide by 8" high x 16" long unless specified otherwise.
2. See Plans for finish surface, color, etc.

C. Provide bond beam units, open end units and other special units as indicated. Use open end units at cells containing vertical reinforcement wherever possible.

## 2.02 MORTAR AND GROUT

Specified under Section 04050.

## 2.03 ACCESSORY MATERIALS

A. Reinforcing Bars: ASTM A615, Grade 40 or 60, as indicated in Section 03210, deformed bars.

1. Tie Wire: Black annealed steel wire not lighter than 16 gage.

B. Provide spacers to firmly hold reinforcement in place.

C. Anchor Bolts: All anchor bolts cast in masonry shall be headed bolts with cut threads conforming to ASTM A307 or ASTM A36 or ASTM A572.50 as indicated on drawings.

D. Expansion Anchors: All expansion bolts installed in masonry shall be Hilti Kwik Bolt 3 as manufactured by Hilti Inc. See Structural Drawings for installation requirements and tension testing requirements as applicable. See Drawings for special head requirements as needed. Substitution of other brands or anchors shall proceed only after written approval from the Structural Engineer and the Building Official as been obtained.

## 2.04 JOINTS

All joints shall be 3/8" thick joints for concrete block, Tool exposed interior and exterior joints and concealed exterior joints to produce a dense slightly concave surface that is well bonded to unit at edges. Tool joints behind room base, switches, and outlet plates to produce a smooth dense joint flush with the face of adjacent masonry units, where occurring on the job. Cut joints flush on concealed interior surfaces and surfaces to be plastered.

# **PART 3 – EXECUTION**

## 3.01 INSPECTION

A. Examine the areas and conditions under which work of this Section will be performed

B. Verify that specified items may be installed in accordance with the approved design, including the following:

1. That foundation surface is level to permit bed joint with range of 1/4 to 3/4 inch.
2. That edge is true to line to permit projection of masonry to less than 1/4-inch.

3. That projecting dowels are free from loose scale, dirt, concrete, or other bond-inhibiting substances and properly located.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not begin work before unsatisfactory conditions have been corrected.
- E. Beginning of installation means acceptance of conditions

### 3.02 PREPARATION

- A. Clean concrete surfaces to receive masonry. Remove latence or other foreign material lodged in surfaces by sandblasting or other means as required. Joints between concrete and masonry shall be considered construction joints. See Concrete specifications.
- B. Ensure masonry units are clean and free from dust, dirt, or other foreign materials before laying.
- C. Establish lines, levels, and coursing. Protect from disturbances.
- D. Provide temporary bracing during erection of masonry work. Maintain in place until masonry has set to provide permanent bracing.

### 3.03 COURSING

- A. Erect masonry in accordance with CBC Section 2104.1.2.
- B. Place masonry to lines and levels indicated to the following tolerances:
  1. Variation from Unit to Adjacent Unit: 1/32-inch max.
  2. Variation from Plane of Wall: 1/4-inch in 10 feet.
  3. Variation from Plumb: 1/4-inch.
  4. Variation from Level Coursing: 1/8-inch in 3 feet; 1/4-inch in 10 feet; 1/2-inch maximum.
  5. Variation of Joint Thickness: 1/8-inch in 3 feet.
- C. Bond: Unless noted otherwise in Drawings, lay concrete masonry units in running bond with vertical joints located over score of unit in course below (and vice versa).
- D. Maintain masonry courses to uniform width. Make vertical and horizontal joints equal and of uniform thickness.
- E. Preserve the vertical continuity of cells in concrete unit masonry. The minimum clear horizontal dimensions of vertical cores shall be 3 x 3 inches for 8-inch wide block.

### 3.04 PLACING AND BONDING

- A. Do not install cracked, broken or chipped masonry units.
- B. Lay only dry concrete masonry units.
- C. Lay masonry in full bed of mortar, properly jointed with other work. Buttering corners of joints, and deep or excessive furrowing of mortar joints are not permitted.
  1. Block Cap: Lay with full mortar coverage on horizontal and vertical joints.
  2. Install grout cap where and as indicated.
- D. Fully bond intersections and external and internal corners.
- E. Do not shift or tap masonry units after mortar has taken initial set. Where adjustment must be made, remove mortar and replace.
- F. Remove excess mortar.

- G. Perform job-site cutting with proper tools to provide straight unchipped edges. Take care to prevent breaking masonry unit corners or edges.
- H. Step back unfinished work for joining with new work. Do not use toothing.

### 3.05 JOINTS

- A. Horizontal and vertical joints at masonry units shall be 3/8-inch wide and as follows:
  - 1. Point joint tight in unpurged masonry below ground.
  - 2. All end joints shall be fully filled with mortar and joints squeezed in bed joints shall be held back approximately 1/2-inch from cell to provide positive bond with grout.
  - 3. Joints shall be struck flush at all areas to receive plaster finish.

### 3.06 MASONRY REINFORCEMENT

- A. Place reinforcement in accordance with ACI 315, to a tolerance of +/- 1/2-inch from specified location.
- B. Reinforcing steel shall not be bent or straightened in a manner that will injure the material. Bars with kinks or bends not shown on the plans shall not be used. Heating of bars for bending will not be permitted.
  - 1. Bars shall conform accurately to the sizes, shapes, lines and dimensions shown on drawings and with hooks and beds made as detailed. Bars shall be placed as indicated on the drawings and centered on grout space.
  - 2. At the time grout is place around it, reinforcing steel shall be clean of mill scale or other coatings that will destroy or reduce bond.
  - 3. All vertical reinforcing steel shall be installed in one piece, full height of wall, and braced throughout its height in a manner that will retain the steel in proper position and provide the proper clearance.
- C. Reinforcing steel shall be secured to all foundation dowels and held in place at spacings not to exceed 192 bar diameters.

### 3.07 GROUTING

- A. General Requirements:
  - 1. All cells shall be grouted solid.
  - 2. Use low lift or high lift grouting at Contractor's option.
  - 3. Use grout pump, hopper or bucket to place grout.
  - 4. Place grout in final position within 1-1/2 hours after introduction of mixing water.
  - 5. Place grout and rod with a 3/4-inch flexible cable vibrator sufficiently to case it to flow into all voids between the cells and around the reinforcing steel. Slushing with mortar will not be permitted.
  - 6. Stop grout approximately 1 1/2 inches below top of last course; except at top course bring grout to top of wall.
- B. Low Lift Grouting:
  - 1. Do not lay units higher than 48 inches before grouting.
  - 2. If mortar has been allowed to set prior to grouting, remove all fins protruding more than 1/2-inch into grout space.
  - 3. Conform to requirements of CBC Section 2104.6.1.1.2.



4. Consolidate each lift twice. Once while placing grout and once more after initial absorption of water but before set.

C. High Lift Grouting:

1. Conform to requirements of CBC Section 2104.6.1.1.3.
2. Lay up walls, subject to maximum height limitations of Masonry Standards Joint Committee, Building Code Requirements for Masonry Structures Table 1.16.1.
3. Provide clean out holes at the bottom of every pour in cells containing vertical reinforcement. Construct clean out courses with open-bottom bond beam units inverted to permit cleaning of all cells by flushing. Cleanouts shall be not less than 3x4inch openings cut from one face shell. Do not plug clean out holes until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected.
4. Clean mortar droppings from the bottom of the grout space and from reinforcing steel. Remove mortar fins protruding more than ½-inch into the grout space by dislodging the projections with a rod or stick as the work progresses or by washing the grout space at least twice a day during erection using a high pressure stream of water.
5. Do not place grout in hollow unit masonry until mortar joints have set for at least 72 hours and clean out plugs have cured 48 hours.
6. Place grout in lifts not to exceed 4 feet in height, with a waiting period between lifts, dependent on weather and absorption rate of the masonry, in order to place the succeeding lift after the preceding lift becomes plastic but prior to initial set. The first lift shall be consolidated using mechanical vibrators. After the required waiting period, place the second lift and consolidate with the vibrator, reconsolidating the lift below to a depth of 12 to 18 inches. Repeat the waiting, placing and consolidating process until the top of the grout pour is reached. Reconsolidate the top lift after the required waiting period. The high-lift grouting of any section of wall between lateral flow barriers shall be completed to the top of a pour in one working day unless a new series of clean out holes is established and the resulting horizontal construction joint cleaned.

3.08 WEATHER PROVISIONS FOR CONSTRUCTION

- A. Cold Weather Construction to be in accordance with CBC section 2104.3.
- B. Hot Weather Construction to be in accordance with CBC section 2104.4

3.09 EXPANSION JOINTS

See drawings for type and location of expansion joints.

3.10 BOND BEAMS

Bond beams shall be located where shown and detailed on the drawings, and shall be reinforced as indicated and as herein after specified.

3.11 BUILT-IN WORK

- A. Miscellaneous Embedded Items: All items indicated to be embedded in masonry shall be carefully located and anchored to prevent movement during grouting operations. Avoid cutting and patching.
  1. Install all anchor bolts and anchors furnished under other sections for wood nailers, ledgers, etc.

3.12 CUTTING AND FITTING

Obtain approval prior to cutting or fitting any area not indicated or where appearance or strength of masonry work may be impaired.

3.13 REPAIR, POINTING AND CLEANING

- A. Remove and replace masonry units which are loose, chipped, broken, stained or otherwise damage, or if units do not match adjoining units.
- B. Pointing: During the tooling of joints, enlarge any voids or holes and completely fill with mortar.
- C. Dry brush masonry surface after mortar has set, at each day's work and after final pointing.
- D. Leave work and surrounding surface clean and free of mortar spots and droppings.
- E. Cleaning: Upon completion of masonry installation, repair all holes. Defective joints shall be cut out and rejointed. Exposed masonry surfaces shall be cleaned free of mortar, green stain and efflorescence.

3.14 SEALER

Specified under Section 07190.

3.15 DEFECTIVE MASONRY

- A. Materials or workmanship not conforming to appearance or strength specified, will be deemed defective and shall be removed and replaced at no cost to Owner.
- B. Defective mortar and grout, as defined under Section 04050; "Mortar and Grout" shall constitute defective masonry.

**\*\*\*END OF SECTION\*\*\***

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**SECTION 05100**  
**SUPPORTING FROM STRUCTURE**

**PART 1 – GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this section.

1.02 SUMMARY

A. Work Included:

1. This section provides guidelines and limitations for supporting all mechanical, electrical, plumbing or architectural items from the building structure, and for seismic bracing for all such items.
2. Design and install all support and bracing systems except as noted. Provide for attachment to portions of the building structure capable of bearing the loads imposed. Design systems to not overstress the building structure.

B. Work Not Included:

1. The Contractor is not required to design support and bracing for items for which the contract documents provide specific attachment, support, and bracing. Items specifically noted in the CBC as not requiring bracing may be exempt from seismic bracing if all conditions of attachment in the CBC are compliant. Seismic bracing is not typically required for the following items:
  - a. Gas piping less than 1 inch inside diameter.
  - b. Piping for boilers and mechanical equipment less than 1.25 inches inside diameter.
  - c. All other piping less than 2.5 inches inside diameter, unless racked together.
  - d. All piping and duct suspended by individual hangers 12 inches or less in length with flexible connections.
  - e. All rectangular air handling ducts less than 6 square feet in cross sectional area.
  - f. All round air handling ducts less than 28 inches in diameter.
  - g. All electrical conduits less than 2.5 inches inside diameter, unless racked together.

1.03 QUALITY ASSURANCE

A. General:

1. Design and install all support systems to comply with the requirements of the 2010 California Building Code Chapter 16.
2. For seismic bracing design engage the services of a structural engineer licensed in California.
3. For guidelines regarding seismic bracing for mechanical, electrical and plumbing systems, refer to the Sheet Metal and Air Conditioning Contractors National Association, Inc. (SMACNA), "Guidelines for Seismic Restraints of Mechanical Systems and Plumbing Piping Systems". Where SMACNA guidelines deviate from CBC requirements, CBC requirements shall govern.

B. Standards and References: (Latest Edition unless specified otherwise)

1. The General Conditions, Supplementary Conditions, and applicable portions of Division 1 apply to the work of this Section as if printed herein.

2. If the year of the adoption or latest revision is omitted from the designation, it shall mean the specification, manual or test designation in effect the date of Notice to Proceed with the Work given.

1.04 SUBSTITUTIONS

- A. Substitutions will be considered per General Conditions Article 3.11.4 and Section 01630.

1.05 SUBMITTALS

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Submit the following:
  1. Submit shop drawings for all substructures and attachment methods.
  2. Submit proposed alternative methods of attachment for review by the Architect, prior to deviating from the requirements given below.
  3. For all seismic bracing systems, submit structural calculations and details prepared and signed by the Contractor's licensed engineer which include all resultant forces applied to the building structure. Do not overstress building structure. Calculations will be reviewed for compliance with design criteria, not for arithmetic.

1.06 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports:  
None required.
- B. As-Builts:  
Comply with the requirements of Section 01770 – Contract Closeout.
- C. Operation and Maintenance Data:  
None required.
- D. Extra Materials:  
None required.
- E. Extended Warranty:  
Comply with the requirements of General Condition Article 3.5 and Section 01740.

**PART 2 – PRODUCTS**

2.01 MATERIALS

- A. Furnish all substructures and fasteners required to comply with the limitations given below. Use materials as specified in the various sections and as appropriate to the use.
- B. All exterior materials: hot dipped galvanized or stainless steel.

**PART 3 – EXECUTION**

3.01 INSPECTION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

### 3.02 GUIDELINES AND LIMITATIONS

- A. The General Contractor shall coordinate the load requirements from all sub-contractors so that no combination of loads exceeds the limitations given below without written approval.
- B. Maximum Loading: Attach no loads greater than the following without specific approval of the Structural Engineer.
1. Metal deck without concrete fill - acoustical tile and gypsum board ceilings only; no piping, ducting or conduit. Maximum ceiling weight - 3.5 psf. Maximum wire hanger load = 60#.
  2. Metal deck with concrete fill - ceilings as indicated for metal deck without concrete fill above, plus electrical conduits, gas piping and ducting not exceeding 3.0 psf. Maximum point load from trapeze = 200 lbs. at 8'-0" cc each way. Mechanical units hung from concrete filled deck shall not exceed 500 lbs.
  3. Steel beams and girders: water and gas piping, electrical conduits, ducting and trapeze of same not to exceed 3.0 psf. Maximum load on a single span = 600#. Mechanical units hung from beams shall not exceed 1000# unless specifically indicated on structural plans.
  4. Cast-In-Place concrete slabs - ceilings, piping, conduit and ducts shall not exceed 10 psf. Maximum hanger load 600#. Mechanical units hung from slabs shall not exceed 800#.
  5. Wood sawn joists - loads from ceilings, piping, conduit and ducting shall not exceed 5.0 psf. Maximum concentrated load = 300 lbs. per joist.
  6. Steel Joists - Loads from ceiling, piping, conduit and ducting shall not exceed 8 psf. Maximum concentrated load = 500 lbs. per joist.

### 3.03 SEISMIC BRACING

- A. In applying formulas from Chapter 16 of the 2010 CBC the value for  $I_p$  (importance factor) shall be assumed to be no less than 1.0. See structural drawings for other seismic factors.
- B. Design and install seismic bracing so as not to ground out vibration and sound isolation items.

\*\*\*END OF SECTION\*\*\*

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**SECTION 05120**  
**STRUCTURAL STEEL**

**PART 1 – GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SUMMARY

Furnish and install all structural steel as shown and specified including, but not necessarily limited to the following:

1. Prime coat painting and touch up.
2. All cast-in-place anchor bolts, nuts, plates, etc.
3. 10 gauge steel or 3/4 inch plywood templates for column anchor bolts.

1.03 QUALITY ASSURANCE

A. General:

1. Comply with the referenced ASTM standards for materials.
2. Perform all welding only with AWS certified welders.
3. Verification of accuracy:
  - a. Engage and pay for a registered civil engineer or licensed land surveyor to check the alignment, plumbness, elevation, and overall accuracy of the erected framing at appropriate stages during construction and at completion of erection. Prior to erection, a survey shall be made of the as-built locations of all anchor rods and other embedded items associated with the attachment of structural steel. The party providing the survey shall submit written verification that the entire installation is in accordance with the contract documents and meets the allowable erection tolerances as set forth in the AISC "Code of Standard Practice for Steel Buildings and Bridges".
  - b. Columns shall be verified at each lift. Column shim details and procedures shall be submitted for review.
4. Paint:
  - a. Single Source Responsibility: Provide primers and other undercoat paint produced by same manufacturer as finish coats. Use thinners approved by paint manufacturer, and use within recommend limits.
  - b. Coordination of Work: Review other Sections in which prime paints are to be provided to ensure compatibility of coatings system for various substrates. Upon request, furnish information or characteristics of finish materials to be used.
  - c. Requirements of Regulatory Agencies: Comply with applicable rules and regulations of governing agencies for air quality control.

B. Except where other requirements are specified, comply with the following standards by American Institute of Steel Construction (AISC) and American Welding Association (AWS):

1. AISC 360-05 "Specification for Structural Steel Buildings".
2. 2005 AISC "Code of Standard Practice for Steel Buildings and Bridges".
3. AISC 341-05 "Seismic Provisions for Structural Steel Buildings"



4. AISC 358-05 "Prequalified Connections for Special and Intermediate Steel Moment Frames for Seismic Applications"
5. AISC "Specifications for Structural Joints Using A325 or A490 Bolts".
6. 2005 AISC Section 10, Architecturally Exposed Structural Steel, Code of Standard Practice for Steel Buildings and Bridges
7. AWS D1.1 "Structural Welding Code".
8. ASTM A6 "General Requirements for Delivery of Rolled Steel Plates, Shapes, Sheet Piling and Bars for Structural Use".
9. SSPC-Vis 1 Pictorial Surface Preparation Standards for Painting Steel Structures
10. SSPC-SP2 Hand Tool Cleaning
11. SSPC-SP3 Power Tool Cleaning
12. SSPC-SP6 Commercial Blast Cleaning
13. SSPC-PA2 Measurement of Dry Paint Thickness with Magnetic Gauges
14. 2010 International Building Code (IBC).

1.04 SUBSTITUTIONS

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.05 SUBMITTALS:

A. Provide in accordance with Article 3.11 of the General Conditions.

B. Submit the following:

1. Product Data: Include laboratory test reports and other data to show compliance with specifications (include specified standards). Include certified copies of mill reports covering chemical and physical properties of each type of structural steel.
2. Shop Drawings:
  - a. Shop drawings shall include complete details and schedules for fabrication and assembly of structural steel members, procedures, and diagrams.
  - b. Include details of cuts, connections, camber, holes, and other pertinent data. Indicate welds by standard AWS symbols, and show size, length, and type of each weld.
  - c. Provide setting drawings, templates, and directions for installation of anchor bolts and other anchorages to be installed by others.
  - d. Dimensions required to locate structural steel for manufactured items such as mechanical equipment, electrical equipment, dock levelers, etc., shall be coordinated and provided by the General Contractor. General Contractor shall also coordinate and provide dimensions to locate structural steel for window washing supports such as davits, tie-backs, etc.
3. Procedures:
  - a. Provide weld procedures for both pre-qualified welds and special welds to be submitted to the Owner's Testing Laboratory and the Architect.
  - b. Provide installation procedure and inspection for direct tension indicator washers detailed in supplemental specifications provided by the manufacturer for approval.
  - c. Procedures shall be submitted for both shop and field welds.

1.06 PRODUCT HANDLING

- A. Comply with the requirements of Section 01620.
- B. Store materials to permit easy access for inspection and identification. Keep steel members off the ground, using pallets, platforms, or other supports. Protect steel members and packaged materials from erosion and deterioration.
- C. Do not store materials on structure in a manner that might cause distortion or damage to members or supporting structures. Repair or replace damaged materials or structures as directed.

1.07 SEQUENCING/SCHEDULING

Cooperate and coordinate this work with other trades for anchor bolts, and other required inserts, templates, etc. Align this work prior to installation of other materials.

1.08 TESTS AND INSPECTIONS:

- 1. A testing program is required prior to start of construction. Testing program to be done in Compliance with the 2010 CBC requirements and in collaboration with Testing Laboratory, Design team, contractor, owner and submitted for review by the agency in charge of building enforcement. Requirements below are minimum requirements; additional requirements may be required in final testing program.
- 2. Testing Laboratory:
  - a. An inspection and testing laboratory will be selected by the Owner for testing and inspection as required by the Contract Documents. The selected laboratory shall conform to the requirements of ASTM E329 (Recommended Practice for Inspection and Testing Agencies used in Construction). Documentary evidence of such conformance shall be submitted to the Owner and the governing agency.
  - b. All materials, work, methods and equipment shall be subject to inspection at the mill, fabricating plant and at the building site. Material or workmanship not complying fully with the Contract Documents will not be accepted. The Contractor shall give the Testing Laboratory reasonable notice when ready for inspection and shall supply samples and test pieces and all facilities for inspection without extra charge. The Owner will assume the expense of making the tests and inspection except as otherwise specified in Division 1.
- 3. Cost of Testing and Inspection: Costs of testing and inspection of structural steel, except as specified hereunder and in Division 1, will be paid for by the Owner.
  - a. All transportation costs and per diem living costs for inspection at fabricators' plant further than 75 miles from the job site will be back-charged to the Contractor.
  - b. It is assumed that all fabrication will take place in one shop location only. All additional inspection costs will be back-charged to the Contractor.
  - c. All mill tests and costs of re-test of plain materials shall be at the expense of the Contractor.
  - d. Costs of tests required due to Contractor's failure to provide steel identifiable in accordance with the indicated ASTM designation shall be at the expense of the Contractor.
- 4. Structural Steel Testing and Inspection:
  - a. Structural Steel: If structural steel tests are indicated as required on the structural drawings, one tension and one bend test shall be made for each

size of structural shape, plate and for each tube and pipe size. Tests to be made in accordance with requirements of appropriate ASTM designations.

- b. If structural steel tests are not indicated as required on the structural drawings, then for shapes, plates, bars, pipe and tubing, manufacturer's certified mill test reports and analysis for each heat will be acceptable for steel identifiable in accordance with indicated ASTM designation. Mill test reports shall indicate the physical and chemical properties of all structural steel used. Correlate individual heat numbers with each specified structural section.
  - c. Unidentifiable Steel:
    - 1) For  $F_y$  less than or equal to 36.0 ksi : Provide one tension and elongation test and one bend for each 5 tons or fraction thereof for each size.
    - 2) For  $F_y$  greater than 36.0 ksi : Provide one tension and elongation test and one bend or flattening for each piece.
  - d. Costs of retests and additional testing required by the use of unidentifiable steels shall be the Contractor's responsibility. Additional costs of testing incurred by the Owner shall be deducted from the Contract Final Payment.
5. Expansion Anchors: Load test as indicated on drawings.
6. Welding Inspection:
- a. For Moment Resisting Frame Welding inspection and testing requirements, see specification Section 05 12 24 - Welding of Moment Resisting Frames.
  - b. If shop or field welding inspection is indicated on the structural drawings, all shop and field welded operations will be inspected by a qualified welding inspector employed by the Testing Laboratory. Such inspector will be a person trained and thoroughly experienced in inspection of welds. The inspector's ability to distinguish between sound and unsound welding will be reliably established
  - c. The welding inspector will make a systematic record of all welds. This record shall include:
    - 1) Identification marks of welders.
    - 2) List of defective welds.
    - 3) Manner of correction of defects.
  - d. The welding inspector will check the material, equipment and procedure, as well as the welds. He will also check the ability of the welder. He will furnish the Architect with a report, duly verified by him that the welding which is required to be inspected is proper, and has been done in conformity with the Contract Documents, and that he has used all means to determine the quality of the welds.
  - e. All full penetration groove welds will be subject to ultrasonic testing, as per AWS D1.1, Section 6 "Inspection, Part "C", Ultrasonic Testing of Groove Welds. All defective welds shall be repaired and retested with ultrasonic equipment at the Contractor's expense.
  - f. Column Flanges: An area extending 6 inches above and below point where girder flanges are attached will be inspected. Column flange edges will be inspected visually, and entire area ultrasonically for lamination, plate discontinuities, and non-metallic inclusions.

- g. All partial penetration groove welds shall be tested by ultrasonic testing.
- h. When ultrasonic indications arising from the weld root be interpreted as either a weld defect or the backing strip itself, the Engineer will be notified. The Engineer may require the removal of backing strip. The backing strip will be removed at the expense of the Contractor, and if no root defect is visible the weld will be retested. If no defect is indicated on this retest, and no significant amount of base and weld metal have been removed, no further repair of welding is necessary. If a defect is indicated, it will be repaired and retested at Contractor's expense.
- i. The ultrasonic instrumentation will be calibrated by the technician to evaluate the quality of the welds in accordance with AWS D1.1.
- j. Other methods of inspection, for example, X-Ray, gamma ray, magnetic particle, or dye penetrant, may be used on welds if felt necessary by the inspection laboratory, and with the approval of the Engineer.
- k. Base metal thicker than 1-1/2 inches, when subjected to through thickness weld shrinkage strains, shall be ultrasonically inspected for discontinuities directly behind such weld before and after joint completion.
- l. End-welded studs shall be sampled, tested, and inspected per the requirements of the Structural Welding Code - Steel D1.1 Chapter 7, published by the American Welding Society.
- m. At the discretion of the owner's testing agency, the ultrasonic testing frequency may be reduced but may not be less than the following:
- n. Initially, all welds requiring ultrasonic testing will be tested at the rate of 100 percent in order to establish the qualifications of each individual welder. If the reject rate is demonstrated to be less than 5 percent of the welds tested for each welder, then the frequency of testing for that welder may be reduced to 25 percent. If the reject rate increases to 5 percent or more, 100 percent testing will be re-established until the rate is reduced to less than 5 percent. The percentage of rejects will be calculated for each welder independently.
- o. A sampling of a least 40 completed welds will be made for such reduction evaluation. Reject rate is defined as the number of welds containing rejectable defects divided by the number of welds completed. For evaluating the reject rate of continuous welds over 3' in length, each 12 linear inch increment of welds, 1 inch or less in thickness, will be considered as one weld. For evaluating the reject rate of continuous welds greater than 1 inch thickness, each 6 linear inches will be considered one weld.

7. High Strength Bolting Tests and Inspection:

- a. Furnish certified test reports for each lot of bolts in accordance with Section 9 of ASTM A325 and A490. Install bolts under the supervision of a qualified inspector in accordance with Section 9, Research Council "Specifications for Structural Joints using ASTM A325 or A490 Bolts".
- b. If high strength bolting inspection is indicated or required on the structural drawings, the testing laboratory will visually inspect all high strength bolts.
- c. While the work is in progress, the Inspector shall determine that the requirements of this Specification are met in the work. The Inspector shall observe the calibration procedures and shall monitor the installation of bolts to determine that all plies of connected material have been drawn together and that the selected procedure is properly used to tighten all bolts.

- 1) In addition to the requirement of the foregoing paragraph, for all connections specified to be slip critical (SC), the Inspector shall assure that the specified procedure was followed to achieve the pretension specified in the AISC. The pretension shall be verified by the inspector for these bolts.
- 2) Bolts in connections identified as not being slip-critical nor subject to direct tension need not be inspected for bolt tension other than to ensure that the piles of the connected elements have been brought into snug contact.

1.09 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

A. Reports:

Final Report related to Item 1.08.

B. As-Builts:

Comply with the requirements of Section 01770 – Contract Closeout.

C. Operation and Maintenance Data:

None required.

D. Extra Materials:

None required.

E. Extended Warranty:

Comply with the requirements of General Condition Article 3.5 and Section 01740.

## **PART 2 – PRODUCTS**

### 2.01 MATERIALS

A. Structural Steel: Except where indicated on drawings.

1. W shapes: ASTM A572-50 or ASTM A992-50 unless indicated otherwise on drawings.
2. Channels and other rolled shapes: ASTM A36 unless indicated otherwise on drawings.
3. Angles, plates and bars: ASTM A36 unless indicated otherwise on drawings.

B. AISC group 4 and 5 shapes and plates greater than 2 inches thick: ASTM A36 and/or ASTM A572 Grade 50 with supplementary requirements S91 Fine Austenitic Grain Size and S5 Charpy V-Notch Impact Test. For location of Charpy V-Notch test, see ASTM A6 Supplementary Requirement S30. Charpy V-Notch test shall be per ASTM A673, frequency P and shall meet a minimum average value of 20 ft-lbs absorbed energy at 70° F.

C. Cold-Formed Steel Tubing: ASTM A500, Grade B.

D. Steel Pipe: ASTM A53, Type E or S, Grade B.

E. Anchor Bolts: All anchor bolts cast in concrete or masonry shall be headed bolts with cut threads conforming to ASTM F1554 grade 36, 55 or 105 as indicated on drawings.

F. Machine Bolts: ASTM A307.

G. High Strength Bolts, Nuts and Washers: Install in accordance with requirements for A325 and A490 slip critical and snug tight conditions as indicated on drawings. Install high strength

bolts with snug tight type connections with threads included in shear plane except as otherwise noted. Install hardened washers in conformance with AISC Specifications.

1. Bolt Specifications: Bolts shall conform to the requirements of the current edition of the Specifications of the American Society for Testing and Materials for High-Strength Bolts for Structural Steel Joints, ASTM A325, Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength, ASTM A490 as indicated on drawings.
  2. Bolt Geometry: Bolt dimensions shall conform to the current requirements of the American National Standards Institute for Heavy Hex Structural Bolts, ANSI Standard B18.2.1. The length of bolts shall be such that the end of the bolt will be flush with or outside the face of the nut when properly installed.
  3. Nut Specifications: Nuts shall conform to the current chemical and mechanical requirements of the American Society for Testing and Materials Standard Specification for Carbon and Alloy Steel Nuts, ASTM A563, Appendix Table X1.1. Provide grade A Heavy Hex nuts for grade 36 threaded rods. Use grade C, Heavy Hex nuts for grade 55 and 105 threaded rod.....
  4. Washers: Flat circular washers and square or rectangular beveled washers shall conform to the current requirements of the American Society for Testing and Materials Standard Specification for Hardened Steel Washers, ASTM F436.
  5. Tension Control Fastener System: Bolts shall conform to the requirements of the current edition of the Specifications of the American Society for Testing and Materials for Twist Off Type Tension Control Structural Bolt/Nut/Washer Assemblies, ASTM F1852, providing equivalent properties to ASTM A325 or A490 as indicated on drawings.
- H. Headed Stud-Type Shear Connectors: ASTM A108 Grade 1015 or 1020 Cold-finished carbon steel with dimensions complying with AISC Specifications.
1. Tensile strength, 60,000 psi.
  2. Elongation in 2 inches, 20 percent
  3. Reduction of area, 50 percent.
- I. Provide hexagonal heads and nuts for all connections per ASTM A563, Appendix Table X1.1.
- J. Electrodes for Welding: Comply with AWS Code, E70 Series minimum. Fabricator to select proper electrodes according to weld procedures as submitted.
- K. Shop Primer:
1. Type A Material: Tnemec Company, Inc., 88HS
  2. Type B Material: Tnemec Company, Inc., 90-97 Tneme-Zinc.
  3. All paints shall meet the California Air Resources Board Standards.
  4. Finish paint Material (uno): Tnemec Company, Inc., Series 75- Endura-Shield. Color to be selected by owner.
- L. Powder Driven Fasteners: Tempered steel pins with special corrosive resistant plating or coating. Pins shall have guide washers to accurately control penetration. Fastening shall be accomplished by low-velocity piston-driven power activated tool. Pins and tool shall be as manufactured by Hilti Fastening Systems.
- M. Expansion Bolts: Hilti Fastening Systems "Kwik-Bolt Concrete Expansion Anchors" to concrete; Ramset "Dynabolt Sleeve Anchors" to masonry or approved equal.

### **PART 3 – EXECUTION**

### 3.01 INSPECTION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

### 3.02 FABRICATION

- A. Shop Fabrication and Assembly: Fabricate and assembly structural assemblies in shop to greatest extent possible. Fabricate items of structural steel in accordance with AISC Specifications and as indicated on final shop drawings. Provide camber in structural members where indicated to provide the flattest floor possible. The contractor shall coordinate member tolerances with finishes.

Properly mark and match-mark materials for field assembly. Fabricate for delivery sequence which will expedite erection and minimize field handling of materials.

Where finishing is required, complete assembly, including welding of units, before start of finishing operations. Provide finish surfaces of members exposed in final structure free of markings, burrs, and other defects.

- B. Connections: Weld or bolt shop connections, as indicated. Bolt field connections, except where welded connections or other connections are indicated.
- C. Unless noted otherwise, make holes 1/16 inches larger than the nominal bolt diameter.
- D. Welding, Shop and Field: Weld by shielded arc method, submerged arc method, flux cored arc method, or other method approved by AWS. Perform welding in accordance with AWS Code. All welders, both manual and automatic, shall be certified in accordance with AWS "Standard Qualification Procedure" for the Work to be performed. See paragraph "welding" herein, for detailed requirements. If sizes of fillet welds are not shown on drawings, use AWS minimum weld size but not less than 3/16 inch fillet welds.
- E. Bolt Holes for Other Work: Provide holes required for securing other work to structural steel framing.

Provide threaded nuts welded to framing, and other specialty items as indicated to receive other work.

Cut, drill, or punch holes perpendicular to metal surfaces and remove all burrs. Do not flame cut holes or enlarge holes by burning. Drill holes in bearing plates.

- F. AISC Group 4 and 5 shapes and built up members shall meet the requirements for joints in AISC Sections J1.7, J1.8, J2.6 and M2.2.

- G. High Strength Bolts:

#### 1. Installation and Tightening:

- a. Handling and Storage of Fasteners: Fasteners shall be protected from dirt and moisture at the job site. Only as many fasteners as are anticipated to be installed and tightened during a work shift shall be taken from protected storage. Fasteners not used shall be returned to protected storage at the end of the shift. Fasteners shall not be cleaned of lubricant that is present in as-delivered condition.
- b. Tension Calibrator: A tension measuring device shall be required at all job sites where bolts in slip-critical joints are being installed and tightened. The tension measuring device shall be used to confirm: (1) the suitability to

satisfy the requirements of AISC for the complete fastener assembly, including lubrication if required to be used in the work, (2) calibration of wrenches, if applicable, and (3) the understanding and proper use by the bolting crew of the method to be used. The frequency of confirmation testing, the number of tests to be performed and the test procedure shall be as specified in 1.d. below, as applicable. The accuracy of the tension measuring device shall be confirmed through calibration by an approved testing agency at least annually.

- c. Joint Assembly and Tightening of Shear/Bearing Connections: Bolts in connections not within the slip-critical category shall be installed in properly aligned holes, but need only be tightened to the snug tight condition. The snug tight condition is defined as the tightness that exists when all plies in a joint are in firm contact. This may be attained by a few impacts of an impact wrench or the full effort of a man using an ordinary spud wrench. If a slotted hole occurs in an outer ply, a flat hardened washer or common plate washer shall be installed over the slot.
- d. Joint Assembly and Tightening of Connections Requiring Full Pre-tensioning. Slip-critical connections shall be installed in properly aligned holes and tightened by one of the following methods.
  - 1) Turn-of-nut Tightening: When turn-of-nut tightening is used, hardened washers are not required except as specified in the AISC. A representative sample of not less than three bolts and nuts of each diameter, length and grade to be used in the work shall be checked at the start of work in a device capable of indicating bolt tension. The test shall demonstrate that the method of estimating the snug-tight condition and controlling turns from snug tight to be used by the bolting crews develops a tension not less than five percent greater than the tension required for slip-critical connections.
  - 2) Installation of Alternate Design Bolts: A representative sample of not less than three bolts of each diameter, length and grade shall be checked at the job site in a device capable of indicating bolt tension. The test assembly shall include flat hardened washers, if required in the actual connection, arranged as in the actual connections to be tensioned. The calibration test shall demonstrate that each bolt develops a tension not less than five percent greater than the tension required by AISC. Manufacturer's installation procedure shall be followed for installation of bolts in the calibration device and in all connections. When alternate design features of the fasteners involve an irreversible mechanism such as yield or twist-off of an element, bolts shall be installed in all holes of the connection and initially brought to a snug tight condition. All fasteners shall then be tightened, progressing systematically from the most rigid part of the connection to the free edges in a manner that will minimize relaxation of previously tightened fasteners prior to final twist-off or yielding of the control or indicator element of the individual fasteners. In some cases, proper tensioning of the bolts may require more than a single cycle of systematic tightening.
- e. Mark bolts that have been completely tightened with an identifying symbol.

### 3.03 WELDING

- A. General: Quality of materials and design and fabrication of all welded connections shall conform to AISC "Specifications for the Design, Fabrication and Erection of Structural Steel



for Building," "AWS Code for Welding in Building Construction," and requirements of this section.

Location and type of all welds shall be as shown. Make no other welded splices, except those shown on drawings, without prior approval of the architect.

- B. Automatic Welding: Use electrode wire and flux for automatic and semi-automatic welding acceptable to Structural Engineer. All methods, sequences, qualification and procedures, including preheating, and post heating if necessary, shall be detailed in writing and submitted to the Structural Engineer for review.
- C. Qualification of Welders:
  - 1. Structural steel welding: Manual and automatic welds for structural steel construction shall be made only by operators who have been previously qualified by tests, as prescribed in AWS D1.1 to perform type of work required.
  - 2. Welders shall be checked by welding inspector. Those not doing satisfactory work may be removed, and may be required to pass qualification tests again. All qualification testing shall be at the Contractor's expense.
  - 3. Only welders whose weld procedures and pre-qualification by testing that have passed shall be considered qualified for such welds.
- D. Control cooling process after weld is completed by either step down post heat or thermal blankets as determined by procedures and prequalification.
- E. Box columns and built-up members shall have ultrasonic testing before and after welding.
- F. Flame cut surfaces shall be ground to remove contaminated steel layer to provide welds proper fusion without impurities.
- G. Preparation of surface: Surfaces to be welded shall be free of loose scale, slag, rust, grease, paint, and any other foreign material.
- H. Welding equipment: Welding equipment to be used in each case shall be acceptable to welding inspector. Use equipment with suitable devices to regulate speed, and manually adjust operating amperage and voltage. The amperage capacity shall be sufficient to overcome line drop, and to give adequate welding heat.
- I. Remove runoff tabs and grind surfaces smooth where the tabs would interfere with fireproofing and architectural finishes.
- J. End-welded studs:
  - 1. Automatic end-welded studs: Automatically end-weld in accordance with the manufacturer's recommendations in such a manner as to provide complete fusion between the end of the stud and the plates. There shall be no porosity or evidence of lack of fusion between the welded end of the stud and the plate. The stud shall decrease in length during welding approximately 1/8 inch for 5/8 inch, and 3/16 inch for 3/4 inch diameter. Stud sizes indicated on drawings represent the finish stud height.
  - 2. Fillet-end welded studs: Studs may be welded using prequalified FCAW, GMAW, or SMAW processes provided the requirements of the AWS D1.1 Chapter 7 Section 7.5.5 are met as well as any other pertinent requirements of D1.1.
- K. Provide mill camber as shown on the construction documents within AISC tolerance. Place mill tolerance upward for all beams specified no camber.

### 3.04 ERECTION

- A. Structural steel erection: Comply with AISC "Specification for the Design, Fabrication and Erection of Structural Steel for Building", latest edition.

- B. Erection Sequence: Erect steel in accordance with special erection sequences where special erection sequences are indicated on the contract documents.
- C. Before and during erection, keep all structural steel clean. Ship, handle and store steel in manner to avoid injury to members. Steel members showing evidence to rough handling or injury will be rejected.
- D. Mark each member with erection identification corresponding to mark shown on erection drawings. Carefully plan erection of structural steel so that no cutting and removal of material will be necessary. Do not torch burn in the field, unless specifically permitted by Engineer.
- E. Provide sufficient bracing, shoring and guys to effect safe and satisfactory erection. Provide bracing and shoring capable of holding steel work plumb and properly aligned while field connections are being made, and until lateral force resisting elements are deemed by Architect capable of bracing structure. Temporary bracing shall be adequate to resist lateral forces from wind or seismic prior to the completion of the lateral resisting system.
- F. Set bearing and base plates with extreme care. Bring level, to line and grade with leveling plates or by leveling nuts and bolts. Grout solid under plates with a flowable non-shrink grout per Section 03300 prior to applying vertical load.
- G. Field Assembly: Set structural framing accurately to the lines and elevations indicated. Align and adjust the various members forming a part of a complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces which will be in permanent contact. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.

Shimming or other adjustments not indicated on drawings shall be approved by the Engineer prior to installation. Level and plumb individual members of the structure within specified AISC tolerances except as noted herein. Column shimming shall be 1/4 inch.

- H. All welds shall be full and clean, and conform to AISC and AWS specifications.
- I. Erection Tolerances: Individual pieces shall be erected so that the deviation from plumb, level and alignment shall not exceed 1 to 500 plus:
  - 1. The maximum displacement of the center line of columns adjacent to elevator shafts, from the established column line, shall not be more than 1 inch at any point.
  - 2. In order to provide a true, flat plane for the exterior elevations, install all steel framing at the exterior walls of the building, so that the center lines of such framing does not vary by more than 1 inch for the length of the building. Also install each vertical member on such grids so that its vertical center line does not vary by more than 1/2 inch from a vertical line for each story and 1 inch for its full height.
  - 3. All columns and beams shall adhere to Section M2.7 of the referenced "Specification for Structural Steel for Buildings" which states that completed members shall be free of twists, bends, and open joints. Take special care that column base plates are parallel and perpendicular to faces of columns and that bolt holes are accurately placed.
- J. Temporary Flooring:
  - 1. Provide planking and scaffolding necessary in connection with erection of structural steel, support of erection machinery, and construction materials. Temporary floors and use of steel shall be as required by applicable regulatory requirements.
  - 2. If steel decking is used as a working platform, it shall be temporarily tack-welded to supports to extent necessary for such use in accordance with applicable regulatory requirements. The concentrated loading from welding machines and other heavy machinery required for steel erection shall be distributed by planking or other approved means. Metal decking that becomes damaged as the result of being used as a working platform shall be replaced at no additional cost to the Owner.

- K. Tower Crane: The design for the support and bracing for a tower crane shall be the responsibility of the General Contractor. The design shall be prepared by a structural engineer licensed in the state of California. Drawings and calculations shall be stamped and signed by the structural engineer. Concentric, torsional, and/or eccentric loading to the main structure shall be resolved by the addition of structural steel for shear tabs, stiffeners, drag ties, bracing struts, etc., Such items shall be designed, detailed, furnished and installed by the contractor.

### 3.05 PAINTING AND CLEANING

- A. Prior to prime coat application, clean all loose rust, mill scale, oil, dirt, and all other materials from all steel to be left exposed. Use hand tool, power tool, sandblasting, chemical cleaning, and any other method necessary to provide a smooth, sound surface for painting.
- B. Shop prime all steel except the following:
1. Steel encased in concrete.
  2. Contact surfaces for slip-critical (sc) high strength bolts.
  3. Areas within 4 inches of field welds.
  4. Tops of members to receive metal decking.
  5. Steel to be fireproofed.
  6. Surfaces to be galvanized.
- C. Use the following Type A shop painting systems on all normal environment interior steelwork:
1. Surface Preparation: SSPC-SP2 Hand Tool Cleaning or SSPC-SP3 Power Tool Cleaning. Where jobsite exposure is expected to exceed 6 months, SSPC-SP6 Commercial Blast Cleaning is required.
  2. Application: Follow coating manufacturer's printed directions.
  3. Material: Type A Tnemec Series 88HS Azerox Primer.
  4. Number of Coats: One
  5. Dry Film Thickness: 2.0 mils minimum.
  6. Volume Solids: 60.0 +/- 2.0% minimum
  7. Generic Description: Modified Alkyd.
- D. Use the following Type B shop painting systems on all exterior steelwork and interior steelwork subjected to wet conditions or fumes:
1. Surface Preparation: SSPC-SP6 Commercial Blast Cleaning
  2. Application: Follow coating manufacturer's printed directions.
  3. Material: Type B Tnemec 90-97 Tnemec-Zinc primer
  4. Number of Coats: One
  5. Dry Film Thickness: 2.5 mils minimum.
  6. Volume Solids: 63% +/- 2%
  7. Generic Description: Organic Zinc-Rich Urethane
- E. Use the following finish painting systems on all exterior steelwork and interior steel work subjected to wet conditions or fumes:
1. Application: Follow coating manufacturer's printed directions. Apply over Type B primer system above.

2. Material: Themec Series 75 Endura-Shield paint.
  3. Number of Coats: One
  4. Dry Film Thickness: 3 to 5 mils
  5. Volume Solids: 72% +/- 2%
  6. Generic Description: Aliphatic Polyurethane
- F. Apply two shop prime coats to areas which will be inaccessible after erection.
- G. Clean contact surfaces of high strength bolts of all burrs and material which might prevent solid seating of the parts. Steel to receive bolts shall be primer painted except beneath the contact area of slip-critical bolts.
- H. After erection, field touch up all welded areas, high strength bolts and damaged areas. For all steel to remain exposed, remove all blemishes, paint drips, and touch up prime coat.

3.06 HOISTING AND BRACING

- A. Provide all hoisting and erecting equipment and power.
- B. Provide and maintain any and all safety railings, toe boards, etc., required for the erection of steel framing and metal decking.
- C. Brace the erected frame in a manner which will assure safety and proper alignment to receive the metal decking and until the concrete slabs have been poured and have set.
- D. Erect building frame true and level. Erect columns in a manner to allow for movement due to welding shrinkage and thermal expansion and contraction of framing. Check plumbness after erection of each level. Maintain structural stability of frame during erection. Provide temporary bracing where necessary to maintain frame stability and to support required loads, including equipment and its operation.

**\*\*\*END OF SECTION\*\*\***

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**SECTION 05500**  
**METAL FABRICATIONS**

**PART 1 – GENERAL**

1.01 **GENERAL REQUIREMENTS**

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 **SUMMARY**

- A. Shop fabricated metal items and miscellaneous metal work.
- B. Refer to Schedule at end of this Section.

1.03 **QUALITY ASSURANCE**

- A. Standards and References: (Latest Edition unless otherwise noted)
  - 1. 2010 California Building Code (CBC), with State of California Amendments
  - 2. American Society for Testing and Materials (ASTM) Specifications as listed in the Section.
- B. Submittals: (Submit under provisions of Article 5 of the General Conditions)
  - 1. Shop Drawings: Submit shop drawings indicating profiles, sizes, connection attachments, reinforcing, anchorage, size and type of fasteners, and accessories. Include erection drawings, elevation, and details where applicable. Indicate welded connections using standard AWS welding symbols. Indicate net weld lengths.
  - 2. Manufacturer's descriptive data: Submit for manufacturer's items.

1.04 **SUBSTITUTIONS**

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.05 **SUBMITTALS**

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Submit Product data on specified products, describing physical and performance characteristics: sizes, patterns, colors available, and method of installation.

1.06 **DELIVERY, STORAGE AND HANDLING**

- A. Adhere to requirements of Section 01640.
- B. Deliver all parts ready for erection; store in close proximity to final locations.

1.07 **CLOSE-OUT**: also comply with the requirements of Section 01770 – Contract Closeout.

- A. **Reports**:  
None required.
- B. **As-Builts**:  
Comply with the requirements of Section 01770 – Contract Closeout.
- C. **Operation and Maintenance Data**:  
None required.
- D. **Extra Materials**:  
None required.

E. Extended Warranty:

Comply with the requirements of General Condition Article 3.5 and Section 01740.

**PART 2 – PRODUCTS**

2.01 MATERIALS

- A. Steel Sections: ASTM A36.
- B. Steel Tubing: ASTM A500, Grade B.
- C. Steel Pipe: ASTM A53, Type E or S, Grade. B.
- D. Steel Bolts, Nuts, and Washers: ASTM A307.
- E. Welding Materials: AWS D1.1; type required for materials being welded.
- F. Galvanizing: Hot-dip process ASTM A123 typical and ASTM A153 for threaded fasteners performed after fabrication into largest practical section. Weight of coating not less than 2 oz. per sq. ft. of surface. Where damaged, repair surface with one coat of hot process galvanizing repair compound, "Galvalloy", Galvweldalloy", or approved equal.
- G. Primer: Tnemec Company "Series V10 Red Primer", Sherwin-Williams "Kern Primer"; or approved equal.
- H. Dissimilar Materials: Separate dissimilar surfaces in contact with or in close proximity to non-compatible metals, concrete masonry, or plaster with neoprene gasket; or other approved means.
- I. Expansion Bolts: Hilti "Kwik Bolt TZ" Expansion Anchor Bolts, galvanized unless otherwise indicated.
- J. Non-shrink Grout: Master builders 928 or equal.

2.02 FABRICATION

- A. Verify dimensions on site prior to shop fabrication.
- B. Fabricate items with joints tightly fitted and secured.
- C. Fit and shop assemble in largest practical sections, for delivery to jobsite.
- D. Grind exposed welds flush and smooth adjacent finished surfaces. Ease exposed edges to small uniform radius.
- E. Exposed Mechanical Fastenings: Flush countersunk screws or bolts; unobtrusively located; consistent with design of structure, except where specifically noted otherwise.
- F. Make exposed joints butt tight, flush and hairline.
- G. Supply components required for anchorage of metal fabrications. Fabricate anchorage and related components of same material and finish as metal fabrication, except where specifically noted otherwise.

2.03 FINISH

- A. Clean surfaces of rust, scale, grease, and foreign matter prior to finishing.
- B. Do not prime surfaces in direct contact bond with concrete or where field welding is required.
- C. Prime paint interior items with one coat unless scheduled to be galvanized.
- D. Galvanize exterior items and scheduled interior items to minimum 2.00 oz/sq ft zinc coating.

**PART 3 – EXECUTION**

3.01 INSPECTION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

3.02 PREPARATION

- A. Obtain Architect's approval prior to site cutting or making adjustments not scheduled.
- B. Clean and strip primed steel items to bare metal where site welding is scheduled.
- C. Make provision for erection loads with temporary bracing. Keep work in alignment.
- D. Supply items required to be cast into concrete with setting templates, for installation under appropriate Sections.

3.03 INSTALLATION

- A. Install items plumb and level, accurately fitted, free from distortion or defects.
- B. Perform field welding in accordance with AWS D1.1.
- C. After installation, touch-up field welds, scratched or damaged surfaces with primer, except repair exposed galvanized work (not to be painted) with hot process field galvanizing, in accord with manufacturer's published directions.

3.04 SCHEDULE

Provide and install items listed in Schedule and shown on Drawings with anchorage and attachment necessary for installation. The following Schedule lists principal items only. Refer to drawing details for items not specifically scheduled.

- 1. Miscellaneous plates or angles not attached to structural steel; complete with anchorage for embedment.
- 2. Exterior mounted ladders.
- 3. Handrails and guardrails.
- 4. Bollards.
- 5. Gates for trash enclosure.

\*\*\*END OF SECTION\*\*\*



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## SECTION 06100

### ROUGH CARPENTRY

#### **PART 1 – GENERAL**

##### 1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Conditions apply to this Section.

##### 1.02 SCOPE OF WORK

- A. Provide all labor, materials, tools, facilities and equipment required for the fabrication and installation of rough carpentry and associated items (except that which is specified elsewhere) indicated on Drawings and necessary to complete the Work. Items include, but are not necessarily limited to, the following:
1. Blocking, backing, stripping, furring, and nailers.
  2. Rough hardware.
  3. Wood framing.
  4. Wood sheathing.
  5. Preservative treatment.
  6. Drilling, saw cuts, knock-outs and framing for ventilation.
  7. Wood sheathing backing at tile walls.

##### 1.03 RELATED WORK

Section 033000 - Concrete.

##### 1.04 QUALITY ASSURANCE

- A. General:
1. Coordinate the work of all trades to ensure proper placement of all materials, anchors, etc., as well as providing for openings and anchors for the installation of surface mounted materials and equipment.
  2. Qualifications for Workmen: Provide sufficient skilled workmen and supervisors who shall be present at all times during execution of this portion of the work and who shall be thoroughly familiar with the type of construction involved and the materials and techniques specified.
  3. Rejection: In the acceptance or rejection of rough carpentry, no allowance will be made for lack of skill on the part of the workmen.
- B. Standards and References: (Latest Edition unless otherwise noted)
1. 2010 California Building Code (CBC).
  2. Lumber: West Coast Lumber Inspection Bureau (WCLIB); Standard Grading Rules for West Coast Lumber No. 17.
  3. Lumber: Western Wood Products Association (WWPA); Western Lumber Grading Rules 05.
  4. Redwood: Redwood Inspection Service (RIS); Standard Specifications for Grades of California Redwood Lumber.
  5. Wood Sheathing: The Engineered Wood Association; Specifications and Grades.
    - a. Structural Plywood: United States Product Standard PS1, Group 1 Douglas Fir.
    - b. APA rated sheathing: United States Product Standard PS2.
  6. Wood Preservative: American Wood-Preservers' Association (AWPA):
    - a. U1, Use Category System: User Specification for Treated Wood.
    - b. M4, Standard for the Care of Preservative-Treated Wood Products.
  7. 2005 National Design Specification for Wood Construction (NDS).

- C. Submittals: (Submit under provisions of Section 01330)
  - 1. Certification:
    - a. Preservative Treated Wood: Certification for waterborne preservative and that moisture content was reduced to 19 percent maximum, after treatment.
- D. Tests and Inspections:
  - 1. A testing program is required prior to start of construction. Testing program to be done in Compliance with the 2010 CBC requirements and in collaboration with Testing Laboratory, Design team, contractor, owner and submitted for review by the agency in charge of building enforcement. Requirements below are minimum requirements; additional requirements may be required in final testing program.
  - 2. If indicated on the Structural Drawings, load test expansion and epoxy anchors as indicated on the drawings.

1.05 SUBSTITUTIONS

Substitutions will be considered per Article 3.3 of the Instruction to Bidders of the Bid Package Section 00003.

1.06 SUBMITTALS

Provide in accordance with Article 3.11 of the General Conditions.

1.07 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Protection:

- 1. After delivery, store all materials off the ground, covered, and in such a manner as to ensure proper ventilation and drainage and to protect against damage and the weather. Maintain wood at the maximum moisture levels indicated in Materials Section.
- 2. Keep all material clearly identified with all grade marks legible; keep all damaged material clearly identified as damaged, and separately store to prevent its inadvertent use. Do not allow installation of damaged or otherwise non-complying material.
- 3. Use all means necessary to protect the installed work and materials of all other trades.
- 4. Replacements: In the event of damage, immediately make all repairs and replacements necessary to the approval of the Architect and at no additional cost to the Owner.

**PART 2 – PRODUCTS**

2.01 MATERIALS

A. Sawn Lumber:

- 1. Lumber (Wood Framing): Meet requirements of following minimum grades. All grades to WCLIB Grading Rules No. 17. Species shall be Douglas Fir - Larch

<u>Item</u>	<u>Sizes</u>	<u>Grade</u>	<u>Maximum Moisture Content at Initial Use</u>	<u>Notes</u>
All Material	2x	No. 2	19%	Unless Noted Otherwise
All Material	3x,4x	No. 2	30%	Unless Noted Otherwise
All Material	6x	No. 1	30%	Unless Noted Otherwise
Decking	2x	Select Dex	19%	

- 2. "At initial use" shall be that point at which nails, screws, bolts, split rings, shear plates or other fasteners or the holes for said fasteners are placed in the wood.

3. All sawn lumber is assumed to be enclosed in the dry building envelope in the final service condition, unless noted otherwise, and free to dry to moisture content less than 19%.
  4. The Contractor shall use whatever means necessary, including site drying to ensure that the moisture contents above are not exceeded.
  5. All studs, plates, joists, rafters and beams 3x and thicker shall be free of heart center in accordance with the specified grading standards.
- B. Wood Sheathing:
1. Roof and Wall Structural Sheathing: PS1 and PS2 APA rated sheathing with exterior glue. Thickness type and grade shall be as indicated on Drawings.
  2. Where indicated on the Architectural Drawings as interior wall backing behind tile and in all toilet rooms behind sheet rock, to be C-C APA rated sheathing with exterior glue. Thickness shall be 5/8-inch at all locations.
  3. Flooring: C-C APA Performance rated tongue and groove with exterior glue. Thickness type and grade shall be as indicated on the Drawings.
- C. Building Paper: Fed. Spec. UU-B-790a, Type I, Grade B (15 lb. min. unless noted elsewhere.).
- D. Rough Hardware Fastenings and Connections: All types including bolts, lag screws, nails, spikes, screws, washers and other rough hardware, of kinds that may be purchased and that require no further fabrication, shall be furnished and installed for all finish and rough carpentry and shall conform to 2005 NDS Standards and dimensions. All hardware exposed to weather shall be hot-dipped galvanized per ASTM A123 Standards. All nails used into pressure treated lumber shall be hot-dipped galvanized per ASTM A123 or stainless steel.
1. Common wire nails or spikes unless noted otherwise on the Drawings. Box nails and sinker nails are not permitted. Vinyl coating is permitted on nails when not exposed to weather.
  2. Bolts: Bolt material shall conform to ASTM A307, Grade A. Bolt dimensions shall conform to ANSI/ASME B18.2.1 with hex head of sizes indicated.
  3. Lag Screws: Lag screws shall conform to ASTM 307, Grade A. All lag screws shall have hex heads where exposed.
  4. Washers: Standard flat washers shall conform to ANSI B18.22.1, Type A, Wide Pattern. Steel plate washers shall be Simpson BP or BPS or equivalent. Malleable iron washers shall be standard malleable iron washers.
  5. Powder Driven Fasteners: Tempered steel pins with special corrosive resistant plating or coating. Pins shall have guide washers to accurately control penetration. Fastening shall be accomplished by low-velocity piston-driven power activated tool. Pins and tool shall be as manufactured by Hilti Fastening Systems or equivalent. See Drawings for size, type and embedment.
  6. Expansion Anchors: See Section 03300 for anchors to concrete and Section 04200 for anchors to masonry.
  7. Adhesive Anchors: See Section 03300 for anchors to concrete and Section 04200 for anchors to masonry.
  8. Fabricated Metal Timber Framing Connectors: Connectors shall be punched for nailing and bolting. Nails and nailing shall conform to the manufacturer's instructions with a nail provided for each punched hole. All connectors must have specific ICC approval. Types as noted on Drawings are Simpson Strong-Tie. Hardware suppliers other than Simpson shall submit a comparative material list itemizing product designation, load rating and supported member size for review by the enforcement agency and the Structural Engineer.

## 2.02 FABRICATION

### A. Lumber:

1. All lumber shall be air or kiln-dried to the maximum moisture content indicated in Materials Section.
2. Furnish S4S unless otherwise noted.
3. Size to conform to rules of governing standard. Sizes shown are nominal unless otherwise noted.

B. Wood Treatment:

1. Preservative Treatment: The treating process and results thereof shall conform to the appropriate AWPA Standards for exterior, above ground use (3B) and as indicated in CBC Section 2303.1.8.
2. After treatment and prior to shipping, air or kiln-dry lumber to maximum 19 percent moisture content.
3. All treated wood shall be identified with a label meeting the requirements of CBC Section 2303.1.8.1.
4. The amount of preservative to be injected into the wood shall be as required by the AWPA standard for each type of installation.
5. All wood in contact with concrete or masonry shall be preservative treated.
6. Cut surfaces and bored holes in pressure treated wood shall be protected in accordance with AWPA Standard M4.

- C. Fire Treatment: All fire-retardant-treated wood shall be identified with a label meeting the requirements of CBC Section 2303.2.1. The treating process and results thereof shall meet the requirements of CBC Section 2303.2. Moisture content of fire-retardant-treated wood shall meet CBC Section 2303.2.5. Treater shall submit design and fastener values for treated wood to Structural Engineer for review. See Drawings for location of fire-retardant-treated wood.

2.03 SOURCE QUALITY CONTROL

- A. Grade Mark each piece of lumber. Marking must be done by recognized agency.
1. Douglas Fir shall bear WCLIB or WWPA grade stamp.
  2. Pressure treated Douglas Fir shall bear AWPA Quality mark.
- B. Wood Sheathing: Each panel shall be legibly identified as to type, grade and specie by APA grade. If plies are spliced, the slope of the scarf shall not be steeper than 1:8. White pockets will not be permitted in face plies.

**PART 3 – EXECUTION**

3.01 SURFACE CONDITIONS

- A. Inspection:
1. Prior to all work of this Section, carefully inspect the installed work of all other trades and verify that all such work is complete to the point where this installation may properly proceed.
  2. Verify that rough carpentry may be performed in strict accordance with the original design and all pertinent codes and regulations.
- B. Discrepancies: In the event of discrepancy, immediately notify Architect. Do not proceed with installation in areas of discrepancy until all such discrepancies have been fully resolved.

3.02 WORKMANSHIP

- A. General: All rough carpentry shall produce joints true, tight, and well nailed with all members assembled in accordance with the Drawings and with all pertinent codes and regulations.

- B. Selection of Lumber Pieces: Carefully select all members. Select individual pieces so that knots and obvious defects will not interfere with placing bolts or proper nailing or making proper connections. Cut out and discard all defects which will render a piece unable to serve its intended function.
- C. Lumber may be rejected by the Architect, whether or not it has been installed, for excessive warp, twist, bow, crook, mildew, fungus, or mold, as well as for improper cutting and fitting.
- D. Shimming: do not shim any framing component.
- E. Care shall be taken that notching and boring of members is in strict conformance with the Drawings and that there are no over-cuts.

**3.03 FASTENING**

- A. Nailing: Except as otherwise indicated on Drawings or specified, all nailing shall be as required by CBC Table 2304.9.1 - Fastening Schedule.
  - 1. Nails or Spikes shall be common wire unless noted otherwise. Penetration of nails or spikes shall be one-half the length of the nail or spike into the piece receiving the point. However, to connect pieces 2" in thickness, 16d nails shall be used unless noted otherwise.
    - a. Bore holes for nails wherever necessary to prevent splitting.
    - b. Use finish or casing for finish work.
    - c. Use of machine nailing is subject to a satisfactory installation of nails. Minimum edge distances shall be maintained. Nails installed through sheathing with nail guns shall not penetrate into the outer plies deeper than hand nailing. Submittal of guns and nails is required.
    - d. All nailing into Pressure-Treated lumber shall utilize hot-dipped zinc coated galvanized nails or stainless steel nails per CBC Section 2304.9.5.
- B. Bolts and Lag Screws: Bolts shall be sizes indicated on Drawings. Holes for bolts shall be 1/16-inch larger than the bolt diameter. Malleable, Steel plate or standard flat washers shall be used where heads or nuts would otherwise bear directly on wood surfaces. Malleable or plate washers shall be used on all anchor bolts. Cut washers are not permitted. Lag screws shall be screwed (not driven) into place. For the shank, holes shall be bored the same depth and diameter as shank. For threaded portion, holes shall be pre-drilled as follows:

Lag Screw Size	Thread Portion Pre-Drill
1/2" diameter	1/4" diameter
5/8" diameter	5/16" diameter
3/4 diameter	3/8" diameter
7/8" diameter	1/2" diameter
1" diameter	5/8" diameter

Soap Lag screws prior to installation. Tighten all bolts and screws before closing in.

- C. Framing Devices: Install according to the manufacturer's instructions unless otherwise noted.

**3.04 FRAMING AND ROUGH CARPENTRY**

- A. Sills: Shall be in long lengths of sizes shown, fastened with anchor bolts as indicated, a minimum of two anchor bolts per piece. Place steel plate washers (but not standard flat or malleable iron washers) under nuts bearing on wood. Set sills level and true.
- B. Studs, Posts and Columns: Shall be full length. Corners shall be as detailed. Partitions or walls containing plumbing, heating or other piping shall be so formed as to give proper

clearance for materials. Cut members as required to provide full bearing at ends. Connect to structure as indicated.

- C. Plates: Shall be full length of wall segment or 12-foot minimum and spliced as shown.
- D. Blocking: Blocking shall be same thickness and width of studs or joists unless shown otherwise. Blocking shall not be spaced over 8'-0" c.c. Install fire blocking in accordance with CBC. Horizontal fire blocking in walls shall be placed at floor lines and ceiling lines unless noted otherwise. Install blocking at all plywood joints where noted on the Drawings. Install wall width full height solid blocking at floor joists beneath all posts in walls. Blocking shall be installed around all wall, floor and roof penetrations.
- E. Joists and Beams: Shall be full span length and spliced over bearings unless shown otherwise. Install with crown side up. Beams or headers indicated to be built up of two or more joists shall be fabricated on the job using full length members. For two piece 2x members, stitch nail pieces together with 16d common nails spaced not over 12 inches c.c. and staggered. Clinch nails protruding through members. For three or more piece members, stitch bolt pieces together with ½" bolts spaced not over 12 inches c.c. and staggered.
  - 1. Provide double joists and headers at all openings through roof unless otherwise shown on Drawings.
  - 2. Provide typical headers at all openings through walls where one or more studs are required to be cut. For penetration through walls narrower than stud spacing, provide solid blocking on all sides for fastening finish materials.
- F. Wood Sheathing: Install to pattern indicated and provide blocking at joints where noted on the Drawings. Center all joints over bearing supports. Nail to framing as indicated. Install wood sheathing with face plies perpendicular to joists or studs unless indicated otherwise. Wall wood sheathing shall continue uninterrupted by ceilings or soffit from floor to floor or floor to roof unless specifically detailed on the Structural Drawings.
- G. Wood Furring, Stripping: Install as shown or required to provide nailing materials or passage of pipes, conduits, etc., not otherwise accommodated including ceiling stripping for gypsum drywall construction.
- H. Bridging: Space not over 8'-0" c.c. for spans over 16'-0". Joists 8 inches or less in depth shall not require bridging unless specifically indicated.
- I. Solid Wood Backing: Solid wood backing shall be provided for all wall and ceiling finishes and for supporting of mounted items for all trades, including but not limited to metal toilet partitions, toilet room accessories, frames, cabinets, casework, mirrors, trim, applied wall finishes, athletic equipment, food service equipment, piping, conduit, ducts, etc. Contractor shall coordinate placement of backing and supports with Subcontractor supplying mounted items.
- J. Building Paper: Install in all locations indicated except where included in other sections of the specifications.
- K. Cant Strips and Crickets: Shape to sizes shown. Rigidly fasten to construction. Form neat mitered corners.
- L. Wood Sheathing Backing: All toilet rooms, restrooms, single or joint occupancy shall have all walls backed with 5/8-inch thick wood sheathing with no surface voids. Install sheathing between the framing members and wallboard. The same wood sheathing shall also be provided and installed at all tile locations. At tile locations wood sheathing shall be installed between the framing members and the resin-cement backing board.

3.05 MISCELLANEOUS CARPENTRY WORK

- A. Install all items under other sections specified to be furnished and installed in other sections which relate to the rough carpentry work.
- B. Miscellaneous Carpentry Work not included under other sections but, indicated or required yet not specified elsewhere shall be furnished and installed hereunder, including appropriate fastening devices. Contractor shall provide miscellaneous carpentry work for all sections and divisions of work identified.
- C. Wood Curbs for Equipment: Construct all wood curbs for roof mounted equipment as detailed. Provide all miscellaneous blocking, bracing, supports, and other wood items as shown or required to complete the work.
- D. Plywood Backing for Electrical, telephone, and similar types of wall mounted equipment shall be provided hereunder where required. Plywood shall be 3/4-inch thick exterior A-C plywood with 'A' face exposed.
- E. Fire/Draft Stops: Construct fire and drafts stops in furred attic spaces where indicated or required by CBC code. Unless otherwise indicated on Drawings construct of not less than 5/8-inch Type 'X' gypsum wallboard or 1/2" wood sheathing, adequately supported by 2x4's at 24 inches c.c., braced diagonally to the roof structure. Draft stop and installation work shall conform to code requirements.
- F. Shoring and Bracing: Shore or brace for temporary support of all work as required during the construction period except any shoring and bracing specified and included under other sections of these specifications.
- G. Temporary Enclosures: Provide and maintain all barricades and enclosures required to protect the work in progress.
- H. Protect all work in progress and all work installed, as well as the work of all other trades. Any work damaged as a result of the work under this section shall be corrected to its original condition or replaced if directed by the Architect at no increase in cost to the Owner.
- J. Ventilation: Contractor shall include all labor and materials necessary to provide ventilation requirements of roof overhangs, eaves, attics, and all other components of the building required by codes to be ventilated. Work shall include removing knock-outs in wood I-joists for cross ventilation, drilling of blocking, wood sheathing, and other wooden components of the structure necessary to comply with requirements of the CBC for ventilation of buildings.

**\*\*\*END OF SECTION\*\*\***



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**SECTION 06200**  
**FINISH CARPENTRY**

**PART 1 -- GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract requirements and Division 1, General Conditions apply to this section.

1.02 SCOPE OF WORK

Supply and install complete Finish Carpentry Work as shown on Drawings and as specified herein. Provide hardware and attachment accessories as required for a complete and proper installation.

1.03 MEASUREMENTS

Verify all dimensions shown on Drawings by taking field measurements; proper fit and attachment of all parts is required.

1.04 QUALITY CONTROL

Following standards apply to Work of this Section except where more stringent requirements are specified herein:

- A. Architectural Woodwork Institute "Quality Standards".
- B. Western Wood Products Association Manual.
- C. American Wood Preservers Association Specifications.

1.05 SUBSTITUTIONS

Substitutions will be considered per Article 3.3 of the Instruction to Bidders of the Bid Package Section 00003.

1.06 SUBMITTALS

- A. In accordance with Article 3.11 of the General Conditions.
- B. Submit shop drawings of millwork at full size or large scale showing sizes, materials, grain run, methods of construction, connection to adjacent members and installation. Indicate all backing members for installations and all hardware

**PART 2 -- PRODUCTS**

2.01 MATERIALS

- A. Douglas Fir: West Coast Lumber Inspection Bureau "Standard Grading and Dressing Rules" and Western Wood Products Association, graded "C" and better, flat grain grade marked by WCLIB or WWPA.
- B. Douglas Fir Plywood: U.S. Product Standard PS-1, American Plywood Association, grade trademarked "C-D", plugged, exterior glue, sanded.
- C. Blocking, Furring, etc.: Standard Grade Western White Pine, Construction grade Douglas Fir or other equally sound softwood, as graded by WCLIB or WWPA.
- D. Softwood Lumber: PS 20; custom grade in accordance with AWI maximum moisture content of 6%; of quality capable of transparent finish.
- E. Hardwood Lumber: FS MM-L-736; custom grade in accordance with AWI; maximum moisture content of 6% of quality capable of transparent finish.

1.06 COORDINATION

- A. Owner Responsibilities: Owner will engage a qualified testing agency to perform testing indicated.
1. Owner will furnish Construction Manager with name, address, and telephone number of testing agency.
  2. Payment for testing services will be made by the Owner directly to the testing agency.
    - a. Costs for retesting and re-inspecting construction that replaces or is necessitated by work that failed to comply with the Contract Documents will be paid by the Owner and charged to Contractor by an adjustment to the Contract Sum through a Change Order.
- B. Testing Agency Responsibilities: Cooperate with Architect, Construction Manager, and Contractor in performance of duties. Provide qualified personnel to perform required tests and inspections.
1. Notify Architect, Construction Manager, and Contractor promptly of irregularities or deficiencies observed in the Work during performance of its services.
  2. Determine the location from which test samples will be taken.
  3. Perform tests and submit a certified written report of each test, inspection, and similar quality-control service to Owner, Architect, Construction Manager and Contractor. Interpret tests and inspections and state in each report whether tested and inspected work complies with or deviates from requirements.
  4. Do not release, revoke, alter, or increase the Contract Document requirements or approve or accept any portion of the Work.
  5. Do not perform any duties of Contractor.
- C. Contractor Responsibilities: Coordinate sequence of activities to accommodate required testing services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting.
1. Schedule times for tests, inspections, obtaining samples, and similar activities. Notify agency sufficiently in advance of operations to permit assignment of personnel.
  2. Acclimate enclosed spaces to the anticipated occupied temperature and humidity as required by the manufacturer of the specified flooring material(s) and in accordance with ASTM testing requirements.
  3. Cooperate with agencies performing required tests and inspections, provide reasonable auxiliary services as requested. Provide the following:
    - a. Access to the Work.
    - b. Incidental labor and facilities necessary to facilitate tests and inspections.
    - c. Security and protection for testing and inspecting equipment at Project site.
  4. Project Meeting: Schedule and conduct project meeting not less than 30 days prior to flooring installation to discuss testing requirements, specifications and locations prior to testing. Attendees shall include Owner, Architect, Construction Manager, Contractor, Testing Agency, and adhered floor installer representatives.

1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports: Final Reports related to Item 1.06.
- B. As-Builts: Not required

- C. Operation and Maintenance Data: None required.
- D. Extra Materials: None required.
- E. Extended Warranty: Refer to specific Floor Finish Specification Sections for requirements. Comply with the requirements of the General Condition Article 3.5 and Section 01740.

## **PART 2 - PRODUCTS**

### **2.01 MATERIALS AND EQUIPMENT**

- A. Materials and equipment to be provided by Testing Agency.
- B. American Moisture Test, Inc. [www.dometest.com](http://www.dometest.com) (866) 670-9700
  - 1. ASTM F1869 Moisture Vapor Emission Test kits
  - 2. ASTM F-2170 In-Concrete Relative Humidity Testing System
  - 3. ASTM F-710 Alkalinity-pH wide range 1 – 14pH meter

## **PART 3 - EXECUTION**

### **3.01 EXAMINATION**

Site: Weatherproofed, doors installed and windows secured. Do not start testing process when site has standing water, surface contaminates, exposed to exterior conditions or concrete installation is less than 90 days of age.

### **3.02 PREPARATION**

Contractor Responsibilities:

- 1. Preparation of Substrates:
  - a. Prepare concrete substrates according to ASTM requirements.
  - b. Verify that substrates are dry and free of curing compounds, sealers, and hardeners for vapor emission testing per ASTM F-1869.
  - c. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
- 2. Temperature and Humidity: Maintain site at the temperature and humidity conditions to those anticipated during normal occupancy and maintain these conditions 48 hours prior and during testing period. If meeting this criteria is not possible, then minimum conditions should be 75± 10°F and 50± 10% relative humidity.
  - a. When a building is not under HVAC control, record temperature and humidity at start and end of testing using a portable data logging system.

### **3.03 TESTING**

Testing: Testing Agency shall perform tests as follows:

- 1. Water vapor emission testing, ASTM F 1869.
  - a. Perform all gram scale weights on site.
  - b. Expose dome for 60 to 72 hours.
  - c. Report results as pounds of emission per 24 hours per ASTM F-1869.
  - d. Perform subfloor moisture testing in accordance with the Manufacturer's requirements for each floor system type. Do not proceed with flooring

installation until results of moisture tests are acceptable. All test results shall be documented and retained

2. In-Concrete Relative humidity testing, ASTM F 2170.

- a. Satisfactory results shall have a maximum 75 percent relative humidity level measurement.

3. Alkalinity Testing:

- a. Apply neutral-pH solution to form a 1-inch diameter circle directly to interior of moisture dome.
- b. Allow to absorb into concrete for 1 minute.
- c. Apply flat tip pH meter to solution and document result as required by manufacturer.
- d. Perform pH tests on concrete floors regardless of their age or grade level in accordance with the Manufacturer's requirements for each floor system type. PH level shall not exceed range of the Manufacturer's requirements for each floor system type. All test results shall be documented and retained

- B. Adhered floor coverings shall not be installed in areas where satisfactory test results have not been obtained.
- C. Consult Architect on remedial measures to reduce concrete levels prior to installing flooring. Installation of flooring deems acceptance of on-site conditions for a warranted application.

3.04 REPAIR AND PROTECTION

- A. General: On completion of testing, inspecting, sample taking, and similar services, repair damaged construction and restore substrates and finishes.
- B. Comply with the Contract Document requirements for Division 01 Section "Cutting and Patching."
- C. Protect construction exposed by or for quality-control service activities.
- D. Repair and protection are Contractor's responsibility, regardless of the assignment of responsibility for quality-control services.

**\*\*\*END OF SECTION\*\*\***

**SECTION 06410**  
**W. I. C. CERTIFIED CABINET WORK**

**PART 1 – GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SUMMARY

Work Included:

- A. Provide factory-finished cabinets, and similar items where shown on the drawings, as specified herein, and as needed for a complete and proper installation.
- B. All cabinet work complete with all accessories, fittings and hardware.
- C. Preparations of cabinets to receive sinks, electric outlets, etc., as required and shown on the Drawings.
- D. Shelf brackets and shelves.
- E. Countertops.

1.01 QUALITY ASSURANCE

- A. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.
- B. In addition to complying with all pertinent codes and regulations of governmental agencies having jurisdiction, comply with the following for the grade or grades specified:
- C. Identification of components:
  - 1. On a concealed but accessible surface of each item of the work of this Section, where accepted by the Architect, plainly stamp the identifying number or numbers shown on the Drawings for that item.
  - 2. On a concealed but accessible surface of each removable part of each item of the work of this Section, where accepted by the Architect, plainly stamp an identifying number or numbers for that item to aid in rapid and efficient identification and reinstallation of removable parts.

1.02 SUBSTITUTIONS

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.03 SUBMITTALS

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Product data: submit:
  - 1. Materials list of proposed to be provided under this Section;
  - 2. Shop Drawings in sufficient detail to show fabrication, installation, anchorage, and interface of the work of this Section with the work of adjacent trades;
    - a. Identify cabinets, fixtures, moldings, and other items in accordance with the system used on the Drawings;
    - b. Show overall dimensions, and call specific attention to all dimensions and conditions that vary from those shown on the Drawings.

3. Shop drawings shall indicate list of materials and hardware, sizes, sections, elevations, and details of construction and assembly as required by Section 1, Manual of Millwork "Millwork Shop Drawings Woodwork Institute of California, (Current Edition)."
4. The WIC Certified Compliance Grade Stamp shall be affixed to the casework shop drawings, certifying that the casework will be manufactured in accordance with WIC Premium Grade.

C. Samples:

1. Accompanying the Shop Drawings, submit samples of all items of finish hardware, metal work, trim, glasswork, plastic overlays, and similar items proposed to be provided under this Section.
2. After the Architect has selected general colors and types of finish, prepare and submit samples of the selected finishes on species of the actual cabinet and fixture material.
3. Revise and resubmit the samples as needed to secure the Architect's acceptance prior to fabrication of casework.

D. Certification:

1. The cabinetwork manufacturer shall certify on his letterhead that he holds a current license from the Woodwork Institute of California, to manufacture WIC cabinetwork. He shall list his license number and submit this certificate with his shop drawing submittal, to the Architect.
2. Before delivery to the job site, the fabricator shall issue a WIC Certified Compliance Certificate to the Architect, certifying that the Plastic Covered Casework products he will furnish for this project fully meet all requirements of "Premium Grade", as modified herein. Each unit of casework shall bear the WIC Certified Compliance Stamp indicating "Premium Grade" and all Countertop Work shall bear the "Custom Grade" stamp.

1.04 PRODUCT HANDLING

- A. Comply with the requirements of Section 01620.
- B. Comply with pertinent provisions of Division 1 and WIC Manual of Millwork, Technical Bulletin 419-R "Recommended Care and Storage of Architectural Millwork."
- C. Provide additional protection as needed to assure that the work of this Section remains undamaged during fabrication, installation, and the time between completion of installation and actual acceptance of the total Work.
- D. Do not deliver cabinets and fixture materials or products to the job site until concrete and plaster installations are completed and dry, not until the building interior has attained a relative humidity of 50% to 55% at 70 degrees F.

1.05 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports: None required.
- B. As-Builts: Not required
- C. Operation and Maintenance Data: None required.
- D. Extra Materials: None required.
- E. Extended Warranty: Comply with the requirements of General Condition Article 3.5 and Section 01740.

## **PART 2 – PRODUCTS**

### **2.01 TYPE AND MANUFACTURE**

Cabinets shall be manufactured in accordance with WIC Manual of Millwork, Section 15 - Premium Grade, modified as indicated on the drawings and herein specified. All units shall be factory built and factory finished. Provide Style A - frameless, Type I construction unless otherwise noted.

### **2.02 CASEWORK DEFINITIONS**

#### **A. Exposed Portions:**

1. All surfaces visible when doors and drawers are closed.
2. Underside of bottoms of cabinets over 4'-0" above finished floor.
3. Cabinet tops under 6'-0" above finished floor.
4. Visible front edges of web frames, ends, divisions, tops, shelves, and hanging stiles.
5. Visible surfaces in open cabinets or behind glass.
6. Interior faces of hinged doors.

#### **B. Semi-Exposed Portions:**

1. Shelves, except in open cabinets.
2. Divisions, except in open cabinets.
3. Interior face of ends, backs, and bottoms, except in open cabinets.
4. Drawer sides, sub-fronts, backs, and bottoms.
5. The underside of bottoms of cabinets between 2'-6" and 4'-0" above the finished floor.
6. All rooms designated as storage, janitor, or utility.
7. Knee spaces.

#### **C. Concealed Portions:**

1. Toe space unless otherwise specified.
2. Sleepers.
3. Web frames, stretchers, and solid sub-tops.
4. Security panels.
5. Underside of bottoms of cabinets less than 2'-0" above the finished floor.
6. Flat tops of cabinets 6'-0" or more above the finished floor.
7. The three non-visible edges of adjustable shelves.
8. The faces of cabinet ends of adjoining units that butt together.

### **2.03 MATERIALS, FINISH AND CONSTRUCTION**

#### **A. Exposed Portions:**

1. Material for exposed portions shall be faced with decorative high pressure laminated plastic.
  - a. Plastic laminate shall be Standard Grade, satin finish, thermoplastic laminate surfacing, .050" thick, meeting the requirements of NEMA LD 3-85. Backing sheets shall be .020" thick conforming to the requirements of NEMA LD,



latest edition. Use post-forming grade where required by the drawing details, minimum thickness .042" +/- .004".

- b. Color and pattern as indicated on the Drawings.
  - c. If color and pattern is not indicated, then Architect will select as part of the review of Shop Drawings. In this case, acceptable manufacturers include Wilsonart, Laminart, Formica, and Nevamar. Architect reserves the right to select more than one color and pattern for use on any one cabinet.
- B. Semi-exposed Portions:
- 1. Material for semi-exposed portions, except interior faces of hinged doors, shall be high-pressure laminate cabinet liner meeting the requirements of NEMA LD-3-85.
  - 2. The interior faces of hinged doors shall be faced with 0.032" minimum thickness high pressure laminated plastic conforming to NEMA LD-3.
- C. Concealed Portions:
- 1. Material for concealed portions may be sound, dry solid stock, plywood or particleboard, except where otherwise specified herein.
- D. Visible Edges:
- 1. All visible edges, exposed or semi-exposed, of ends, tops, bottoms, shelves, webs, stretchers, divisions, doors and drawer fronts shall be bound with butyl or tenite plastic T-molding secured by a 3/8" serrated leg glued in place with water-resistant glue or edged with .050" thick high pressure laminated plastic matching adjacent color.
- E. Laminate Core Material shall be particleboard meeting the requirements of ANSI A 208.1-87, Table 1 - Grade 1-M-3.
- F. Adhesive shall be Type II, water resistant.

#### 2.04 DOORS

- A. All doors, including cabinet doors, shall be flush overlay type completely covering all cabinet face frames. Door cores shall be particleboard with 0.050" thick high-pressure laminated plastic on exposed face of door, net thickness to be 0.735". Edge bands shall be .050" thick high pressure laminated plastic matching adjacent surfaces or T-molding in color selected by the Architect. All exposed plastic shall be laminated to core by cold press only, in accordance with manufacturer's recommendations. Cabinet doors shall have 0.032" high-pressure laminated plastic on the inside face.
- B. Doors under 48" in height shall have a minimum of two hinges. Doors 48" to 84" high shall have a minimum of three hinges, and over 84" shall have a minimum of four hinges.

#### 2.05 DRAWERS

- A. Drawer sides, backs, and sub-fronts shall be multiple dovetail or doweled construction and made of 0.50" minimum thickness hardwood or high-pressure laminate cabinet liner with particleboard core.
- B. Drawer bottoms shall be 1/4" enameled hardboard rabbeted into sides, front and back, and glued and blocked into rigid position. Drawers shall be supported upon metal side guides with nylon rollers. Provision shall be made to stop the drawer in both "in" and "out" positions without dependence on the drawer front. Metal drawer slides shall have a capacity of 75 pounds except that large drawers and file drawers shall be equipped with minimum 100-pound capacity full extension slides. Drawers shall operate smoothly without excessive play.
- C. Drawer fronts shall be flush overlay type completely covering all cabinet face frames. Cores shall be particleboard with 0.050" thick high pressure laminated plastic on exposed face of

drawer front, net thickness to be 0.735". All exposed plastic shall be laminated to the core by cold press method only, in accordance with the manufacturer's recommendations. Backing sheet on the inside face shall be 0.032" minimum thickness. Edge bands shall be .050" thick high pressure laminated plastic adjacent surfaces or T-molding in color selected by the Architect. Maximum clearances of 3/32" shall be maintained between adjacent drawer fronts and doors. Secure drawer fronts to drawer with No. 8 x 1" screws.

D. Provide security panels above locked drawers.

## 2.06 TOPS AND BOTTOMS

A. Tops and bottoms shall be particleboard or plywood with 0.050" high pressure laminated plastic on exposed portions or cabinet liner on semi-exposed portions; net thickness shall be 0.735".

B. Plywood bottoms of upper cabinets with spans 4'-0" or over in length between vertical members of the cabinet body shall be a minimum of 1" in thickness. Particleboard bottoms of upper cabinets with spans 3'-6" or over in length between vertical members of the cabinet body shall be a minimum of 1" in thickness.

## 2.07 ENDS AND DIVISIONS

A. Cabinet ends and divisions shall be particleboard or plywood as detailed on the Drawings with 0.050" thick high pressure laminated plastic on exposed faces or high pressure laminate cabinet liner on semi-exposed portions; net thickness shall be 0.735". Visible edges shall be T-molding edge banding or .050" high pressure laminated plastic.

B. Cabinet ends shall be lock-jointed, securely glued, and blind nailed or screwed to the tops, web frames, and bottoms at not to exceed 4" on center. Doweled construction is acceptable.

## 2.08 WEB FRAMES AND STRETCHERS

A. Web frames and stretchers shall be a minimum of 0.735" in thickness and 2-1/2" in width, and shall be solid stock or plywood. A solid piece of plywood or particleboard a minimum of 0.735" in thickness, the full length and depth of the cabinet opening may be used in lieu of a web frame or stretchers.

B. Web frames shall be furnished under countertops; or a continuous stretcher front and rear may be furnished in lieu of the frame, and shall be attached by means of a dado, tenon or metal angle bracket. A continuous stretcher at the front shall be furnished at the approximate mid-height of all drawer cabinets over 2'-6" in drawer opening height and shall be attached by means of a dado, tenon or metal angle bracket.

## 2.09 BACKS

A. Semi-exposed backs shall be 1/4" thick plywood or tempered and sealed hardboard with high-pressure laminate cabinet liner. Exposed backs shall be 1/2" thick plywood with 0.050" high-pressure laminated plastic.

B. Color shall match adjacent semi-exposed or exposed portions as applicable.

C. Backs shall be securely nailed, doweled or dadoed to the case body, divisions, or fixed shelves.

## 2.010 SHELVES

A. Shelves shall be plywood or particleboard with 0.050" thick high pressure laminated plastic when shelves are exposed and high-pressure laminate cabinet liner when shelves are semi-exposed. Minimum net thickness shall be 0.735". Exposed edges shall be bound with T-molding or 0.050" high pressure laminated plastic.

B. Closet shelving and exposed shelving shall have 0.050" thick high pressure laminated applied to top and bottom surfaces with front edge bound in .050" thick high pressure laminated plastic or T-Molding.

- C. General shelving as in Janitor's closets and storage areas shall have .032" thick high-pressure cabinet liner applied to top and bottom surfaces and exposed edges.
- D. Adjustable shelves with unsupported spans in excess of 3'-6" between vertical members of the case body for plywood, and in excess of 3'-0" for particleboard, shall be a minimum of 1" in thickness; and shall be mounted on surface or recessed metal shelf standards with clips adjustable at 1/2" center.
- E. Fixed shelves with unsupported spans of 4'-0" or over between vertical members of the case body for plywood, and 3'-6" or over for particleboard, shall be a minimum of 1" in thickness; and shall be mounted on aluminum clips 1" x 1" x 1-1/2" at each corner.

#### 2.011 CABINET BASES AND SLEEPERS

Cabinet bases may be constructed with either separate or integral bases. All bases and sleepers shall be 0.735" solid stock. Sleepers shall be provided at a maximum of 3'-0" on center.

#### 2.012 ANCHOR STRIPS

- A. Anchor strips of solid stock or plywood shall be a minimum of 1/2" in thickness and a minimum of 2-1/2" in width, and shall be provided at the wall side of the cabinet back on both top and bottom of wall hung cabinets and at top only of base cabinets unless otherwise shown on the Drawings.
- B. Cabinets over 5'-0" in height shall have an intermediate anchor strip.

#### 2.013 PLASTIC LAMINATE COUNTERTOPS

- A. Sink cabinet countertops of high-pressure laminated plastic shall be pressure bonded to waterproof 0.735" plywood as recommended by NEMA Standards. Plywood shall be faced with a close grain hardwood to minimize telegraphing of core. Countertops that do not join sink counters may be 0.735" plywood or 0.735" particleboard.
- B. Backsplash work, including end returns, shall be made with high pressure laminated plastic and self-edged in color and patterns selected by Architect. Plastic laminate shall be minimum 0.050" thick for flat surfaces and backsplash. In addition to top surfaces and edges, apply .05" plastic laminate to the underside of countertops exposed at exterior areas of casework.
- C. The underside of countertops with particleboard cores shall have a .020" thick backing sheet securely glued to the core with identical adhesive and under identical circumstances as the face sheet conforming to NEMA LD, latest edition.
- D. Adhesives used to secure plastic laminate to particleboard backing shall be ureaformaldehyde cold setting or phenol resin with a catalytic agent to be set under a pressure of 30 lbs. psi with cold press method.
- E. Back cut all joints to 89.75 degrees to insure flush fit at junction to top where plastic sheets meet joints. Joints shall be secured either by a series of 1/8" x 3/4" cold rolled steel strips 3" o.c. through entire joint or by wedge type fasteners. No joints shall be made through sink openings or other openings where water is to be used. Where no splash occurs, scribe back or edge of countertop to wall. Where backsplashes occur, they shall be square butt joined with the countertop.
- F. Accurately cut openings in countertops to receive sinks. Sinks shall be installed under Plumbing Section.
- G. Stainless steel "T" shaped "Clamp-down" type sink rings shall be furnished and installed under Plumbing Section. Contractor shall make necessary provisions for installation thereof and coordinate this part of work with others as required.

#### 2.014 HARDWARE

All hardware shall be jig fitted at the factory by trained craftsmen only. Provide U.S. 26D Dull Chrome finish - unless specified otherwise on the Drawings.

1. Hinges - National Lock #B 851 - 3 on doors over 42" high; 2 on doors under 42" high.
2. Pulls - National NA 928-26D extruded anodized clear aluminum (3-3/4" long by 1-1/4" high by 3/4" deep) or accepted equal.
3. Catches - Amerlock #T-9798-AW three-plate magnetic catch manufactured by Amerlock Corporation, or accepted equal.
4. Elbow Catches - Amerlock #3675 on companion doors where locks are specified.
5. Door Locks - National C8102.6 - master keyed to other casework.
6. Drawer Locks - National C8108 - master keyed to other casework.
7. Drawer Guides - Light & Medium Duty: Accuride 7434. Heavy Duty: Accuride 4034.
8. Shelf Standards - Knappe & Vogt #233 mounted with four Knappe & Vogt #237 clips for each shelf, or accepted equal.
9. Shelf Bracket - Simpson Strong-tie No. SBV or accepted equal.
10. Mirrors - 1/4" plate 10" x 12" silvered for unframed teachers wardrobe mirror, double strength B grade for doors.
11. Hang Rod at Wardrobes - 1-1/4" o.d. x .042 wall aluminum tubing, clear, anodized.
12. Hang Rod Flanges - Ronther Reiss #R44-55.
13. Television Swivel Base - Ball Son Co., #1005-00-00. Phone: (213) 589-5151.
14. Hang Rod and Hooks - 1" o.d. tubular steel hanger pole, chrome finish with hang rod flanges. Hooks to be Raymond Engineering, Inc., Model #924: black, double prong nylon.

## 2.015 MISCELLANEOUS MATERIALS

### Adhesives:

1. For woodwork and millwork, use water resistant and mold resistant adhesive complying with Fed Spec MM-A-125, type II.
2. For plastic laminates, use phenol, resorcinol, or melamine base, complying with Fed Spec MM-A-181, in type, grade and class best suited for the intended use.

## 2.016 FABRICATION – GENERAL

A. All units shall be completely fabricated and finished in the factory, except as otherwise specified or indicated for modified units. All doors and all hardware shall be jig fitted and ready for site installation.

### B. Joinery:

1. All cabinet members shall be securely fastened together.
2. All joints shall be securely glued.
3. All exposed and semi-exposed joints shall be tight and true.
4. The use of finish nails is allowed only where they will not show through a plastic face.
5. Construction joinery shall be dados, lock joints, rabbets or doweled joints.

### C. Edges of exposed portions:

1. Blind or stop dados are required. When lock joints are used they shall not run through the edge band.

### D. Scribe members:

1. Provide sufficient additional material to permit scribing to walls, floors, and related work.
  2. Provide adequate allowance for shrinkage occurring after installation.
- E. Framing and blocking:
1. Assemble with bolted and screwed connections only, securing to structural backing with cinch anchors, expansion screws, or toggle bolts as necessary.
- F. Cut and fit the work of this Section as necessary to receive, clear, engage or support other parts of the Work, and as needed for interface with electrical, plumbing, and other units.

### **PART 3 – EXECUTION**

#### **3.01 EXAMINATION**

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

#### **3.02 PREPARATION FOR INSTALLATION**

- A. Coordinate as required with other trades to assure proper and adequate provision in the work of those trades for interface with the work of this Section.
- B. Make necessary measurements in the field to assure proper fit of shop fabricated items.
- C. Prior to start of installation, verify that the work of other trades is sufficiently complete to properly permit this installation to proceed.

#### **3.03 INSTALLATION**

- A. Install the work of this Section in accordance with the accepted Shop Drawings and Section 26, WIC "Manual of Millwork", using factory trained craftsmen.
  1. Scribe units to wall, floor, and other surfaces as appropriate, with not more than 1/32" clear between the cabinet or fixture and the abutting permanent surface, and with no change of clearance in excess of 0.01" in any 4".
  2. Set each unit square, level, plumb, and aligned within a tolerance of one on 1000 vertically and horizontally, and within 1/4' of the designated location for free-standing work.
- B. Coordinate the time and installation with availability of other trades to make required utility connections.
  1. Provide access panels as needed for connection and maintenance of utilities.
  2. Prepare tops to receive sink frames, plumbing trim, electrical outlets, etc., provided under other Sections. Obtain necessary templates from related trades.
- C. Test each plumbing and electrical item through at least five operating cycles, and adjust as needed to achieve optimum operation.
- D. Upon completion of installation, thoroughly clean each item by use of only such cleaning materials as are recommended by the manufacturer of the item being cleaned.
- E. Touch-up scratches and abrasions to be completely invisible to the unaided eye from a distance of five feet.

- F. All casework shall be anchored to the building in conformance with requirements of the Office of the State Architect. Casework shall be anchored to walls to withstand a horizontal load in any direction equal to 50% of the weight of the casework and contents (a minimum of 50 pounds per square foot of horizontal projection per shelf).

**\*\*\* END OF SECTION \*\*\***

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**SECTION 06600**  
**PLASTIC SURFACING MATERIALS**

**PART 1 – GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SUMMARY

Provide factory-finished Surface Materials, and similar items where shown on the drawings, as specified herein, and as needed for a complete and proper installation. Work may include, but is not limited to:

1. Standard Decorative Laminates.
2. Solid Surfacing.

1.03 REFERENCES

- A. ASTM D 638 - Standard Test Method for Tensile Properties of Plastics.
- B. ASTM G 21 - Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- C. ISO 4586-2 - High Pressure Decorative Laminates; International Organization for Standardization.

1.04 SUBSTITUTIONS

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.05 SUBMITTALS

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Samples:
  1. Selection Samples: Submit actual samples of surfacing materials to illustrate full range of colors, patterns, and finishes available.
  2. Verification Samples: Submit two samples, each 12 inches square, illustrating each selected surfacing material in specified color, pattern, and finish.
- C. Manufacturer's Instructions:
  1. Submit manufacturer's printed installation instructions for each product.
  2. Submit manufacturer's Safety Data Sheets (M.S.D.S.) for each adhesive.

1.06 PRODUCT HANDLING

Comply with the requirements of Section 01620.

1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports: None required.
- B. As-Builts: Not required
- C. Operation and Maintenance Data: None required.
- D. Extra Materials: None required.
- E. Extended Warranty: Comply with the requirements of General Condition Article 3.5 and Section 01740.



## **PART 2 – PRODUCTS**

### **2.01 STANDARD DECORATIVE LAMINATES**

- A. Acceptable Products: As indicated on the Drawings and in the Finish Schedule.
- B. Product Description: Decorative surface papers, impregnated with melamine resins, bonded under heat and pressure to kraft papers impregnated with phenolic resins.
- C. Standard Decorative Laminate – General Purpose Type: having the following physical characteristics:
  - 1. Sheet thickness: 0.048-inch (1.219 mm) plus/minus 0.005-inch (0.127 mm).
  - 2. Exceeding performance requirements of NEMA LD 3-1995 Grade HGS.
  - 3. Surface burning characteristics in accordance with ASTM E 84; unbonded: Flame spread 55; Smoke developed 30.
  - 4. Patterns and Finishes: Selected from manufacturer's full range of available selections, as selected and approved by Architect.

### **2.02 SOLID SURFACING MATERIAL**

- A. Acceptable Product: As indicated on the Drawings and in the Finish Schedule.
- B. Product Description: Homogenous sheet material composed of acrylic resins, fire-retardant filler materials, and coloring agents.
  - 1. Nominal sheet thickness: 0.50 inch (13 mm).
  - 2. Surface burning characteristics in accordance with ASTM E 84: Flame spread less than 25; Smoke developed less than 25.
  - 3. Liquid Absorption, ISO 4586-2, for 1/2-inch material thickness: 0.4 percent after 2 hours boiling water.
- C. Izod Impact, ASTM D 256, Method A: 0.2 foot pounds per inch.
  - 1. Tensile Modulus, ASTM D 638 Nominal: 1.7 million pounds per square inch.
  - 2. Thermal Expansion, ASTM D 696: 0.000019-inch per inch per degree F, maximum.
  - 3. Hardness, ASTM D 2583, Barcol Impressor: 59.
  - 4. Flexural Modulus, ASTM D 790: 1.6 million pounds per square inch.
  - 5. Deflection Temperature under load, ASTM D 648: 90 degrees C.
  - 6. Stain Resistance: ANSI Z124.6 modified, Method 3.4: No effect.
  - 7. Boiling Water Resistance, NEMA LD 3-1995, Method 3.5: No effect.
  - 8. High Temperature Resistance: NEMA LD 3-1995, Method 3.6: No effect.
  - 9. Radiant Heat Resistance: NEMA LD 3-1995, Method 3.10: No effect.
  - 10. Light Resistance: NEMA LD 3-1995, Method 3.3: No effect.
  - 11. Ball Impact Resistance, NEMA LD 3-1995, Method 3.8, one half pound ball, unsupported: 125 inches.
  - 12. Specific Gravity: 0.977 ounces per cubic inch (1.69 grams per cubic centimeter).
  - 13. Approximate weight: 4.2 pounds per square foot (20.5 kg/square m).
  - 14. Weatherability: ASTM D 2565: Pass.
  - 15. Fungus Resistance, ASTM G 21: Pass.
  - 16. Bacterial Resistance, ASTM G 22: Pass.

17. Pittsburgh Protocol Toxicity: 66.9 grams.
18. Patterns and Finishes: Selected from manufacturer's full range of available selections, selected and approved by Architect.
19. Impact Resistance NEMA LD3-1995 (1/2 lb. Ball) SSV bonded to substrate\*\*\* Method 3.08 modified. 125" (No Failure)
20. Tensile Toughness ASTM D 638. 21 (in. – lb./in. <sup>3</sup>)
21. Tensile Modulus ASTM D 638 Nominal.  $1.7 \times 10^{-5}$  lb./in.<sup>3</sup>
22. Density 1.60 gram/cm<sup>3</sup>
23. Approximate weight 4.2 lbs./ft<sup>2</sup>
24. Pittsburgh Protocol Toxicity = 30 grams range

### **PART 3 – EXECUTION**

#### **3.01 EXAMINATION**

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

#### **3.02 PREPARATION**

Surface preparation: Precondition surfacing materials and surfaces to receive surfacing materials in accordance with manufacturer's printed installation instructions.

#### **3.03 APPLICATION**

Install materials in accordance with manufacturer's printed instructions.

**\*\*\* END OF SECTION \*\*\***

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**SECTION 06200**  
**FINISH CARPENTRY**

**PART 1 -- GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract requirements and Division 1, General Conditions apply to this section.

1.02 SCOPE OF WORK

Supply and install complete Finish Carpentry Work as shown on Drawings and as specified herein. Provide hardware and attachment accessories as required for a complete and proper installation.

1.03 MEASUREMENTS

Verify all dimensions shown on Drawings by taking field measurements; proper fit and attachment of all parts is required.

1.04 QUALITY CONTROL

Following standards apply to Work of this Section except where more stringent requirements are specified herein:

- A. Architectural Woodwork Institute "Quality Standards".
- B. Western Wood Products Association Manual.
- C. American Wood Preservers Association Specifications.

1.05 SUBSTITUTIONS

Substitutions will be considered per Article 5.1 of the Instruction to Bidders of the Bid Package Section 00003.

1.06 SUBMITTALS

- A. In accordance with Article 3.11 of the General Conditions.
- B. Submit shop drawings of millwork at full size or large scale showing sizes, materials, grain run, methods of construction, connection to adjacent members and installation. Indicate all backing members for installations and all hardware

**PART 2 -- PRODUCTS**

2.01 MATERIALS

- A. Douglas Fir: West Coast Lumber Inspection Bureau "Standard Grading and Dressing Rules" and Western Wood Products Association, graded "C" and better, flat grain grade marked by WCLIB or WWPA.
- B. Douglas Fir Plywood: U.S. Product Standard PS-1, American Plywood Association, grade trademarked "C-D", plugged, exterior glue, sanded.
- C. Blocking, Furring, etc.: Standard Grade Western White Pine, Construction grade Douglas Fir or other equally sound softwood, as graded by WCLIB or WWPA.
- D. Softwood Lumber: PS 20; custom grade in accordance with AWI maximum moisture content of 6%; of quality capable of transparent finish.
- E. Hardwood Lumber: FS MM-L-736; custom grade in accordance with AWI; maximum moisture content of 6% of quality capable of transparent finish.

## 2.02 ACCESSORIES

- A. Nails, bolts, nuts, washers, blind fasteners, lags and screws, size and type to suit application.
- B. Wood Filler: oil base, tinted to match surface finish color.
- C. Shelf Standards and Rests: Knappe and Vogt #255 & #256 for recessed application. Provide two hold down clips for each shelf in the slot above
- D. Closet Hanger Bars and Supports: Knappe and Vogt #770, #660, #734, #735, and #1195. Provide intermediate support of spans over 6'-0".

## 2.03 SHOP TREATMENT OF WOOD MATERIALS

- A. Shop pressure treat wood materials requiring UL fire rating or preservations.  
Provide UL approved identification on fire retardant treated material.
- B. Wood Preservative (PT type) Wolmanized, Pressure Treated Lumber, manufactured by Osmose Wood Products or approved equal.
- C. Fire Retardant (FR-S Type) chemically treated, and pressure impregnated, capable of providing a maximum rating of 25; manufactured by Demose Wood Products. Dricon FRT or approved equal.

## **PART 3 -- EXECUTION**

### 3.01 EXAMINATION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Correct conditions detrimental to timely and proper completion of the Work.
- C. Do not proceed until unsatisfactory conditions are corrected.
- D. Beginning of installation means acceptance of conditions.
- E. Verify that surfaces and openings are ready to receive work and field measurements are as shown on Shop Drawings and instructed by the fabricator.
- F. Verify that mechanical, electrical, and building items affecting work of this Section are placed and ready to receive this work.

### 3.02 PRIMING

Back paint all wood surfaces inaccessible and unexposed after installation before delivery with an approved linseed oil and aluminum primer.

- A. Prime coat all unfinished metal parts.
- B. Prime paint surfaces of items or assemblies to be in contact with cementitious materials.

### 3.03 FINISH CARPENTRY INSTALLATION

- A. Use only hot dip galvanized or aluminum finish or casting nails. Set nails for putty stopping in surface members. Hammer marks not acceptable on any exposed finished surface and may be cause rejection of Work by Architect.
- B. Make all end splices exposed in finished members bevel splices and not square butted. Install members in as long lengths as possible.
- C. Install Work to details shown, plumb, level and to line and securely anchored per AWI custom quality standard. Make scribes where required accurate. Miter corners of trim.
- D. Provide and install other miscellaneous millwork items and related Work required to complete Work of this Section.

- E. Prepare all woodwork installed hereunder by cleaning and sanding as required to receive finishes specified in Section "Painting and Finishing".
- F. Install all doors and frames; finish hardware and bathroom accessories per manufacturer's recommendation.
- G. Set exposed fasteners. Apply wood filler in exposed fastener indentations. Sand work smooth and site finish.

**\*\*\* END OF SECTION \*\*\***

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**SECTION 07050**  
**CONCRETE FLOOR TESTING**

**PART 1 - GENERAL**

1.01 **GENERAL REQUIREMENTS**

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 **SUMMARY**

This Section includes the following:

1. Administrative and procedural requirements for testing interior concrete slabs for moisture vapor emission rate, alkalinity, and temperature and humidity.
2. Testing shall be conducted by the Owner's Testing Agency.

1.03 **RELATED DOCUMENTS**

Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.04 **REFERENCES**

- A. ASTM F-1869 Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride.
- B. ASTM F-710 Standard Practice for Preparing Concrete Floors and other Monolithic Floors to receive Resilient Flooring.
- C. ASTM F-2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

1.05 **SUBMITTALS**

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Reports: Reports of results of testing shall be submitted by the Owner's Testing Agency. Reports shall include the following:
  1. Date of issue.
  2. Project title and number.
  3. Name, address, and telephone number of testing agency.
  4. Dates and locations of samples and tests or inspections.
  5. Names of individuals making tests and inspections.
  6. Description of the Work and test and inspection method.
  7. For each test provide a record of interior temperature, humidity, moisture vapor emission, in-concrete relative humidity and alkalinity results for testing period.
  8. Test and inspection results and an interpretation of test results.
  9. Provide on the Architectural Floor Plan(s) as furnished by the Architect a test number identifying each test conducted.
  10. Name and signature of laboratory inspector.
  11. Recommendations on retesting and reinspecting.



1.06 COORDINATION

- A. Owner Responsibilities: Owner will engage a qualified testing agency to perform testing indicated.
1. Owner will furnish Construction Manager with name, address, and telephone number of testing agency.
  2. Payment for testing services will be made by the Owner directly to the testing agency.
    - a. Costs for retesting and re-inspecting construction that replaces or is necessitated by work that failed to comply with the Contract Documents will be paid by the Owner and charged to Contractor by an adjustment to the Contract Sum through a Change Order.
- B. Testing Agency Responsibilities: Cooperate with Architect, Construction Manager, and Contractor in performance of duties. Provide qualified personnel to perform required tests and inspections.
1. Notify Architect, Construction Manager, and Contractor promptly of irregularities or deficiencies observed in the Work during performance of its services.
  2. Determine the location from which test samples will be taken.
  3. Perform tests and submit a certified written report of each test, inspection, and similar quality-control service to Owner, Architect, Construction Manager and Contractor. Interpret tests and inspections and state in each report whether tested and inspected work complies with or deviates from requirements.
  4. Do not release, revoke, alter, or increase the Contract Document requirements or approve or accept any portion of the Work.
  5. Do not perform any duties of Contractor.
- C. Contractor Responsibilities: Coordinate sequence of activities to accommodate required testing services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting.
1. Schedule times for tests, inspections, obtaining samples, and similar activities. Notify agency sufficiently in advance of operations to permit assignment of personnel.
  2. Acclimate enclosed spaces to the anticipated occupied temperature and humidity as required by the manufacturer of the specified flooring material(s) and in accordance with ASTM testing requirements.
  3. Cooperate with agencies performing required tests and inspections, provide reasonable auxiliary services as requested. Provide the following:
    - a. Access to the Work.
    - b. Incidental labor and facilities necessary to facilitate tests and inspections.
    - c. Security and protection for testing and inspecting equipment at Project site.
  4. Project Meeting: Schedule and conduct project meeting not less than 30 days prior to flooring installation to discuss testing requirements, specifications and locations prior to testing. Attendees shall include Owner, Architect, Construction Manager, Contractor, Testing Agency, and adhered floor installer representatives.

1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports: Final Reports related to Item 1.06.
- B. As-Builts: Not required

- C. Operation and Maintenance Data: None required.
- D. Extra Materials: None required.
- E. Extended Warranty: Refer to specific Floor Finish Specification Sections for requirements. Comply with the requirements of the General Condition Article 3.5 and Section 01740.

## **PART 2 - PRODUCTS**

### **2.01 MATERIALS AND EQUIPMENT**

- A. Materials and equipment to be provided by Testing Agency.
- B. American Moisture Test, Inc. [www.dometest.com](http://www.dometest.com) (866) 670-9700
  - 1. ASTM F1869 Moisture Vapor Emission Test kits
  - 2. ASTM F-2170 In-Concrete Relative Humidity Testing System
  - 3. ASTM F-710 Alkalinity-pH wide range 1 – 14pH meter

## **PART 3 - EXECUTION**

### **3.01 EXAMINATION**

Site: Weatherproofed, doors installed and windows secured. Do not start testing process when site has standing water, surface contaminates, exposed to exterior conditions or concrete installation is less than 90 days of age.

### **3.02 PREPARATION**

Contractor Responsibilities:

- 1. Preparation of Substrates:
  - a. Prepare concrete substrates according to ASTM requirements.
  - b. Verify that substrates are dry and free of curing compounds, sealers, and hardeners for vapor emission testing per ASTM F-1869.
  - c. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
- 2. Temperature and Humidity: Maintain site at the temperature and humidity conditions to those anticipated during normal occupancy and maintain these conditions 48 hours prior and during testing period. If meeting this criteria is not possible, then minimum conditions should be 75± 10°F and 50± 10% relative humidity.
  - a. When a building is not under HVAC control, record temperature and humidity at start and end of testing using a portable data logging system.

### **3.03 TESTING**

Testing: Testing Agency shall perform tests as follows:

- 1. Water vapor emission testing, ASTM F 1869.
  - a. Perform all gram scale weights on site.
  - b. Expose dome for 60 to 72 hours.
  - c. Report results as pounds of emission per 24 hours per ASTM F-1869.
  - d. Perform subfloor moisture testing in accordance with the Manufacturer's requirements for each floor system type. Do not proceed with flooring

installation until results of moisture tests are acceptable. All test results shall be documented and retained

2. In-Concrete Relative humidity testing, ASTM F 2170.
    - a. Satisfactory results shall have a maximum 75 percent relative humidity level measurement.
  3. Alkalinity Testing:
    - a. Apply neutral-pH solution to form a 1-inch diameter circle directly to interior of moisture dome.
    - b. Allow to absorb into concrete for 1 minute.
    - c. Apply flat tip pH meter to solution and document result as required by manufacturer.
    - d. Perform pH tests on concrete floors regardless of their age or grade level in accordance with the Manufacturer's requirements for each floor system type. PH level shall not exceed range of the Manufacturer's requirements for each floor system type. All test results shall be documented and retained
- B. Adhered floor coverings shall not be installed in areas where satisfactory test results have not been obtained.
- C. Consult Architect on remedial measures to reduce concrete levels prior to installing flooring. Installation of flooring deems acceptance of on-site conditions for a warranted application.

#### 3.04 REPAIR AND PROTECTION

- A. General: On completion of testing, inspecting, sample taking, and similar services, repair damaged construction and restore substrates and finishes.
- B. Comply with the Contract Document requirements for Division 01 Section "Cutting and Patching."
- C. Protect construction exposed by or for quality-control service activities.
- D. Repair and protection are Contractor's responsibility, regardless of the assignment of responsibility for quality-control services.

\*\*\*END OF SECTION\*\*\*

**SECTION 07050**  
**CONCRETE FLOOR TESTING**

**PART 1 - GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SUMMARY

This Section includes the following:

1. Administrative and procedural requirements for testing interior concrete slabs for moisture vapor emission rate, alkalinity, and temperature and humidity.
2. Testing shall be conducted by the Owner's Testing Agency.

1.03 RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.04 REFERENCES

- A. ASTM F-1869 Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride.
- B. ASTM F-710 Standard Practice for Preparing Concrete Floors and other Monolithic Floors to receive Resilient Flooring.
- C. ASTM F-2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

1.05 SUBMITTALS

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Reports: Reports of results of testing shall be submitted by the Owner's Testing Agency. Reports shall include the following:
  1. Date of issue.
  2. Project title and number.
  3. Name, address, and telephone number of testing agency.
  4. Dates and locations of samples and tests or inspections.
  5. Names of individuals making tests and inspections.
  6. Description of the Work and test and inspection method.
  7. For each test provide a record of interior temperature, humidity, moisture vapor emission, in-concrete relative humidity and alkalinity results for testing period.
  8. Test and inspection results and an interpretation of test results.
  9. Provide on the Architectural Floor Plan(s) as furnished by the Architect a test number identifying each test conducted.
  10. Name and signature of laboratory inspector.
  11. Recommendations on retesting and reinspecting.

1.06 COORDINATION

- A. Owner Responsibilities: Owner will engage a qualified testing agency to perform testing indicated.
1. Owner will furnish Construction Manager with name, address, and telephone number of testing agency.
  2. Payment for testing services will be made by the Owner directly to the testing agency.
    - a. Costs for retesting and re-inspecting construction that replaces or is necessitated by work that failed to comply with the Contract Documents will be paid by the Owner and charged to Contractor by an adjustment to the Contract Sum through a Change Order.
- B. Testing Agency Responsibilities: Cooperate with Architect, Construction Manager, and Contractor in performance of duties. Provide qualified personnel to perform required tests and inspections.
1. Notify Architect, Construction Manager, and Contractor promptly of irregularities or deficiencies observed in the Work during performance of its services.
  2. Determine the location from which test samples will be taken.
  3. Perform tests and submit a certified written report of each test, inspection, and similar quality-control service to Owner, Architect, Construction Manager and Contractor. Interpret tests and inspections and state in each report whether tested and inspected work complies with or deviates from requirements.
  4. Do not release, revoke, alter, or increase the Contract Document requirements or approve or accept any portion of the Work.
  5. Do not perform any duties of Contractor.
- C. Contractor Responsibilities: Coordinate sequence of activities to accommodate required testing services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting.
1. Schedule times for tests, inspections, obtaining samples, and similar activities. Notify agency sufficiently in advance of operations to permit assignment of personnel.
  2. Acclimate enclosed spaces to the anticipated occupied temperature and humidity as required by the manufacturer of the specified flooring material(s) and in accordance with ASTM testing requirements.
  3. Cooperate with agencies performing required tests and inspections, provide reasonable auxiliary services as requested. Provide the following:
    - a. Access to the Work.
    - b. Incidental labor and facilities necessary to facilitate tests and inspections.
    - c. Security and protection for testing and inspecting equipment at Project site.
  4. Project Meeting: Schedule and conduct project meeting not less than 30 days prior to flooring installation to discuss testing requirements, specifications and locations prior to testing. Attendees shall include Owner, Architect, Construction Manager, Contractor, Testing Agency, and adhered floor installer representatives.

1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports: Final Reports related to Item 1.06.
- B. As-Builts: Not required

- C. Operation and Maintenance Data: None required.
- D. Extra Materials: None required.
- E. Extended Warranty: Refer to specific Floor Finish Specification Sections for requirements. Comply with the requirements of the General Condition Article 3.5 and Section 01740.

## **PART 2 - PRODUCTS**

### **2.01 MATERIALS AND EQUIPMENT**

- A. Materials and equipment to be provided by Testing Agency.
- B. American Moisture Test, Inc. [www.dometest.com](http://www.dometest.com) (866) 670-9700
  - 1. ASTM F1869 Moisture Vapor Emission Test kits
  - 2. ASTM F-2170 In-Concrete Relative Humidity Testing System
  - 3. ASTM F-710 Alkalinity-pH wide range 1 – 14pH meter

## **PART 3 - EXECUTION**

### **3.01 EXAMINATION**

Site: Weatherproofed, doors installed and windows secured. Do not start testing process when site has standing water, surface contaminates, exposed to exterior conditions or concrete installation is less than 90 days of age.

### **3.02 PREPARATION**

Contractor Responsibilities:

- 1. Preparation of Substrates:
  - a. Prepare concrete substrates according to ASTM requirements.
  - b. Verify that substrates are dry and free of curing compounds, sealers, and hardeners for vapor emission testing per ASTM F-1869.
  - c. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
- 2. Temperature and Humidity: Maintain site at the temperature and humidity conditions to those anticipated during normal occupancy and maintain these conditions 48 hours prior and during testing period. If meeting this criteria is not possible, then minimum conditions should be 75± 10°F and 50± 10% relative humidity.
  - a. When a building is not under HVAC control, record temperature and humidity at start and end of testing using a portable data logging system.

### **3.03 TESTING**

Testing: Testing Agency shall perform tests as follows:

- 1. Water vapor emission testing, ASTM F 1869.
  - a. Perform all gram scale weights on site.
  - b. Expose dome for 60 to 72 hours.
  - c. Report results as pounds of emission per 24 hours per ASTM F-1869.
  - d. Perform subfloor moisture testing in accordance with the Manufacturer's requirements for each floor system type. Do not proceed with flooring

installation until results of moisture tests are acceptable. All test results shall be documented and retained

2. In-Concrete Relative humidity testing, ASTM F 2170.
    - a. Satisfactory results shall have a maximum 75 percent relative humidity level measurement.
  3. Alkalinity Testing:
    - a. Apply neutral-pH solution to form a 1-inch diameter circle directly to interior of moisture dome.
    - b. Allow to absorb into concrete for 1 minute.
    - c. Apply flat tip pH meter to solution and document result as required by manufacturer.
    - d. Perform pH tests on concrete floors regardless of their age or grade level in accordance with the Manufacturer's requirements for each floor system type. PH level shall not exceed range of the Manufacturer's requirements for each floor system type. All test results shall be documented and retained
- B. Adhered floor coverings shall not be installed in areas where satisfactory test results have not been obtained.
- C. Consult Architect on remedial measures to reduce concrete levels prior to installing flooring. Installation of flooring deems acceptance of on-site conditions for a warranted application.

#### 3.04 REPAIR AND PROTECTION

- A. General: On completion of testing, inspecting, sample taking, and similar services, repair damaged construction and restore substrates and finishes.
- B. Comply with the Contract Document requirements for Division 01 Section "Cutting and Patching."
- C. Protect construction exposed by or for quality-control service activities.
- D. Repair and protection are Contractor's responsibility, regardless of the assignment of responsibility for quality-control services.

**\*\*\*END OF SECTION\*\*\***

**SECTION 07190**  
**ANTI-GRAFFITI & WATER REPELLENT PROTECTION**

**PART 1 -- GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SUMMARY

Section includes application of water repellents to protect masonry & concrete site wall surfaces.

1.01 REFERENCES

- A. ASTM D 2369-92 - Test Methods for Volatile Content of Coatings.
- B. ASTM D 3960-93 - Practice for Volatile Organic Compound (VOC) Content of Paints and Related Coatings.
- C. Federal Specification SS-W-110C - Water Repellent, Colorless Silicon, Resin Base.

1.02 QUALITY ASSURANCE

A. Applicator Qualifications:

- 1. Experienced in the application of the specified products.
- 2. Employs persons trained for the application of the specified products.

B. Pre-Application Meeting: Convene a pre-application meeting two weeks before the start of application of water repellents. Require attendance of parties directly affecting work of this section, including the Contractor, Architect, applicator, and a PROSOCO representative. Review environmental regulations, test panel procedures, protection of surrounding areas and non-masonry surfaces, surface preparation, application, field quality control, final cleaning, and coordination with other work.

1.03 ENVIRONMENTAL REGULATIONS

Comply with applicable federal, state, and local environmental regulations.

1.04 SUBSTITUTIONS

Substitutions will be considered per General Condition Article 3.11.4 and Section 01630.

1.05 SUBMITTALS

A. Provide in accordance with Article 3.11 of the General Conditions.

B. Submit manufacturer's product data sheets on all products to be used for the work. Submit description for protection of surrounding areas and non-masonry surfaces, surface preparation, application, and final cleaning.

C. Applicator Qualifications: Submit qualifications of applicator.

- 1. Certification stating applicator is experienced in the application of the specified products.
- 2. List of recently completed water repellent projects, including project name and location, names of owner and architect, and description of products used, substrates, applicable local environmental regulations, and application procedures.

D. Environmental Regulations: Submit applicable local environmental regulations.

E. Test Panels

- 1. Before full scale application, review manufacturer's product data sheets to determine



the suitability of each product for the specific surfaces. Apply each water repellent to test panels to determine number of applications, coverage rates, compatibility, effectiveness, surface preparation, application procedures, and desired results.

2. Apply water repellents to test panels in accordance with manufacturer's written instructions. Allow 48 hours or until test panels are thoroughly dry before evaluating final appearance and results. Do not begin full scale application until test panels are inspected and approved by the Architect.
3. Test Panel Requirements:
  - a. Size: Minimum 4 feet by 4 feet each.
  - b. Locations: As determined by the Architect.
  - c. Number: As required to completely test each water repellent with each type of substrate to be protected.
4. Retain and protect test panels approved by the Architect in undisturbed condition during the work of this section, to be used as a standard for judging the water repellent work.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Comply with the requirements of Section 01620.
- B. Delivery: Deliver materials to site in manufacturer's original, unopened container and packaging, with labels clearly identifying product name and manufacturer.
- C. Storage and Handling: Store containers upright in a cool, dry, well ventilated place, out of the sun. Store away from all other chemicals and potential sources of contamination. Keep lights, fire, sparks, and heat away from containers. Do not drop containers or slide across sharp objects. Keep containers tightly closed when not in use. Store and handle materials in accordance with manufacturer's written instructions.

1.07 PROJECT CONDITIONS

- A. Temperature Limitations:
  1. Do not apply at surface and air temperatures below 40°F or above 95°F, unless otherwise indicated by manufacturer's written instructions.
  2. Do not apply when surface and air temperatures are not expected to remain above 40°F for a minimum of 8 hours after application, unless otherwise indicated by manufacturer's written instructions.
- B. Do not apply under windy conditions such that water repellent may be blown to surfaces not intended.
- C. Do not apply to frozen substrate. Allow adequate time for substrate to thaw, if freezing conditions exist before application.
- D. Do not apply earlier than 24 hours after rain or if rain is predicted for a period of 8 hours after application, unless otherwise indicated by manufacturer's written instructions.

1.08 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports:  
None required.
- B. As-Builts:  
Not required.
- C. Operation and Maintenance Data:

None required.

D. Extra Materials:

None required.

E. Extended Warranty:

Comply with the requirements of General Condition Article 3.5 and Section 01740.

**PART 2 -- PRODUCTS**

2.01 MANUFACTURER

Prosoco, Inc., PO Box 171677, Kansas City, Kansas 66117, (800) 255-4255

2.02 WATER REPELLENTS / NON-SACRIFICIAL GRAFFITI PROTECTION

A. "Weather Seal Blok-Guard & Graffiti Control II" is a clear-drying , water-based silicone emulsion formulated to weatherproof masonry and concrete and protect from repeated graffiti attacks without altering natural appearance.

B. Active Solids: 6%

Form: Milky liquid

Specific Gravity: 1.0

Flash Point: >212 degrees F

**PART 3 -- EXECUTION**

3.01 EXAMINATION

A. Examine the areas and conditions under which work of this Section will be performed.

B. Verify by examination that brick masonry and concrete surfaces are acceptable to receive the specified water repellents.

C. Correct conditions detrimental to timely and proper completion of the Work.

D. Do not proceed until unsatisfactory conditions are corrected.

E. Beginning of installation means acceptance of conditions.

3.02 PROTECTION

A. Protect surrounding areas, landscaping, building occupants, pedestrians, vehicles, and non-masonry surfaces during the work from contact with water repellents, masonry or concrete cleaners if used, residues, rinse water, fumes, wastes, and effluents in accordance with manufacturer's written instructions.

B. Apply water repellents after protection of windows.

C. Divert and protect pedestrian and auto traffic.

3.03 SURFACE PREPARATION

A. Clean all dirt, dust, oil, grease, and other contaminants from surfaces that interfere with penetration or performance of water repellents. Use appropriate masonry or concrete cleaners approved by the water repellent manufacturer where necessary. Rinse thoroughly using pressure water spray to remove cleaner residues. Allow surfaces to dry completely before application of water repellents.

B. Repair, patch, and fill all cracks, voids, defects, and damaged areas in surface as approved by the Architect. Allow repair materials to cure completely before application of water

repellents.

- C. Apply specified sealants and caulking and allow to cure completely before application of water repellents.
- D. Seal all open joints.
- E. Allow new masonry and concrete construction and repointed surfaces to cure for minimum of 28 days before application of water repellents.

3.04 APPLICATION

- A. Apply water repellents to substrates in accordance with manufacturer's written instructions, environmental regulations, and application procedures determined from test panel results approved by the Architect.
- B. Apply to clean, dry, cured, and properly prepared surfaces approved by the Architect.
- C. Consult manufacturer's written instructions for information on application equipment to be used and precautions to be taken with the specified products.
- D. Do not dilute or alter water repellents. Apply as packaged.
- E. Do not apply to below-grade surfaces.
- F. Do not apply to asphalt or other non-masonry materials.
- G. Do not apply to painted surfaces.
- H. Do not apply to compensate for structural or material defects in substrates.
- I. Avoid overspray, wind drift, and splash of water repellents.

3.05 FIELD QUALITY CONTROL

- A. Inspection: Inspect the water repellent work with the Contractor, Architect, applicator, and Prosoco representative, and compare with test panel results approved by the Architect. Determine if the substrates are suitably protected by the water repellents.
- B. Manufacturer's Field Services: Provide the services of a manufacturer's authorized field representative to verify specified products are used, and protection, surface preparation, and application of water repellents are in accordance with the manufacturer's written instructions and the test panel results approved by the Architect.

3.06 FINAL CLEANING

- A. Clean site of all unused water repellents, residues, rinse water, wastes, and effluents in accordance with environmental regulations.
- B. Remove and dispose of all materials used to protect surrounding areas and non-masonry surfaces, following completion of the work of this section.
- C. Repair, restore, or replace to the satisfaction of the Architect, all materials, landscaping, and non-masonry surfaces damaged by exposure to water repellents.

\*\*\*END OF SECTION\*\*\*

**SECTION 07210**  
**THERMAL INSULATION**

**PART 1 -- GENERAL**

1.01 **GENERAL REQUIREMENTS**

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section

1.02 **SCOPE OF WORK**

A. Furnish and install Thermal Insulation indicated on the Drawings and as specified herein.

B. The principal items of work include:

1. Thermal Insulation within roof.
2. Thermal Insulation within exterior walls.
3. Thermal Insulation within interior walls.

1.03 **QUALITY ASSURANCE**

A. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.

B. Upon completion of this portion of the Work, complete and post a certificate of insulation compliance in accordance with pertinent requirements of governmental agencies having jurisdiction.

1.04 **SUBSTITUTIONS**

Substitutions will be considered per Article 3.3 of the Instruction to Bidders of the Bid Package Section 00003.

1.05 **SUBMITTALS**

A. Provide in accordance with Article 3.11 of the General Conditions.

B. Product data:

1. Materials list of items to be provided under this Section.
2. Manufacturer's specifications and other data needed to prove compliance with the specified requirements.
3. Manufacturer's recommended installation procedures which, when accepted by the Architect, will become the basis for accepting or rejecting actual installation procedures used on the work.

1.06 **PRODUCT HANDLING**

Comply with the requirements of Section 01620.

1.07 **CLOSE-OUT**: also comply with the requirements of Section 01770 – Contract Closeout.

A. **Reports**:

Provide Certification per Item 1.03.B.

B. **As-Builts**:

Not required

C. **Operation and Maintenance Data**:

None required.

D. Extra Materials:

None required.

E. Extended Warranty:

1. Comply with the requirements of General Condition Article 3.5 and Section 01740.
2. Warranties listed in this Section shall be in addition to, and not a limitation of other rights the owner may have under the contract documents.
3. Contractor Guarantee: Contractor guarantees the work covered by this specification against all defects in material and workmanship for a period of not less than FIVE (5) years from the date the Owner records Notice of Completion.

## **PART 2 -- PRODUCTS**

### **2.01 MATERIALS**

- A. Provide thermal insulation as indicated on Drawings.
- B. All insulation shall be inorganic glass fiber insulation. Insulation shall comply with ASTM Testing Standards. Fire Hazard Classification, Flame Spread Index, Smoke Developed Index, Combustibility, and Fire Endurance Ratings as required by Code.
- C. Insulation shall be as manufactured by Certainteed, Johns-Manville, Owens-Corning, or Architect approved equal.

## **PART 3 -- EXECUTION**

### **3.01 EXAMINATION**

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

### **3.02 PREPARATION**

- A. Verify adjacent materials are dry and ready to receive installation.
- B. Verify mechanical and electrical services within walls have been installed and tested.

### **3.03 INSPECTION**

- A. Before any installation is started, determine that the other work is suitable to receive insulation.
- B. Examine the areas and conditions under which work of this Section will be performed. Correct conditions detrimental to timely and proper completion of the Work. Do not proceed until unsatisfactory conditions are corrected.
- C. Remove or protect against projections in construction framing that may damage or prevent proper insulation.

### **3.04 INSTALLATION**

- A. All work shall be performed by licensed applicators, shall comply with the recommendations of the manufacturer and the National Association of Insulation Manufacturers.

- B. Install insulation with factory applied membrane facing warm side of building spaces. Lap ends and side flanges of membrane over and between framing numbers. Secure in place. Tape seal butt ends and lapped side flanges. Tape seal tears or cuts in membrane.
- C. Trim insulation neatly to fit spaces. Use batts free of damage. Install batt insulation, in wall spaces without gaps or voids.
- D. Install Insulation in all indicated walls from floor to underside of roof. Secure insulation with 19-gage wire or 1" wide, 20 gage steel strips. Architect shall approve all insulation details, including methods of fastening, before commencement of the work.

3.05 CLEAN UP AND DISPOSAL

At frequent intervals during and again upon completion of work, remove from building and working premises tools and equipment, surplus materials, all rubbish and debris of whatever nature not caused by other trades, and leave the work in a clean, orderly and acceptable condition approved by the Architect.

**\*\*\* END OF SECTION \*\*\***

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## SECTION 07600

### FLASHING & SHEET METAL

#### **PART 1 -- GENERAL**

##### 1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

##### 1.02 SCOPE OF WORK

Furnish materials and perform labor required to execute this work as indicated on the drawings, as specified and as necessary to comply with the Contract Documents, including, but not limited to, these major items:

- A. All metal wall flashings, related flashing, coping and caps.
- B. Flashing at curbed openings, and other miscellaneous areas where indicated on the drawings.
- C. Flashing flanges for roof drains and overflows.
- D. Flashing at parapet walls that receive roofing membrane.
- E. Flashing and metal covers at mechanical equipment platforms.
- F. Gutters and downspouts.
- G. Shop and field priming, shop painting, galvanizing, screening, caulking, anchors and anchor straps, clips, etc.
- H. Shop drawings of all sheet metal work including expansion joints.

##### 1.03 QUALITY ASSURANCE

- A. Verify drawing dimensions with actual field conditions. Inspect related work and adjacent surfaces.
- B. Report to the Architect all conditions that prevent proper execution of this work.

##### 1.04 SUBSTITUTIONS

Substitutions will be considered per Article 3.3 of the Instruction to Bidders of the Bid Package Section 00003.

##### 1.05 SUBMITTALS

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Shop Drawings: submit: all information required for fabrication, finishing and installation of this work in complete details.

##### 1.06 PRODUCT HANDLING

Adhere to requirements of Section 01620.

##### 1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports:  
None required.
- B. As-Builts:  
Comply with the requirements of Section 01770 – Contract Closeout.



C. Operation and Maintenance Data:

None required.

D. Extra Materials:

None required.

E. Extended Warranty:

1. Comply with the requirements of General Condition Article 3.5 and Section 01740.
2. Warranties listed in this Section shall be in addition to, and not a limitation of other rights the owner may have under the contract documents.
3. Contractor Guarantee: Contractor guarantees the work covered by this specification against all defects in material and workmanship for a period of not less than FIVE (5) years from the date the Owner records Notice of Completion.

## **PART 2 -- PRODUCTS**

### 2.01 MATERIALS

- A. Galvanized Sheet Metal: Conform to ASTM A525, thickness indicated or specified, but not less than 24-gauge. Zinc coating shall weigh not less than 1-1/2 ounces, or more than 1-1/2 ounces per square foot of surface covered.
- B. Solder: Standard Grade-A brand of 50:50 Alloy Lead-Tin, complying with ASTM B32. Name of manufacturer and grade designation shall be cast or die-marked on each bar.
- C. Solder Flux: Raw muratic acid for galvanized metal and zinc; resin for tin, lead, and tinned copper; and non-corrosive soldering salts for uncoated copper.
- D. Sheet Metal Fasteners: Rivets, nails, sheet metal screws, self-tapping screws, and stove bolts, of the type and size best adapted to the condition of use. Provide fasteners of the type specified or indicated.
  1. Use: galvanized steel, cadmium-plated steel or 300 Series alloy stainless steel.
  2. Pop rivets may be used for metal-to-metal connections when future disassembly is not required. Open-end type may be used for all applications except where watertight connections are required, in which case, use closed end type.
- E. Caulking Compound: Provide as specified under Section 07900. Apply as recommended by the manufacturer; caulking compound of proper consistencies for gun and knife application as necessary.
- F. Shop Prime Coat: Rust-Oleum Corporation. Apply #3202 to 1/2 mil wet coating thickness, #3268 to 1-mil dry coating thickness or provide primer as specified under Section 09900.
- G. Shop Color Coat: Pre-coat in shop with coating of color to match adjoining surfaces.

## **PART 3 -- EXECUTION**

### 3.01 EXAMINATION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

### 3.02 FABRICATION AND ASSEMBLY

- A. **Workmanship:** Fabricate and finish metal work in a first class manner in accordance with best trade practices with all joints and corners accurately machined, filed and fitted, and rigidly framed together and connected. Carefully match components to produce perfect continuity of line and design. Make joints and connections in exterior face metal watertight, using approved scaling materials and methods of assembly. Fit faces of metal in contact with hairline joints, except as otherwise indicated or required for expansion or fitting. Conceal fastenings, unless otherwise indicated. Conceal required reinforcements within the finished assembly.
- B. **Expansion and Contraction:** Form and fabricate work to adequately provide for thermal expansion and contraction and building movement in the completed work, without overstressing the materials, breaking connections, or producing wrinkles and distortion in finished surfaces. Finish sheet metal work water and weathertight throughout.
- C. **Attachment Clips:** Where subject to thermal expansion and contraction, attach members with clips to permit movement without damage to the installation, or provide slotted or over-size holes with washers where appearance is not critical, as approved by the Architect.
- D. **Lock Seams:** Make lock seam work flat and true to line; sweat full of solder except where installed to permit expansion and contraction. Lap flat lock seams, and lap seams where soldered, according to pitch but in no case less than 4". Make seams in direction of flow. Fill expansion joints with sealant. Plane surfaces shall be free of buckles. Provide reinforcement as necessary. Cleat and fasten substantially on approximately eight-inch centers. All cap flashing and gutter seams to be flat lock seams.
- E. **Soldering:** Thoroughly clean and tin material prior to soldering. Solder with heavy coppers of blunt design, properly tinned before use. For flat seam work they shall not weight less than ten pounds per pair, and for other work not less than size pounds per pair. Solder slowly with well-heated coppers, heating the seams thoroughly and completely filling them with solder. Finish surfaces neatly, full flowing and smooth. Wash acid flux thoroughly with a soda solution after soldering and completely remove soldering flux on exposed surfaces.
- F. **Welding:** Conform to the requirements of AWS "Standard Code for Arc and Gas Welding". Perform welding in a manner resulting in strong, durable, tight, flush, smooth, and clean joints. Weld sheet steel to produce full and complete fusion welds without inducing locked-in stresses in the metal or surface distortions. Welding on exposed surfaces shall be ground smooth and flush and finished to match adjacent surfaces.
- G. **Caulking:** Where indicated, caulk joints in sheet metal work and between sheet metal work and adjacent construction with polysulfide sealing compound. Apply in accordance with Caulking and Sealants Section.
- H. **Coping:** Shall be attached to top of parapets in strict conformance with the latest written specifications of the Sheet Metal Industry Fund of Los Angeles, and as indicated on the drawings.
- I. All sheet metal work shall be examined carefully the Contractor, Owner and Architect and if necessary, tested. The Contractor shall make all repairs to damaged items as a result of this testing, leaving them in a condition satisfactory to the Architect.

\*\*\* END OF SECTION \*\*\*

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**SECTION 07900**  
**CAULKING & SEALANTS**

**PART 1 -- GENERAL**

1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

1.02 SCOPE OF WORK

Work included: Throughout the work, seal and caulk joints where shown on the Drawings and elsewhere as required to provide a positive barrier against passage of moisture and passage of air.

1.03 QUALITY ASSURANCE

- A. Conform to Sealant and Waterproofers Institute requirements for materials and installation.
- B. Maintain temperature and humidity recommended by the sealant manufacturer during and after installation.
- C. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.

1.04 SUBSTITUTIONS

Substitutions will be considered per Article 3.3 of the Instruction to Bidders of the Bid Package Section 00003.

1.05 SUBMITTALS

- A. Provide in accordance with Article 3.11 of the General Conditions.
- B. Product data: submit:
  - 1. List of items that will be provided under this Section.
  - 2. Manufacturer's Data: catalog cuts, dimensioned drawings, and other data needed to prove compliance with the specified requirements.
  - 3. Manufacturer's recommended installation procedures which, when accepted by the Architect, will become the basis for accepting or rejecting actual installation procedures used on the Work.

1.06 PRODUCT HANDLING

Comply with the requirements of Section 01620.

1.07 CLOSE-OUT: also comply with the requirements of Section 01770 – Contract Closeout.

A. Reports:

None required.

B. As-Builts:

Not required.

C. Operation and Maintenance Data:

None required.

D. Extra Materials:

Provide for Owner's use a minimum of 2 percent, but not less than one tube, of the each of the sizes and colors used, boxed and clearly labeled.

E. Extended Warranty:

1. Comply with the requirements of General Condition Article 3.5 and Section 01740.
2. Warranties listed in this Section shall be in addition to, and not a limitation of other rights the owner may have under the contract documents.
3. The guarantee specified herein shall include warranties against leakage, hardening, cracking, crumbling, melting, running, shrinking or staining adjacent surfaces.
4. Contractor Guarantee: Contractor guarantees the work covered by this specification against all defects in material and workmanship for a period of not less than five (5) years from the date of Substantial Completion.

**PART 2 -- PRODUCTS**

2.01 SEALANTS

A. Except as specifically otherwise accepted by the Architect, use only the types of sealants described as follows:

1. One component polyurethane sealant, moisture curing, low modulus, FS TT-S-0023OC, Type II, Class A, ASTM-C-920, Class 25, for vertical and horizontal joints in connection with all building materials. Do not use in traffic areas. Minimum 1/4" joint; maximum 1-1/4" x 3/8"d.
  - a. Dymonic by Tremco
  - b. Sonolastic NP1 by Sonneborn
2. One-part silicone sealant, moisture curing, low modulus, FS TT-S-0023OC, Type II, Class A, FS TT-S-001543A, Class A, for vertical and horizontal joints in connection with aluminum, glass and concrete materials which require greater movement capabilities. Do not use in traffic areas. Minimum joint 1/4" x 3/16"d; maximum 1" x 1/2"d.
  - a. Spectrum 1 by Tremco
  - b. Omniseal by Sonneborn
  - c. Dow Corning 790
3. One-part silicone sealant, medium modulus, neutral cure, FS S-0023OC, Type II, Class A, FS TT-S-001543A, Type II, Class A, ASTM C920, Class 25, for vertical and horizontal joints in connection with non-porous surfaces such as aluminum, glass, tile, laminated plastic and concrete. Do not use in traffic areas.
  - a. Spectrum 2 by Tremco
  - b. Omni Plus by Sonneborn
  - c. Dow Corning 795
  - d. Construction 1200 by GE
4. Multi-Component polyurethane sealant, FS TT-S-00227E, Type I, Class A, ASTM C920 for horizontal joints in traffic areas. Minimum 3/8" wide, depth to be 3/8" to 1/2" - use primer.
  - a. THC-900/901 by Tremco
  - b. Chem. Caulk 950 by Bostick
5. One-part translucent silicone sealant, low modulus, moisture curing, FS TT-S-0023OC, Type II, Class A, FS TT-S-001543A, Type II, Class A, for vertical joints in

connection with butt glazing.

- a. 895 Silicone by Pecora
  - b. Silglaze N by GE
6. One-part mildew resistant silicone sealant meeting requirements of FDA Regulation 21 CFR 177.2600, for vertical and horizontal joints in connection with non-porous applications as sealing around bathroom fixtures, shower-tub enclosures, sinks and urinals.
- a. Dow Corning 786
  - b. Sanitary 1700 by GE
7. One-part siliconized acrylic latex polymer caulk, ASTM C834-76, for interior horizontal and vertical joints in connection with window and door buck perimeters, interior wall surfaces, etc.
- a. AC-20 by Pecora
  - b. Acrylic Latex by Tremco
8. Roof Penetrations: Use asphalt mastic conforming to ASTM D491.
9. For other services, provide products especially formulated for the proposed use and accepted in advance by the Architect.

B. Colors:

1. The Architect will select Colors for each sealant installation to match adjacent finishes from a standard color list normally available from the specified manufacturers.
2. Should a matching standard color not be available from the accepted manufacturer except at additional charge, the Contractor shall provide such colors at no additional cost to the Owner.
3. In concealed installations, and in partially or fully exposed installations where so accepted by the Architect, use standard gray or black sealant.

2.02 PRIMERS

Use only those primers that are: non-staining, have been tested for durability on the surfaces to be sealed, and are specifically recommended for this installation by the manufacturer of the sealant used.

2.03 BACKUP MATERIALS

- A. Use only those backup materials that are specifically recommended for this installation by the manufacturer of the sealant used, which are non-absorbent, and which are non-staining.
- B. Acceptable types include:
1. Closed-cell resilient urethane or polyvinyl chloride foam;
  2. Closed-cell polyethylene foam;
  3. Closed-cell sponge of vinyl or rubber;
  4. Polychloroprene tubes or beads;
  5. Polyisobutylene extrusions;
  6. Oil-less dry jute.
- C. Preformed support strips for ceramic tile control joint and expansion joint work: Use polyisobutylene or polychloroprene rubber.

#### 2.04 BOND-PREVENTATIVE MATERIALS

Use only one of the following as best suited for the application, and as recommended by the manufacturer of the sealant used:

1. Polyethylene tape, pressure-sensitive adhesive, with the adhesive required only to hold tape to the construction materials as indicated;
2. Aluminum foil complying with MIL-A-148E;
3. Wax paper complying with Fed. Spec. UU-P-270.

#### 2.05 JOINT PACKING

Shall be installed in all joints to receive sealant. Material shall be a resilient type such as closed cell PVC foam or as recommended by the manufacturer. Oakum or other types of absorptive materials shall not be used as packing material.

#### 2.06 OTHER MATERIALS

- A. For masking around joints, provide masking tape complying with Fed. Spec. UU-T-106c.
- B. Provide other materials, not specifically described but required for a complete and proper installation, as selected by the Contractor subject to the acceptance of the Architect.

### **PART 3 -- EXECUTION**

#### 3.01 EXAMINATION

- A. Examine the areas and conditions under which work of this Section will be performed.
- B. Verify that specified items may be installed in accordance with the approved design.
- C. Correct conditions detrimental to timely and proper completion of the Work.
- D. Do not proceed until unsatisfactory conditions are corrected.
- E. Beginning of installation means acceptance of conditions.

#### 3.02 PREPARATION

- A. Concrete and ceramic tile surfaces:
  1. Install only on surfaces that are dry, sound, and well brushed, wiping free from dust.
  2. At open joints, remove dust by mechanically blown compressed air if so required.
  3. Use solvent to remove oil and grease, wiping the surfaces with clean rags.
  4. Where surfaces have been treated, remove the surface treatment by sandblasting or wire brushing.
  5. Remove laitance and mortar from joint cavities.
  6. Where backstop is required, insert the approved backup material into the joint cavity to the depth needed.
- B. Steel surfaces:
  1. Steel surfaces in contact with sealant:
    - a. Sandblast as required to achieve acceptable surface for bonding.
    - b. If sandblasting is not practical, or would damage adjacent finish, scrape the metal or wire brush to remove mill scale.
    - c. Use solvent to remove oil and grease, wiping the surfaces with clean rags.
  2. Remove protective coatings on steel by sandblasting or by using a solvent that leaves

no residue.

C. Aluminum surfaces:

1. Remove temporary protective coatings, dirt, oil, and grease.
2. When masking tape is used for protective cover, remove the tape just prior to applying the sealant.
3. Use only such solvents to remove protective coatings as are recommended for that purpose by the manufacturer of the aluminum work, and which are non-staining.

3.03 INSTALLATION OF BACKUP MATERIAL

- A. Use only the backup material recommended by the manufacturer of the sealant used, and accepted by the Architect for the particular installation, compressing the backup material 25% to 50% to achieve a positive and secure fit.
- B. When using backup of tub or rod stock, avoid lengthwise stretching of the material. Do not twist or braid hose or rod backup stock.
- C. Interior and exterior joints where no backing has been provided or which is in excess of 3/4" deep shall be packed by this subcontractor with fiberglass or a suitable joint filler to reduce the depth to 1/2" maximum. Maximum movement: the width of the joint shall be at least four times its maximum movement.

3.04 PRIMING

- A. Use only the primer recommended by the manufacturer of the sealant, and accepted by the Architect for the particular installation, applying in strict accordance with the manufacturer's recommendations as accepted by the Architect.
- B. The priming of joints shall be by brush to reach all surfaces to which compound will be applied. Primer shall be provided on masonry, concrete and wood surfaces as recommended by sealant manufacturer. Primer shall not be applied to surfaces that will be exposed after caulking is completed.

3.05 BOND-BREAKER INSTALLATION

Provide an approved bond-breaker where recommended by the manufacturer of the sealant, and where directed by the Architect, adhering strictly to the installation recommendations as accepted by the Architect.

3.06 INSTALLATION OF SEALANTS

- A. Prior to start of installation in each joint, verify the joint type according to details on the Drawings, or as otherwise directed by the Architect, and verify that the required proportion of width of joint to depth of joint has been secured.
- B. Equipment:
  1. Apply sealant under pressure with power-actuated or hand gun, or by other appropriate means.
  2. Use guns with nozzle of proper size, and providing sufficient pressure to completely fill the joints as designed.
- C. Thoroughly and complete mask joints where the appearance of sealant on adjacent surfaces would be objectionable.
- D. Install the sealant in strict accordance with the manufacturer's recommendations as accepted by the Architect, thoroughly filling joints to the recommended depth.
- E. Tool joints to the profile shown on the Drawings, or as otherwise required if such profiles are not shown on the Drawings.



F. Cleaning up:

1. Remove masking tape immediately after joints have been tooled.
2. Clean adjacent surfaces free from sealant as the installation progresses, using solvent or cleaning agent recommended by the manufacturer of the sealant used.
3. The excess material shall be cleaned from the surfaces adjacent to the joint, following the caulking operation and the top of the compound deposit shall be left with a smooth even finish. No material is permitted on the exposed face of aluminum sections.

**\*\*\* END OF SECTION \*\*\***

## SECTION 08100

### METAL DOORS AND FRAMES

#### **PART 1 -- GENERAL**

##### 1.01 GENERAL REQUIREMENTS

Division 0, Contract Requirements and Division 1, General Requirements apply to this Section.

##### 1.02 SCOPE OF WORK

Work under this section comprises of furnishing hollow metal doors and frames, including transom frames, sidelight and window frames with provision for glazed, paneled or louvered openings, fire labeled and non-labeled, as scheduled.

##### 1.03 REFERENCES

###### A. Standards:

1. 2010 NFPA 80 – Fire Doors and Window
2. ANSI/SDI-100 – Recommended Specifications for Standard Steel Doors and Frames
3. ASTM-F 476 – Standard Test Methods for Security of Swinging Doors Assemblies
4. HMMA 862 – Guide Specifications for Commercial Security Hollow Metal Doors and Frames
5. SDI-105 – Recommended Erection Instructions for Steel Frames
6. SDI-107 – Hardware on Steel Doors (reinforcement application)
7. ANSI-A250.4 – Steel Doors and Frames Physical Endurance
8. UL10C - Standard for Positive Pressure Fire Tests of Door Assemblies
9. UL752 – Ballistic Standards

###### B. Codes:

1. 2009 NFPA-101 – Life Safety Code
2. 2009 CBC – California Building Code
3. ANSI-A117.1 – Accessible and Usable Building and Facilities
4. 2010 DOJ – ADA Standards for Accessible Design - DOJ

##### 1.04 QUALITY ASSURANCE

A. Manufacturer shall be a member in good standing of the Steel Door Institute (SDI).

B. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.

C. Unless specifically otherwise accepted by the Architect, provide all products of this Section from a single manufacturer.

D. Fire Rated Door Assemblies:

1. All labeled fire door assemblies to be of a type that have been classified and listed in accordance with the latest edition of NFPA80 and test in compliance with NFPA-252, and UL10C. A physical label is to be affixed to the fire door at an authorized facility; embossed labels are acceptable on standard 3 sided door frames.

2. For openings required to be fire rated exceeding limitations of labeled assemblies, submit manufacturer's certification that each door and frame assembly has been constructed to conform to design, materials and construction equivalent to requirements for labeled construction.
3. Project requires door assemblies and components that are compliant with positive pressure and S-label requirements. Specifications must be cross-referenced and coordinated with hardware and other door manufacturers to ensure that total opening engineering is compatible with UL10C Standard for Positive Pressure Fire Tests of Door Assemblies.
4. Certification(s) of compliance shall be made available upon request by the Authority Having Jurisdiction.

1.05 SUBSTITUTIONS

Substitutions will be considered per Article 3.3 of the Instruction to Bidders of the Bid Package Section 00003.

1.06 SUBMITTALS

A. Provide in accordance with Article 3.11 of the General Conditions.

B. Product data: submit:

1. List of items that will be provided under this Section.
2. Manufacturer's specifications and other data needed to prove compliance with the specified requirements.
3. Manufacturer's recommended installation procedures which, when accepted by the Architect, will become the basis for accepting or rejecting actual installation procedures used on the Work.
4. Provide a schedule of doors and frames using same reference numbers for details and door openings as those on the contract documents.
5. Submit shop drawings. Shop drawings should include the following information:
  - a. Material thickness and/or gauge.
  - b. Door core material.
  - c. Mortises and reinforcements.
  - d. Anchorage types.
  - e. Locations of exposed fasteners.
  - f. Glazed, louvered and paneled openings.
  - g. Mounting locations of standard hardware

1.07 DELIVERY, STORAGE, AND HANDLING

A. Adhere to requirements of Section 01620.

B. The supplier shall deliver all materials to the project site; direct factory shipments are not allowed unless agreed upon beforehand. Supplier shall coordinate delivery times and schedules with the contractor.

C. Deliver doors cardboard wrapped or crated to provide protection during transit and jobsite storage. Provide additional protection to prevent damage to any factory-finished doors. Mark all doors and frames with opening numbers as shown on the contract documents and shop drawings.

D. Inspect doors and frames upon delivery for damage. Minor damages may be repaired provided refinished items are equal in all respects to new work and acceptable to the architect. Otherwise, remove and replace damaged goods as directed.

E. Store doors and frames at the building site in a dry and secure place.

1. Place units on minimum 4" high wood blocking.
2. Avoid use of non-vented plastic or canvas shelters that could create a humidity chamber.
3. If cardboard wrapper on door becomes wet, remove carton immediately.
4. Provide 1/4" spaces between stacked doors to promote air circulation.

1.08 CLOSE-OUT: Comply with the requirements of Section 01770 – Contract Closeout.

- A. Reports: None required.
- B. As-Built: Comply with the requirements of Section 01770 – Contract Closeout.
- C. Operation and Maintenance Data: None required
- D. Extra Materials: None required
- E. Extended Warranty: Comply with the requirements of the General Condition Article 3.5 and Section 01740.
  1. Warranties listed in this Section shall be in addition to, and not a limitation of other rights the owner may have under the contract documents.
  2. All doors and frames shall be warranted in writing by the manufacturer against defects in materials and workmanship for a period of one (1) year commencing on the date of final completion and acceptance.

## **PART 2 -- PRODUCTS**

### 2.01 MANUFACTURERS

Subject to compliance with requirements, provide standard hollow metal doors and frames by one of the following:

- A. Security Metals, Door Components, Ceco Corporation, Curries Company, Steelcraft Company.

### 2.02 MATERIALS

- A. All doors and frames shall be manufactured of commercial quality cold rolled steel per ASTM-A366 and A568 general requirements; galvanized to A60 or G60 or galvanealed to A40 minimum coating weight standard per ASTM-A924. Internal reinforcing may be manufactured of hot rolled pickled and oiled steel per ASTM-A569
- B. Supports and anchors shall be fabricated of not less than 18-gauge sheet steel, galvanized where galvanized frames are used.
- C. Where items are to be built into exterior walls, inserts, bolts and fasteners shall be hot dipped galvanized in compliance with ASTM-A153, Class C or D as applicable.
- D. Rust inhibitive enamel or paint primer shall be used, baked on, and suitable as a base for specified finish paints complying with ANSI A224.1, "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces on Steel Doors and Frames."
- E. Where specified supply embossed steel doors with wood grain appearance. Wood grain shall follow the pattern of a stile and rail wood door with both vertical and horizontal grain patterns. Doors with vision lites are required to have wood grain window kits.
- F. Finish: See Door & Hardware Schedule and Finish Schedules.

### 2.03 METAL DOORS

- A. Provide 1 3/4" thick doors of materials and ANSI/SDI-100 grades and models specified below, or as indicated on drawings or schedules: