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- h. Provide entering to leaving (P1-P3) pressure control across low flow ½" valve in size from 2.3PSI – 60PSI.
 - i. Provide entering to leaving (P1-P3) pressure control across valves ½" – ¾" in size from 5PSI – 60PSI.
 - j. Provide entering to leaving (P1-P3) pressure control across valves 1" – 1¼" in size from 5PSI – 60PSI.
 - k. Provide entering to leaving (P1-P3) pressure control across valves 1½" – 10" in size from 4PSI – 60PSI.
 - l. Provide union connections for ½" – 2" valve sizes.
 - m. Provide ANSI flanged connections for 2.5" – 10" valve sizes
 - n. Utilize stainless steel internal trim with brass globe and seat.
 - o. Utilize threaded actuator connection.
3. Valve actuator:
- a. Rated to IP44 insulation.
 - b. Driven by a 24vdc motor and shall accept 2-10 vdc or 4-20mA 3 point floating or pulse width modulating signal.
4. Valve Body:
- a. Brass or bronze for 2" and smaller.
 - b. Brass, bronze, or iron for 2 ½" and larger.
 - c. Union ends for 2" and smaller.
 - d. Flanged-end for 2 ½" and larger.
 - e. Valve bodies shall meet ASME B16.34 or ASME B16.15 pressure and temperature class ratings based on design operating temperature and 150% of system design operating pressure.
5. Size: Based on maximum flow listed for coil.

2.3 AIR-CONTROL DEVICES

A. Manual Air Vents:

- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
- 2. Body: Bronze.
- 3. Internal Parts: Nonferrous.
- 4. Operator: Screwdriver or thumbscrew.
- 5. Inlet Connection: NPS 1/2.
- 6. Discharge Connection: NPS 1/8.
- 7. CWP Rating: 150 psig.
- 8. Maximum Operating Temperature: 225 deg F.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

B. Automatic Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
2. Body: Bronze or cast iron.
3. Internal Parts: Nonferrous.
4. Operator: Noncorrosive metal float.
5. Inlet Connection: NPS 1/2.
6. Discharge Connection: NPS 1/4.
7. CWP Rating: 150 psig.
8. Maximum Operating Temperature: 240 deg F.

C. Bladder-Type Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
 - e. Wessels.
2. Tank: Welded steel, rated for 125-psig working pressure and 375 deg F maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
4. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

D. Coalescing Type Air-Dirt Separators:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Spirotherm.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
 - e. Wessels.
2. Tank: Welded steel; ASME constructed and labeled for 125-psig minimum working pressure and 375 deg F maximum operating temperature.
3. Removable head for access to coalescing medium.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

4. Air Coalescing Tubes: Stainless steel, constructed to release entrained air and sediment.
5. Inlet and Outlet Connections: flanged.
6. Blowdown Connection: Threaded.
7. Size: Match system flow capacity. Do not decrease connected pipe size.

2.4 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: Stainless-steel, 40-mesh strainer, or perforated stainless-steel basket.
4. CWP Rating: 125 psig.

B. Stainless-Steel Bellow, Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-inch misalignment.
4. CWP Rating: 150 psig.
5. Maximum Operating Temperature: 250 deg F.

C. Spherical, Rubber, Flexible Connectors:

1. Body: Fiber-reinforced rubber body.
2. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
3. Performance: Capable of misalignment.
4. CWP Rating: 150 psig.
5. Maximum Operating Temperature: 250 deg F.

D. Expansion Fittings and Seismic Joints: Comply with requirements in Division 23 "Expansion Fittings and Loops for HVAC Piping."

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install pressure independent dynamic flow control valve in the return pipe of each terminal unit fan coil, and air handler coil.
- C. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- D. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- C. Install piping from air separator to expansion tank with a 2 percent upward slope toward tank.
- D. Install coalescing air-dirt separator in pump suction. Install blowdown piping with full-port ball valve; extend full size to nearest floor drain.
- E. Install expansion tanks on concrete pads. Charge tank to 15 psi or higher as required due to building height. Use manual vent for initial fill to establish proper water level in tank.
- F. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION

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MORENO VALLEY, CALIFORNIA

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ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 2123

HYDRONIC PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Separately coupled, vertically mounted, in-line centrifugal pumps with integral controls.

1.3 DEFINITIONS

- A. Buna-N: Nitrile rubber.
- B. EPT: Ethylene propylene terpolymer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of pump. Include certified performance curves and rated capacities, operating characteristics, furnished specialties, final impeller dimensions, and accessories for each type of product indicated. Indicate pump's operating point on curves.
- B. Shop Drawings: For each pump.
 - 1. Show pump layout and connections.
 - 2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
 - 3. Include diagrams for power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Mechanical Seals: One mechanical seal for each pump.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

PART 2 - PRODUCTS

2.1 SEPARATELY COUPLED, VERTICALLY MOUNTED, IN-LINE CENTRIFUGAL PUMPS WITH SENSORLESS CONTROL

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong Pumps, Inc.
2. TACO Incorporated.
3. Bell and Gossert

B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, separately coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally.

C. Pump Construction:

1. Casing: Radially split, ASTM A48 Class 30, cast iron, with threaded gage tappings at inlet and outlet, and threaded companion-flange connections.
2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, and keyed to shaft.
3. Pump Shaft: Stainless steel.
4. Mechanical Seal: Carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Buna-N bellows and gasket. Include water slinger on shaft between motor and seal.
5. Pump Bearings: Bronze sleeve bearing.
6. Vent/Flush Line: Ensures removal of air from the casing and mechanical seal cooling. Line shall run from the seal chamber to the pump discharge.

D. Shaft Coupling: Axially split aluminum spacer coupling.

E. Motor: Single speed and rigidly mounted to pump casing with lifting eyebolt and supporting lugs in motor enclosure.

1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - a. Enclosure: Open, dripproof or Totally enclosed, fan cooled.
 - b. Enclosure Materials: Rolled steel.
 - c. Motor Bearings: Permanently lubricated ball bearings.
 - d. Efficiency: Premium efficient.
 - e. NEMA Design: 12.
 - f. Service Factor: 1.15.

F. Capacities and Characteristics: As scheduled on plans.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2.2 PUMP SPECIALTY FITTINGS

A. Suction Diffuser:

1. Angle pattern.
2. 175-psig pressure rating, ductile-iron body and end cap, pump-inlet fitting.
3. Bronze startup and bronze or stainless-steel permanent strainers.
4. Bronze or stainless-steel straightening vanes.
5. Drain plug.
6. Factory-fabricated support.

B. Triple-Duty Valve:

1. Angle or straight pattern.
2. 175-psig pressure rating, ductile-iron body, pump-discharge fitting.
3. Drain plug and bronze-fitted shutoff, balancing, and check valve features.
4. Brass gage ports with integral check valve and orifice for flow measurement.

2.3 VARIABLE FREQUENCY DRIVE

- A. Shipped loose for remote mounting on wall adjacent to controlled pump. VFD shall be mounted as detailed on plans.
- B. The variable frequency drive and controls shall be rated UL Type 12 or UL Type 4X and be an integral component of the pumping unit.
- C. The integrated VFD shall be of the VVC-PWM type providing near unity displacement power factor ($\cos \phi$) without the need for external power factor correction capacitors at all loads and speeds. The VFD shall incorporate DC link chokes for the reduction of mains borne harmonic currents and to reduce the DC link ripple current thereby increasing the DC link capacitors lifetime. RFI filters will be fitted as standard to ensure the VFD meets low emission and immunity requirements.
- D. VFD motor protection shall include: motor phase to phase fault, motor phase to ground fault, loss of supply phase, over-voltage, under-voltage, motor over-temperature, inverter overload, over-current.
- E. VFD shall have Sensorless control software to provide automatic speed control in variable volume systems without the need for pump mounted (internal/external) or remotely mounted differential pressure sensor. The default operating mode under Sensorless control shall be Quadratic Pressure Control (QPC) whereby head reduction with reducing flow will be according to a quadratic control curve, the head at minimum flow being 40% of the design duty head. Control mode setting and minimum/maximum head setpoints shall be user adjustable via a built-in programming interface.
- F. If the quantity of pumps in a system is 2 to 4-maximum, including any standby, a Sensorless controller shall be added to a pumping unit and set up at the factory to operate in parallel Sensorless mode. The pump controls, which will be linked on site by the control contractor, will automatically stage the units, as appropriate, to maintain the best efficiency pumping and minimum operating cost. The standby unit will be brought into the rotation to exercise and

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

equalize water. The sequence of controls and staging points will be submitted to the engineer for approval at the time of order.

- G. The VFD shall have the following additional features:
- Sensorless override for BAS/BMS control signal
 - Manual pump control or closed loop PID control
 - Programmable skip frequencies and adjustable switching frequency for noise and vibration control
 - Auto alarm reset
 - Four programmable digital inputs, two analog inputs, one programmable analog/ digital output
 - One volt-free contact
 - One RD485 port for serial communications to building management systems
 - Standard serial communication protocols Modbus RTU (default), Johnson Controls Metasys N2, or Siemens FLN
- H. Drives must have OSHPD special seismic certification. See Section 23 29 23 "Variable Frequency Motor Controllers".

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
- C. Examine foundations and inertia bases for suitable conditions where pumps are to be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4 and HI 2.4.
- B. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.
- C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- D. Equipment Mounting:
1. Install pumps as detailed on plans.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.3 ALIGNMENT

- A. Engage a factory-authorized service representative to perform alignment service.
- B. Comply with requirements in Hydronics Institute standards for alignment of pump and motor shaft. Add shims to the motor feet and bolt motor to base frame. Do not use grout between motor feet and base frame.
- C. Comply with pump and coupling manufacturers' written instructions.
- D. After alignment is correct, tighten foundation bolts evenly but not too firmly. Completely fill baseplate with nonshrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts.

3.4 CONNECTIONS

- A. Where installing piping adjacent to pump, allow space for service and maintenance.
- B. Connect piping to pumps. Install valves that are same size as piping connected to pumps.
- C. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.
- D. Install triple-duty valve on discharge side of pumps.
- E. Install suction diffuser and shutoff valve on suction side of pumps.
- F. Install variable frequency drives on wall adjacent to controlled pump. Integral pumps are not acceptable unless the entire assembly has OSHPD special seismic certification.
- G. Install pressure gages on pump suction and discharge or at integral pressure-gage tapping, or install single gage with multiple-input selector valve.
- H. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- I. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- c. Verify that pump is rotating in the correct direction.
- 5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
- 6. Start motor.
- 7. Open discharge valve slowly.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain hydronic pumps.

END OF SECTION

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
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MORENO VALLEY, CALIFORNIA

SECTION 23 2213

STEAM AND CONDENSATE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pipe and fittings for LP steam and condensate piping:
- B. Related Requirements:
 - 1. Section 23 2216 "Steam and Condensate Piping Specialties" for strainers, special-duty valves, steam traps, thermostatic air vents and vacuum breakers.

1.3 ACTION SUBMITTALS

- A. Delegated-Design Submittal:
 - 1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
 - 2. Locations of pipe anchors and alignment guides and expansion joints and loops.
 - 3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
 - 4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Other building services.
 - 3. Structural members.
- B. Qualification Data: For Installer.
- C. Welding certificates.

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RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding: Qualify procedures and operators according to the following:
1. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.
 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:
1. LP Steam Piping: 150 psig.
 2. Condensate Piping: 150 psig at 250 deg F.
 3. Air-Vent and Vacuum-Breaker Piping: Equal to pressure of the piping system to which it is attached.
 4. Safety-Valve-Inlet and -Outlet Piping: Equal to pressure of the piping system to which it is attached.

2.2 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, plain ends, welded and seamless, Grade B, and Schedule as indicated in piping applications articles.
- B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125, 150, and 300 as indicated in piping applications articles.
- C. Malleable-Iron Threaded Fittings: ASME B16.3; Classes 150 and 300 as indicated in piping applications articles.
- D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in piping applications articles.
- E. Cast-Iron Threaded Flanges and Flanged Fittings: ASME B16.1, Classes 125 and 250 as indicated in piping applications articles; raised ground face, and bolt holes spot faced.
- F. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- G. Wrought-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.
- H. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, black steel of same Type, Grade, and Schedule as pipe in which installed.

2.3 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L.
- B. Wrought-Copper Unions: ASME B16.22.

2.4 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- D. Welding Materials: Comply with Section II, Part C, of ASME Boiler and Pressure Vessel Code for welding materials appropriate for wall thickness and for chemical analysis of pipe being welded.
- E. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- F. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

PART 3 - EXECUTION

3.1 LP STEAM PIPING APPLICATIONS (<15 psi)

- A. LP Steam Piping, NPS 2 and Smaller: Schedule 40, Type S, Grade B, steel pipe; Class 125 cast-iron fittings; and threaded joints.
- B. LP Steam Piping, NPS 2-1/2 through NPS 12: Schedule 40, Type E, Grade B, steel pipe; Class 150 wrought-steel fittings, flanges, and flange fittings; and welded and flanged joints.
- C. Condensate piping above grade, NPS 2 and smaller, shall be either of the following:
 - 1. Schedule 80, Type S, Grade B, steel pipe; Class 125 cast-iron fittings; and threaded joints.
 - 2. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered or brazed joints.
- D. Condensate piping above grade, NPS 2-1/2 and larger, shall be the following:
 - 1. Schedule 80, Type E, Grade B, steel pipe; Class 150 wrought-steel fittings, flanges, and flange fittings; and welded and flanged joints.

3.2 ANCILLARY PIPING APPLICATIONS

- A. Vacuum-Breaker Piping: Outlet, same as service where installed.
- B. Safety-Valve-Inlet and -Outlet Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless otherwise indicated.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping free of sags and bends.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- G. Install fittings for changes in direction and branch connections.
- H. Install piping to allow application of insulation.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- K. Install drains, consisting of a tee fitting, NPS 3/4 full port-ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- L. Install steam supply piping at a minimum uniform grade of 1 percent downward in direction of steam flow.
- M. Install condensate return piping at a minimum uniform grade of 2 percent downward in direction of condensate flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side down.
- O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to top of main pipe.
- P. Install valves according to Section 23 0523 "General-Duty Valves for HVAC Piping."
- Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- S. Install shutoff valve immediately upstream of each dielectric fitting.
- T. Install strainers on supply side of control valves, pressure-reducing valves, traps, and elsewhere as indicated. Install NPS 3/4 nipple and full port ball valve in blowdown connection of strainers NPS 2 and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2.
- U. Comply with requirements in Section 23 0516 "Expansion Fittings and Loops for HVAC Piping" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides.
- V. Comply with requirements in Section 23 0553 "Identification for HVAC Piping and Equipment" for identifying piping.
- W. Install drip legs at low points and natural drainage points such as ends of mains, bottoms of risers, and ahead of pressure regulators, and control valves.
 - 1. On straight runs with no natural drainage points, install drip legs at intervals not exceeding 300 feet.
 - 2. Size drip legs same size as main.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- X. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 23 0517 "Sleeves and Sleeve Seals for HVAC Piping."

3.4 STEAM AND CONDENSATE PIPING SPECIALTIES INSTALLATION

- A. Comply with requirements in Section 23 2216 "Steam and Condensate Piping Specialties" for installation requirements for strainers, flash tanks, special-duty valves, steam traps, thermostatic air vents and vacuum breakers, and steam and condensate meters.

3.5 HANGERS AND SUPPORTS

- A. Comply with requirements in Section 23 0529 "Hangers and Supports for HVAC Piping and Equipment" for installation of hangers and supports. Comply with requirements below for maximum spacing.
- B. Comply with requirements in Section 23 0549 "Seismic Restraint of Suspended Mechanical Utilities" for seismic restraints.
- C. Install the following pipe attachments:
 - 1. Individual Horizontal Piping less than 20 feet long and 3 inch and smaller: Use adjustable steel clevis hangers.
 - 2. Horizontal piping greater than 20 feet long or piping larger than 3 inch: Use adjustable roller hangers and spring hangers.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
- D. Install hangers for steel steam supply piping with the following maximum spacing:
 - 1. NPS 3/4: Maximum span, 9 feet.
 - 2. NPS 1: Maximum span, 9 feet.
 - 3. NPS 1-1/2: Maximum span, 12 feet.
 - 4. NPS 2: Maximum span, 13 feet.
 - 5. NPS 2-1/2: Maximum span, 14 feet.
- E. Install hangers for steel steam condensate piping with the following maximum spacing:
 - 1. NPS 3/4: Maximum span, 7 feet.
 - 2. NPS 1: Maximum span, 7 feet.
 - 3. NPS 1-1/2: Maximum span, 9 feet.
 - 4. NPS 2: Maximum span, 10 feet.
 - 5. NPS 2-1/2: Maximum span, 11 feet.
- F. Install hangers for drawn-temper copper piping with the following maximum spacing:
 - 1. NPS 3/4: Maximum span, 6 feet
 - 2. NPS 1: Maximum span, 6 feet

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3. NPS 1-1/4: Maximum span, 7 feet
4. NPS 1-1/2: Maximum span, 8 feet
5. NPS 2: Maximum span, 8 feet
6. NPS 2-1/2: Maximum span, 9 feet

G. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.6 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
- E. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- F. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- G. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.

3.7 TERMINAL EQUIPMENT CONNECTIONS

- A. Size for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install traps and control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.
- D. Install vacuum breakers downstream from control valve, close to humidifier inlet connection.
- E. Install a drip leg at humidifier outlet.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.8 FIELD QUALITY CONTROL

- A. Prepare steam and condensate piping according to ASME B31.9, "Building Services Piping," and as follows:
1. Leave joints, including welds, un-insulated and exposed for examination during test.
 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 3. Flush system with clean water. Clean strainers.
 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
- B. Perform the following tests and inspections:
1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 2. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength.
 3. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
- C. Prepare test and inspection reports.

END OF SECTION

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 2216

STEAM AND CONDENSATE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes the following piping specialties for LP steam and condensate piping:
 - 1. Strainers.
 - 2. Safety valves.
 - 3. Pressure-reducing valves.
 - 4. Steam traps.
 - 5. Thermostatic air vents and vacuum breakers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Pressure-reducing and safety valve.
 - 2. Steam trap.
 - 3. Air vent and vacuum breaker.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For valves, safety valves, pressure-reducing valves, steam traps, air vents, vacuum breakers, to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators according to the following:
 - 1. ASME Compliance: Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp flash tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:

1. LP Steam Piping: 150 psig.
2. Condensate Piping: 100 psig at 250 deg F.
3. Drain Piping: Equal to pressure of the piping system to which it is attached.
4. Air-Vent and Vacuum-Breaker Piping: Equal to pressure of the piping system to which it is attached.
5. Safety-Valve-Inlet and -Outlet Piping: Equal to pressure of the piping system to which it is attached.

2.2 VALVES

A. Gate, Globe, Check, Ball, and Butterfly Valves: Comply with requirements specified in Section 23 0523 "General-Duty Valves for HVAC Piping."

B. Stop-Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. A.Y. McDonald Mfg. Co.
 - b. Cincinnati Valve Company.
 - c. Crane Co.
 - d. Jenkins Valves.
2. Body and Bonnet: Malleable iron.
3. End Connections: Flanged.
4. Disc: Cylindrical with removable liner and machined seat.
5. Stem: Brass alloy.
6. Operator: Outside screw and yoke with cast-iron handwheel.
7. Packing: Polytetrafluoroethylene-impregnated packing with two-piece packing gland assembly.
8. Pressure Class: 250.

2.3 STRAINERS

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B cast iron, with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for strainers NPS 2 and smaller; flanged ends for strainers NPS 2-1/2 and larger.
3. Strainer Screen: Stainless-steel, 40-mesh strainer, or perforated stainless-steel basket.
4. Tapped blowoff plug.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

5. CWP Rating: 250-psig working steam pressure.

B. Basket Strainers:

1. Body: ASTM A 126, Class B cast iron, with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for strainers NPS 2 and smaller; flanged ends for strainers NPS 2-1/2 and larger.
3. Strainer Screen: Stainless-steel, 20 mesh strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 250-psig working steam pressure.

2.4 SAFETY VALVES

A. Bronze Safety Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Kunkle Valve.
 - c. Spirax Sarco, Inc.
 - d. Watts Regulator Co.
2. Disc Material: Forged copper alloy.
3. End Connections: Threaded inlet and outlet.
4. Spring: Fully enclosed steel spring with adjustable pressure range and positive shutoff, factory set and sealed.
5. Pressure Class: 250.
6. Drip-Pan Elbow: Cast iron and having threaded inlet and outlet with threads complying with ASME B1.20.1.
7. Size and Capacity: As required for equipment according to ASME Boiler and Pressure Vessel Code.

2.5 PRESSURE-REDUCING VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong International, Inc.
2. Hoffman Specialty.
3. Leslie Controls, Inc.
4. Spence Engineering Company, Inc.
5. Spirax Sarco, Inc.

B. ASME labeled.

C. Size, Capacity, and Pressure Rating: Factory set for inlet and outlet pressures indicated.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- D. Description: Pilot-actuated, diaphragm type, with adjustable pressure range and positive shutoff.
- E. Body: Cast iron.
- F. End Connections: Threaded connections for valves NPS 2 and smaller and flanged connections for valves NPS 2-1/2 and larger.
- G. Trim: Hardened stainless steel.
- H. Head and Seat: Replaceable, main head stem guide fitted with flushing and pressure-arresting device cover over pilot diaphragm.
- I. Gaskets: Non-asbestos materials.
- J. Capacities and Characteristics: As scheduled on plans.

2.6 STEAM TRAPS

A. Float and Thermostatic Traps:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Hoffman Specialty.
 - c. Spirax Sarco, Inc.
- 2. Body and Bolted Cap: ASTM A 126, cast iron.
- 3. End Connections: Threaded.
- 4. Float Mechanism: Replaceable, stainless steel.
- 5. Head and Seat: Hardened stainless steel.
- 6. Trap Type: Balanced pressure.
- 7. Thermostatic Bellows: Stainless steel or monel.
- 8. Thermostatic air vent capable of withstanding 45 deg F of superheat and resisting water hammer without sustaining damage.
- 9. Vacuum Breaker: Thermostatic with phosphor bronze bellows, and stainless-steel cage, valve, and seat.
- 10. Maximum Operating Pressure: 125 psig.

B. Inverted Bucket Traps:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Hoffman Specialty.
 - c. Spirax Sarco, Inc.
- 2. Body and Cap: Cast iron.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3. End Connections: Threaded.
4. Head and Seat: Stainless steel.
5. Valve Retainer, Lever, and Guide Pin Assembly: Stainless steel.
6. Bucket: Brass or stainless steel.
7. Strainer: Integral stainless-steel inlet strainer within the trap body.
8. Air Vent: Stainless-steel thermostatic vent.
9. Pressure Rating: 250 psig.

2.7 THERMOSTATIC AIR VENTS AND VACUUM BREAKERS

A. Thermostatic Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Hoffman Specialty.
 - c. Spirax Sarco, Inc.
2. Body: Cast iron, bronze, or stainless steel.
3. End Connections: Threaded.
4. Float, Valve, and Seat: Stainless steel.
5. Thermostatic Element: Phosphor bronze bellows in a stainless-steel cage.
6. Pressure Rating: 125 psig.
7. Maximum Temperature Rating: 350 deg F.

B. Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Hoffman Specialty.
 - c. Spirax Sarco, Inc.
2. Body: Cast iron, bronze, or stainless steel.
3. End Connections: Threaded.
4. Sealing Ball, Retainer, Spring, and Screen: Stainless steel.
5. O-Ring Seal: EPR.
6. Pressure Rating: 125 psig.
7. Maximum Temperature Rating: 350 deg F.

2.8 FLEXIBLE CONNECTORS

A. Stainless-Steel Bellows, Flexible Connectors:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- a. Duraflex, Inc.
 - b. Flexicraft Industries.
 - c. Hyspan Precision Products, Inc.
 - d. Mason Industries, Inc.
 - e. Metraflex Company (The).
 - f. Twin City Hose, Inc.
2. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforced, protective jacket.
 3. End Connections: Threaded or flanged to match equipment connected.
 4. Performance: Capable of 3/4-inch misalignment.
 5. CWP Rating: 150 psig.
 6. Maximum Operating Temperature: 250 deg F.

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff duty valves at branch connections to steam supply mains, at steam supply connections to equipment, and at the outlet of steam traps.
- B. Install safety valves on pressure-reducing stations and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install safety-valve discharge piping, without valves, to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.

3.2 PIPING INSTALLATION

- A. Install piping to permit valve servicing.
- B. Install drains, consisting of a tee fitting, NPS 3/4 full port-ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- C. Install valves according to Section 23 0523 "General-Duty Valves for HVAC Piping."
- D. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- E. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- F. Install shutoff valve immediately upstream of each dielectric fitting.
- G. Install strainers on supply side of control valves, pressure-reducing valves, traps, and elsewhere as indicated. Install NPS 3/4 nipple and full port ball valve in blowdown connection of strainers NPS 2 and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.3 STEAM-TRAP INSTALLATION

- A. Install steam traps in accessible locations as close as possible to connected equipment.
- B. Install full-port ball valve, strainer, and union upstream from trap; install union, check valve, and full-port ball valve downstream from trap unless otherwise indicated.

3.4 PRESSURE-REDUCING VALVE INSTALLATION

- A. Install pressure-reducing valves in accessible location for maintenance and inspection.
- B. Install bypass piping around pressure-reducing valves, with globe valve equal in size to area of pressure-reducing valve seat ring, unless otherwise indicated.
- C. Install ball valves on both sides of pressure-reducing valves.
- D. Install unions or flanges on both sides of pressure-reducing valves having threaded- or flanged-end connections, respectively.
- E. Install pressure gages on low-pressure side of pressure-reducing valves after the bypass connection according to Section 23 0519 "Meters and Gages for HVAC Piping."
- F. Install strainers upstream for pressure-reducing valve.
- G. Install safety valve downstream from pressure-reducing valve station.

3.5 STEAM OR CONDENSATE METER INSTALLATION

- A. Install meters with lengths of straight pipe upstream and downstream according to steam meter manufacturer's written instructions.
- B. Provide data acquisition wiring. See Section 23 0923 "Direct Digital Controls."

3.6 SAFETY VALVE INSTALLATION

- A. Install safety valves according to ASME B31.9, "Building Services Piping."
- B. Pipe safety-valve discharge without valves to atmosphere outside the building.
- C. Install drip-pan elbow fitting adjacent to safety valve and pipe drain connection to nearest floor drain.
- D. Install exhaust head with drain to waste, on vents equal to or larger than NPS 2-1/2.

3.7 TERMINAL EQUIPMENT CONNECTIONS

- A. Install traps and control valves in accessible locations close to connected equipment.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- B. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.
- C. Install vacuum breakers downstream from control valve, close to humidifier inlet connection.

END OF SECTION

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 2923

VARIABLE-FREQUENCY MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes separately enclosed, preassembled, combination VFCs, rated 600 V and less, for speed control of three-phase, squirrel-cage induction motors.
- B. Related Requirements:
 - 1. Division 16 "Motor-Control Centers" for VFCs installed in motor-control centers.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. CE: Conformance Europeene (European Compliance).
- C. CPT: Control power transformer.
- D. EMI: Electromagnetic interference.
- E. LED: Light-emitting diode.
- F. NC: Normally closed.
- G. NO: Normally open.
- H. OCPD: Overcurrent protective device.
- I. PID: Control action, proportional plus integral plus derivative.
- J. RFI: Radio-frequency interference.
- K. VFC: Variable-frequency motor controller.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: VFC's shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. The term "withstand" means the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event.
2. Units shall have a current and valid OSHPD OSP# and report certifying compliance with special seismic certification requirements.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type and rating of VFC indicated.
 1. Include dimensions and finishes for VFCs.
 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For each VFC indicated.
 1. Include mounting and attachment details.
 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 3. Include diagrams for power, signal, and control wiring.

1.6 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, drawn to scale, showing dimensioned layout on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 1. Required working clearances and required area above and around VFCs.
 2. Show VFC layout and relationships between electrical components and adjacent structural and mechanical elements.
 3. Show support locations, type of support, and weight on each support.
 4. Indicate field measurements.
- B. Qualification Data: For testing agency.
- C. Seismic Qualification Certificates: For each VFC, accessories, and components, from manufacturer.
 1. Certificate of compliance.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based, and their installation requirements.
 4. OSHPD special seismic certification report.
- D. Product Certificates: For each VFC from manufacturer.
- E. Harmonic Analysis Report: Provide Project-specific calculations and manufacturer's statement of compliance with IEEE 519.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- F. Source quality-control reports.
 - G. Field quality-control reports.
 - H. Sample Warranty: For special warranty.
- 1.7 CLOSEOUT SUBMITTALS
- A. Operation and Maintenance Data: For VFCs to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Division 01 "Operation and Maintenance Data," include the following:
 - a. Manufacturer's written instructions for testing and adjusting thermal-magnetic circuit breaker and motor-circuit protector trip settings.
 - b. Manufacturer's written instructions for setting field-adjustable overload relays.
 - c. Manufacturer's written instructions for testing, adjusting, and reprogramming microprocessor control modules.
 - d. Manufacturer's written instructions for setting field-adjustable timers, controls, and status and alarm points.
 - e. Load-Current and Overload-Relay Heater List: Compile after motors have been installed, and arrange to demonstrate that selection of heaters suits actual motor nameplate, full-load currents.
 - f. Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed, and arrange to demonstrate that switch settings for motor-running overload protection suit actual motors to be protected.
- 1.8 MAINTENANCE MATERIAL SUBMITTALS
- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Power Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 - 2. Control Power Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.
 - 3. Indicating Lights: Two of each type and color installed.
 - 4. Auxiliary Contacts: Furnish one spare(s) for each size and type of magnetic controller installed.
 - 5. Power Contacts: Furnish three spares for each size and type of magnetic contactor installed.
- 1.9 QUALITY ASSURANCE
- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace VFCs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. ABB.
 - 2. Danfoss Inc; Danfoss Drives Div.
 - 3. Rockwell Automation, Inc; Allen-Bradley Brand.
 - 4. Yaskawa Electric America, Inc.

2.2 SYSTEM DESCRIPTION

- A. General Requirements for VFCs:
 - 1. VFCs and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Comply with NEMA ICS 7, NEMA ICS 61800-2, and UL 508A UL 508C.
- B. Application: Constant torque and variable torque.
- C. VFC Description: Variable-frequency motor controller, consisting of power converter that employs pulse-width-modulated inverter, factory built and tested in an enclosure, with integral disconnecting means and overcurrent and overload protection; listed and labeled by an NRTL as a complete unit; arranged to provide self-protection, protection, and variable-speed control of one or more three-phase induction motors by adjusting output voltage and frequency.
 - 1. Units suitable for operation of NEMA MG 1, Design A and Design B motors, as defined by NEMA MG 1, Section IV, Part 30, "Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both."
 - 2. Units suitable for operation of inverter-duty motors as defined by NEMA MG 1, Section IV, Part 31, "Definite-Purpose Inverter-Fed Polyphase Motors."
 - 3. Listed and labeled for integrated short-circuit current (withstand) rating by an NRTL acceptable to authorities having jurisdiction.
- D. Design and Rating: Match load type, such as fans, blowers, and pumps; and type of connection used between motor and load such as direct or through a power-transmission connection.
- E. Output Rating: Three phase; 10 to 60 Hz, with voltage proportional to frequency throughout voltage range; maximum voltage equals input voltage.
- F. Unit Operating Requirements:

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Input AC Voltage Tolerance: Plus 10 and minus 10 percent of VFC input voltage rating.
 2. Input AC Voltage Unbalance: Not exceeding 3 percent.
 3. Input Frequency Tolerance: Plus or minus 3 percent of VFC frequency rating.
 4. Minimum Efficiency: 97 percent at 60 Hz, full load.
 5. Minimum Displacement Primary-Side Power Factor: 98 percent under any load or speed condition.
 6. Minimum Short-Circuit Current (Withstand) Rating: 65 kA.
 7. Ambient Temperature Rating: Not less than 32 deg F and not exceeding 104 deg F.
 8. Humidity Rating: Less than 95 percent (noncondensing).
 9. Altitude Rating: Not exceeding 3300 feet.
 10. Vibration Withstand: Comply with NEMA ICS 61800-2.
 11. Overload Capability: 1.5 times the base load current for 60 seconds; minimum of 1.8 times the base load current for three seconds.
 12. Starting Torque: Minimum 100 percent of rated torque from 3 to 60 Hz.
 13. Speed Regulation: Plus or minus 5 percent.
 14. Output Carrier Frequency: Selectable; 0.5 to 15 kHz.
 15. Stop Modes: Programmable; includes fast, free-wheel, and dc injection braking.
- G. Inverter Logic: Microprocessor based, 32 bit, isolated from all power circuits.
- H. Isolated Control Interface: Allows VFCs to follow remote-control signal over a minimum 40:1 speed range.
1. Signal: Electrical.
- I. Internal Adjustability Capabilities:
1. Minimum Speed: 5 to 25 percent of maximum rpm.
 2. Maximum Speed: 80 to 100 percent of maximum rpm.
 3. Acceleration: 0.1 to 999.9 seconds.
 4. Deceleration: 0.1 to 999.9 seconds.
 5. Current Limit: 30 to minimum of 150 percent of maximum rating.
- J. Self-Protection and Reliability Features:
1. Surge Suppression: Factory installed as an integral part of the VFC, complying with UL 1449 SPD, Type 1 or Type 2.
 2. Surge Suppression: Field-mounted surge suppressors complying with Division 16 "Surge Protection for Low-Voltage Electrical Power Circuits," UL 1449 SPD, Type 2.
 3. Loss of Input Signal Protection: Selectable response strategy, including speed default to a percent of the most recent speed, a preset speed, or stop; with alarm.
 4. Under- and overvoltage trips.
 5. Inverter overcurrent trips.
 6. VFC and Motor-Overload/Overtemperature Protection: Microprocessor-based thermal protection system for monitoring VFCs and motor thermal characteristics, and for providing VFC overtemperature and motor-overload alarm and trip; settings selectable via the keypad.
 7. Critical frequency rejection, with three selectable, adjustable deadbands.
 8. Instantaneous line-to-line and line-to-ground overcurrent trips.
 9. Loss-of-phase protection.
 10. Reverse-phase protection.
 11. Short-circuit protection.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

12. Motor-overtemperature fault.

- K. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
- L. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
- M. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.
- N. Torque Boost: Automatically varies starting and continuous torque to at least 1.5 times the minimum torque to ensure high-starting torque and increased torque at slow speeds.
- O. Motor Temperature Compensation at Slow Speeds: Adjustable current fall-back based on output frequency for temperature protection of self-cooled, fan-ventilated motors at slow speeds.
- P. Integral Input Disconnecting Means and OCPD: NEMA KS 1, fusible switch with pad-lockable, door-mounted handle mechanism.
 - 1. Disconnect Rating: Not less than 115 percent of NFPA 70 motor full-load current rating or VFC input current rating, whichever is larger.
 - 2. Auxiliary Contacts: NO or NC, arranged to activate before switch blades open.
 - 3. Auxiliary contacts "a" and "b" arranged to activate with circuit-breaker handle.
 - 4. Alarm contact that operates only when circuit breaker has tripped.

2.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: VFCs shall withstand the effects of earthquake motions determined according to ASCE/SEI 7. The designated VFCs shall be tested and certified by an NRTL as meeting the ICC-ES AC 156 test procedure requirements.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.4 CONTROLS AND INDICATION

- A. Status Lights: Door-mounted LED indicators displaying the following conditions:
 - 1. Power on.
 - 2. Run.
 - 3. Overvoltage.
 - 4. Line fault.
 - 5. Overcurrent.
 - 6. External fault.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- B. Panel-Mounted Operator Station: Manufacturer's standard front-accessible, sealed keypad and plain-English-language digital display; allows complete programming, program copying, operating, monitoring, and diagnostic capability.
1. Keypad: In addition to required programming and control keys, include keys for HAND, OFF, and AUTO modes.
 2. Security Access: Provide electronic security access to controls through identification and password with at least three levels of access: View only; view and operate; and view, operate, and service.
 - a. Control Authority: Supports at least four conditions: Off, local manual control at VFC, local automatic control at VFC, and automatic control through a remote source.
- C. Historical Logging Information and Displays:
1. Real-time clock with current time and date.
 2. Running log of total power versus time.
 3. Total run time.
 4. Fault log, maintaining last four faults with time and date stamp for each.
- D. Indicating Devices: Digital display mounted flush in VFC door and connected to display VFC parameters including, but not limited to:
1. Output frequency (Hz).
 2. Motor speed (rpm).
 3. Motor status (running, stop, fault).
 4. Motor current (amperes).
 5. Motor torque (percent).
 6. Fault or alarming status (code).
 7. PID feedback signal (percent).
 8. DC-link voltage (V dc).
 9. Set point frequency (Hz).
 10. Motor output voltage (V ac).
- E. Control Signal Interfaces:
1. Electric Input Signal Interface:
 - a. A minimum of two programmable analog inputs: Operator-selectable "x"- to "y"- mA dc.
 - b. A minimum of six multifunction programmable digital inputs.
 2. Pneumatic Input Signal Interface: 3 to 15 psig.
 3. Remote Signal Inputs: Capability to accept any of the following speed-setting input signals from the BAS or other control systems:
 - a. 0- to 10-V dc.
 - b. 4- to 20-mA dc.
 - c. Potentiometer using up/down digital inputs.
 - d. Fixed frequencies using digital inputs.

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ED REMODEL
MORENO VALLEY, CALIFORNIA

4. Output Signal Interface: A minimum of one programmable analog output signal(s) operator-selectable "x"- to "y"-mA dc), which can be configured for any of the following:
 - a. Output frequency (Hz).
 - b. Output current (load).
 - c. DC-link voltage (V dc).
 - d. Motor torque (percent).
 - e. Motor speed (rpm).
 - f. Set point frequency (Hz).

5. Remote Indication Interface: A minimum of two programmable dry-circuit relay outputs (120-V ac, 1 A) for remote indication of the following:
 - a. Motor running.
 - b. Set point speed reached.
 - c. Fault and warning indication (overtemperature or overcurrent).
 - d. PID high- or low-speed limits reached.

- F. PID Control Interface: Provides closed-loop set point, differential feedback control in response to dual feedback signals. Allows for closed-loop control of fans and pumps for pressure, flow, or temperature regulation.
 1. Number of Loops: Two.

- G. BAS Interface: Factory-installed hardware and software shall interface with BAS to monitor, control, display, and record data for use in processing reports. VFC settings shall be retained within VFC's nonvolatile memory.
 1. Hardwired Points:
 - a. Monitoring: On-off status.
 - b. Control: On-off operation.
 2. Communication Interface: Comply with ASHRAE 135. Communication shall interface with BAS to remotely control and monitor lighting from a BAS operator workstation. Control features and monitoring points displayed locally at lighting panel shall be available through the BAS.

2.5 LINE CONDITIONING AND FILTERING

- A. Input Line Conditioning: Based on the manufacturer's harmonic analysis study and report, provide input filtering, as required, to limit total demand (harmonic current) distortion and total harmonic voltage demand at the defined point of common coupling to meet IEEE 519 recommendations.
- B. EMI/RFI Filtering: CE marked; certify compliance with IEC 61800-3 for Category C2.

2.6 BYPASS SYSTEMS

- A. Bypass Operation: Safely transfers motor between power converter output and bypass circuit, manually, automatically, or both. Selector switches set modes and indicator lights indicate

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ED REMODEL
MORENO VALLEY, CALIFORNIA

mode selected. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter.

- B. Bypass Mode: Field-selectable automatic or manual, allows local and remote transfer between power converter and bypass contactor and retransfer, either via manual operator interface or automatic-control system feedback.
- C. Bypass Controller: Two-contactor-style bypass allows motor operation via the power converter or the bypass controller; with input isolating switch and barrier arranged to isolate the power converter and permit safe troubleshooting and testing, both energized and de-energized, while motor is operating in bypass mode.
 - 1. Bypass Contactor: Load-break, NEMA-rated contactor.
 - 2. Output Isolating Contactor: Non-load-break, NEMA-rated contactor.
 - 3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.
- D. Bypass Contactor Configuration: Full-voltage (across-the-line) type.
 - 1. NORMAL/BYPASS selector switch.
 - 2. HAND/OFF/AUTO selector switch.
 - 3. NORMAL/TEST Selector Switch: Allows testing and adjusting of VFC while the motor is running in the bypass mode.
 - 4. Contactor Coils: Pressure-encapsulated type with coil transient suppressors.
 - a. Operating Voltage: Depending on contactor NEMA size and line-voltage rating, manufacturer's standard matching control power or line voltage.
 - b. Power Contacts: Totally enclosed, double break, and silver-cadmium oxide; assembled to allow inspection and replacement without disturbing line or load wiring.
 - 5. Control Circuits: 120-V ac; obtained from integral CPT, with primary and secondary fuses, with CPT of sufficient capacity to operate all integral devices and remotely located pilot, indicating, and control devices.
 - a. CPT Spare Capacity: 100 VA.
 - 6. Overload Relays: NEMA ICS 2.
 - a. Melting-Alloy Overload Relays:
 - 1) Inverse-time-current characteristic.
 - 2) Class 20 tripping characteristic.
 - 3) Heaters in each phase matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- b. Bimetallic Overload Relays:
 - 1) Inverse-time-current characteristic.
 - 2) Class 20 tripping characteristic.
 - 3) Heaters in each phase matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
 - 4) Ambient compensated.
 - 5) Automatic resetting.
- c. Solid-State Overload Relays:
 - 1) Switch or dial selectable for motor-running overload protection.
 - 2) Sensors in each phase.
 - 3) Class 10/20 selectable tripping characteristic selected to protect motor against voltage and current unbalance and single phasing.
 - 4) Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
 - 5) Analog communication module.
- d. Isolated overload alarm contact.
- e. External overload, reset push button.

2.7 OPTIONAL FEATURES

- A. Multiple-Motor Capability: VFC suitable for variable-speed service to multiple motors. Overload protection shuts down VFC and motors served by it, and generates fault indications when overload protection activates.
 - 1. Configure to allow two or more motors to operate simultaneously at the same speed; separate overload relay for each controlled motor.
 - 2. Configure to allow two motors to operate separately; operator selectable via local or remote switch or contact closures; single overload relay for both motors; separate output magnetic contactors for each motor.
 - 3. Configure to allow two motors to operate simultaneously and in a lead/lag mode, with one motor operated at variable speed via the power converter and the other at constant speed via the bypass controller; separate overload relay for each controlled motor.
- B. Damper control circuit with end-of-travel feedback capability.
- C. Sleep Function: Senses a minimal deviation of a feedback signal and stops the motor. On an increase in speed-command signal deviation, VFC resumes normal operation.
- D. Motor Preheat Function: Preheats motor when idle to prevent moisture accumulation in the motor.
- E. Firefighter's Override (Smoke Purge) Input: On a remote contact closure from smoke-control fan controller, this password-protected input:
 - 1. Overrides all other local and external inputs (analog/digital, serial communication, and all keypad commands).

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2. Forces VFC to operate motor, without any other run or speed command, at a field-adjustable, preset speed.
3. Forces VFC to transfer to bypass mode and operate motor at full speed.
4. Causes display of override mode on the VFC display.
5. Reset VFC to normal operation on removal of override signal manually.

F. Remote Indicating Circuit Terminals: Mode selection, controller status, and controller fault.

G. Remote digital operator kit.

H. Communication Port: RS-232 port, USB 2.0 port, or equivalent connection capable of connecting a printer and a notebook computer.

2.8 ENCLOSURES

A. VFC Enclosures: NEMA 250, to comply with environmental conditions at installed location.

1. Dry and Clean Indoor Locations: Type 1.
2. Outdoor Locations: Type 4X.
3. Kitchen or Wash-Down Areas: Type 4X, stainless steel.
4. Other Wet or Damp Indoor Locations: Type 4.
5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: Type 12.

B. Plenum Rating: UL 1995; NRTL certification label on enclosure, clearly identifying VFC as "Plenum Rated."

2.9 ACCESSORIES

A. General Requirements for Control-Circuit and Pilot Devices: NEMA ICS 5; factory installed in VFC enclosure cover unless otherwise indicated.

B. Reversible NC/NO bypass contactor auxiliary contact(s).

C. Control Relays: Auxiliary and adjustable solid-state time-delay relays.

D. Phase-Failure, Phase-Reversal, and Undervoltage and Overvoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connections. Provide adjustable undervoltage, overvoltage, and time-delay settings.

1. Current Transformers: Continuous current rating, basic impulse insulating level (BIL) rating, burden, and accuracy class suitable for connected circuitry. Comply with IEEE C57.13.

E. Supplemental Digital Meters:

1. Elapsed-time meter.
2. Kilowatt meter.
3. Kilowatt-hour meter.

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ED REMODEL
MORENO VALLEY, CALIFORNIA

- F. Breather and drain assemblies, to maintain interior pressure and release condensation in NEMA 250, Type 4 and Type 4X enclosures installed outdoors or in unconditioned interior spaces subject to humidity and temperature swings.
 - G. Cooling Fan and Exhaust System: For NEMA 250, Type 1 or Type 12; UL 508 component recognized: Supply fan, with composite intake and exhaust grills and filters; 120-V ac; obtained from integral CPT.
 - H. Sun shields installed on fronts, sides, and tops of enclosures installed outdoors and subject to direct and extended sun exposure.
 - I. Spare control-wiring terminal blocks.
- 2.10 SOURCE QUALITY CONTROL
- A. Testing: Test and inspect VFCs according to requirements in NEMA ICS 61800-2.
 - 1. Test each VFC while connected to a motor that is comparable to that for which the VFC is rated.
 - 2. Verification of Performance: Rate VFCs according to operation of functions and features specified.
 - B. VFCs will be considered defective if they do not pass tests and inspections.
 - C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, surfaces, and substrates to receive VFCs, with Installer present, for compliance with requirements for installation tolerances, and other conditions affecting performance of the Work.
- B. Examine VFC before installation. Reject VFCs that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for conduit systems to verify actual locations of conduit connections before VFC installation.
- D. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Wall-Mounting Controllers: Install with tops at uniform height and with disconnect operating handles not higher than 48 inches above finished floor, unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For

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ED REMODEL
MORENO VALLEY, CALIFORNIA

controllers not on walls, provide freestanding racks complying with Division 26 "Hangers and Supports for Electrical Systems." Installation of Variable Frequency Drives shall be in accordance with OSP approval.

- B. Seismic Bracing: Comply with requirements specified in Division 26 "Vibration and Seismic Controls for Electrical Systems."
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in each fusible-switch VFC.
- E. Install fuses in control circuits if not factory installed. Comply with requirements in Division 26 "Fuses."
- F. Install, connect, and fuse thermal-protector monitoring relays furnished with motor-driven equipment.
- G. Comply with NECA 1.

3.3 CONTROL WIRING INSTALLATION

- A. Install wiring between VFCs and remote devices and facility's central-control system. Comply with requirements in Division 26 "Control-Voltage Electrical Power Cables."
- B. Bundle, train, and support wiring in enclosures.
- C. Connect selector switches and other automatic-control devices where applicable.
 - 1. Connect selector switches to bypass only those manual- and automatic-control devices that have no safety functions when switches are in manual-control position.
 - 2. Connect selector switches with control circuit in both manual and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor-overload protectors.

3.4 IDENTIFICATION

- A. Identify VFCs, components, and control wiring. Comply with requirements for identification specified in Division 26 "Electrical Identification."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each VFC with engraved nameplate.
 - 3. Label each enclosure-mounted control and pilot device.
- B. Operating Instructions: Frame printed operating instructions for VFCs, including control sequences and emergency procedures. Fabricate frame of finished metal, and cover instructions with clear acrylic plastic. Mount on front of VFC units.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each VFC element, bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Inspect VFC, wiring, components, connections, and equipment installation. Test and adjust controllers, components, and equipment.
 - 2. Test insulation resistance for each VFC element, component, connecting motor supply, feeder, and control circuits.
 - 3. Test continuity of each circuit.
 - 4. Verify that voltages at VFC locations are within 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify Architect and Construction Manager before starting the motor(s).
 - 5. Test each motor for proper phase rotation.
 - 6. Perform tests according to the Inspection and Test Procedures for Adjustable Speed Drives stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 7. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 8. Perform the following infrared (thermographic) scan tests and inspections, and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each VFC. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each VFC 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - 9. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. VFCs will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies the VFC and describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations made after remedial action.

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Complete installation and startup checks according to manufacturer's written instructions.

3.7 ADJUSTING

- A. Program microprocessors for required operational sequences, status indications, alarms, event recording, and display features. Clear events memory after final acceptance testing and prior to Substantial Completion.
- B. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- C. Adjust the trip settings of instantaneous-only circuit breakers and thermal-magnetic circuit breakers with adjustable, instantaneous trip elements. Initially adjust to 6 times the motor nameplate full-load amperes and attempt to start motors several times, allowing for motor cool-down between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed 8 times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Architect and Construction Manager before increasing settings.
- D. Set the taps on reduced-voltage autotransformer controllers.
- E. Set field-adjustable circuit-breaker trip ranges as specified in Division 26 "Overcurrent Protective Device Coordination Study."
- F. Set field-adjustable pressure switches.

3.8 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions until controllers are ready to be energized and placed into service.
- B. Replace VFCs whose interiors have been exposed to water or other liquids prior to Substantial Completion.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, reprogram, and maintain VFCs.

END OF SECTION

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ED REMODEL
MORENO VALLEY, CALIFORNIA

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MORENO VALLEY, CALIFORNIA

SECTION 23 3113

METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round and flat-oval ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.
7. Seismic-restraint devices.

B. Related Sections:

1. Division 23 "Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.
2. Division 23 "Testing, Adjusting, and Balancing" for testing, adjusting, and balancing requirements for metal ducts.
3. Division 23 "Seismic Restraint of Mechanical Utilities".

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.

- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7. See Division 23 "Seismic Restraint of Suspended Mechanical Utilities".

1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.

- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

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MORENO VALLEY, CALIFORNIA

1.4 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.
3. Seismic-restraint devices.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- B. Welding certificates.
- C. Field quality-control reports.
- 1.6 QUALITY ASSURANCE
- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
- 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 - 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - e. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 3. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- a. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 5. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick metal matching duct material; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
9. Secure insulation between sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 8. Service: Indoor or outdoor.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
 10. Acceptable Manufacturers:
 - a. McGill Airseal LLC United Duct Sealer
 - b. Ductmate Industries Pro Seal
 - c. Lewis & Lambert Indoor/Outdoor water-based duct sealer
 - d. Design Polymerics DP1010
- C. Flanged Joint Sealant: Comply with ASTM C 920.
 1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
 6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

E. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.

2.7 SEISMIC-RESTRAINT DEVICES

- A. See Division 23 "Seismic Restraint of Suspended Mechanical Utilities."

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 "Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines",- Advanced level.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Seal Class A.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Do not use powder-actuated concrete fasteners. Install concrete expansion anchors. (Zinc coated for indoors, stainless steel for outdoors.)
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 "Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

Paint materials and application requirements are specified in Division 9 "Exterior Painting" and Division 9 "Interior Painting."

3.7 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Duct Pressure Testing

1. General

- a. Test ductwork and plenums for leaks in presence of the Inspector of Record, before duct is concealed.
- b. Use portable high-pressure blower and necessary instruments to indicate amount of leakage.
- c. Scope of ductwork testing: All supply and exhaust duct risers, and supply mains up to the terminal units.

2. Procedure

- a. Conduct tests as recommended in SMACNA HVAC Air Duct Leakage Test Manual.
- b. Determine amount of air leakage by makeup airflow measurements. The total leakage shall be determined by summation of leakage for each section of system tested.
- c. Noise generated from duct leakage is not acceptable.
- d. Visually mark tested sections with certification sticker and initials of field test inspector.
- e. Submit certification of test results.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.8 DUCT CLEANING

A. Clean new duct system(s) before testing, adjusting, and balancing.

B. Use service openings for entry and inspection.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 23 "Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
1. Air outlets and inlets (registers, grilles, and diffusers).
 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 4. Coils and related components.
 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 6. Supply-air ducts, dampers, actuators, and turning vanes.
 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:
1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
 4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
 5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
 6. Provide drainage and cleanup for wash-down procedures.
 7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3.9 START UP

- A. Air Balance: Comply with requirements in Division 23 "Testing, Adjusting, and Balancing."

3.10 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:

1. Supply duct 10 ft downstream of duct humidifiers: Stainless steel.

- B. Supply Ducts:

1. Ducts Connected to Fan Coil Units and downstream of terminal units:

- a. Pressure Class: Positive 2-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class for Rectangular: 6.

2. Ducts Connected to Air-Handling Units upstream of terminal units:

- a. Pressure Class: Positive 4-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class: 6.

3. Ducts Connected to Equipment Not Listed Above:

- a. Pressure Class: Positive 2-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class for Rectangular: 6.

- C. Return Ducts:

1. Ducts Connected to Fan Coil Units and Terminal Units:

- a. Pressure Class: Positive or negative 2-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class: 6.

2. Ducts Connected to Air-Handling Units:

- a. Pressure Class: Positive or negative 2-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class: 6.

3. Ducts Connected to Equipment Not Listed Above:

- a. Pressure Class: Positive or negative 2-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class: 6.

- D. Exhaust Ducts:

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A
 - c. SMACNA Leakage Class: 6.
 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A
 - c. SMACNA Leakage Class: 6.
 3. Ducts Connected to supply ducts 10' downstream of humidifiers.
 - a. Type 304, stainless-steel sheet.
 - b. Exposed to View: No. 4 finish.
 - c. Concealed: No. 2D finish.
 - d. Welded seams and flanged joints with watertight EPDM gaskets.
 - e. Pressure Class: Positive or negative 2-inch wg.
 - f. Minimum SMACNA Seal Class: Welded seams, joints, and penetrations.
 - g. SMACNA Leakage Class: 3.
 4. Ducts Connected to Fans Exhausting Laboratory and Process Air (ASHRAE 62.1, Class 3 and 4).
 - a. Type 316, stainless-steel sheet.
 - 1) Exposed to View: No. 4 finish.
 - 2) Concealed: No. 2B finish.
 - b. Pressure Class: Positive or negative 4-inch wg.
 - c. Minimum SMACNA Seal Class: Welded seams, joints, and penetrations.
 - d. SMACNA Leakage Class: 3.
 5. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A
 - c. SMACNA Leakage Class: 6.
- E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
1. Ducts Connected to Fan Coil Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class: 6.
 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- c. SMACNA Leakage Class: 6.
- 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class: 6.
- F. Intermediate Reinforcement:
 - 1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.
 - 2. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
- G. Liner:
 - 1. Supply Air Ducts: No exposed to airstream liner allowed.
 - 2. Exposed exhaust-air between isolation damper and penetration of building exterior: Fibrous glass, Type II, 2 inches thick.
 - 3. Exposed supply, return, and outside air ducts in unconditioned rooms: Fibrous glass, Type II, 2 inches thick. Note that exhaust ducts shall only be lined for acoustical attenuation purposes and only at locations shown shaded on plans.
- H. Elbow Configuration:
 - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam or Welded.
- I. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 3300

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Barometric relief dampers.
3. Manual volume dampers.
4. Control dampers.
5. Fire dampers.
6. Smoke dampers.
7. Combination fire and smoke dampers.
8. Flange connectors.
9. Turning vanes.
10. Remote damper operators.
11. Duct-mounted access doors.
12. Flexible connectors.
13. Flexible ducts.
14. Duct accessory hardware.

B. Related Requirements:

1. Division 28 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.

DCGA 14044
2014-12-24

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- c. Control-damper installations.
- d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
- e. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and No. 4D finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Air Balance Inc.; a division of Mestek, Inc.
2. American Warming and Ventilating; a division of Mestek, Inc.
3. Cesco Products; a division of Mestek, Inc.
4. Greenheck Fan Corporation.
5. Lloyd Industries, Inc.
6. Nailor Industries Inc.
7. NCA Manufacturing, Inc.
8. Pottorff.
9. Ruskin Company.
10. Vent Products Company, Inc.

- B. Description: Gravity balanced.

- C. Maximum Air Velocity: 1500 fpm.

- D. Maximum System Pressure: 1.5-inch w.g.

- E. Frame: Hat-shaped, 0.05-inch-thick, galvanized sheet steel or 304 stainless steel to match duct material, with welded corners or mechanically attached.

- F. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum or 0.020-inch-thick 304 stainless steel with sealed edges.

- G. Blade Action: Parallel.

- H. Blade Seals: Neoprene or Extruded Vinyl, mechanically locked.

- I. Blade Axles:

1. Material: Stainless steel.
2. Diameter: 0.20 inch.

- J. Tie Bars and Brackets: Aluminum or Type 304 Stainless steel.

- K. Return Spring: Adjustable tension.

- L. Bearings: synthetic pivot bushings or stainless steel.

- M. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. 90-degree stops.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2.4 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Air Balance Inc.; a division of Mestek, Inc.
 2. American Warming and Ventilating; a division of Mestek, Inc.
 3. Cesco Products; a division of Mestek, Inc.
 4. Greenheck Fan Corporation.
 5. Lloyd Industries, Inc.
 6. Nailor Industries Inc.
 7. NCA Manufacturing, Inc.
 8. Pottorff.
 9. Ruskin Company.
 10. Vent Products Company, Inc.
- B. Suitable for horizontal or vertical mounting.
- C. Maximum Air Velocity: 1500 fpm.
- D. Maximum System Pressure: 2-inch wg.
- E. Frame: Hat-shaped, 0.05-inch-thick, galvanized sheet steel or type 304 stainless steel to match duct material, with welded corners or mechanically attached.
- F. Blades:
1. Multiple, 0.025-inch- thick, roll-formed aluminum or 0.020 inch thick type 304 stainless steel.
 2. Maximum Width: 6 inches.
 3. Action: Parallel.
 4. Balance: Gravity.
 5. Eccentrically pivoted.
- G. Blade Seals: Neoprene or vinyl.
- H. Blade Axles: Type 304 Stainless steel.
- I. Tie Bars and Brackets:
1. Material: Aluminum or Stainless steel.
 2. Rattle free with 90-degree stop.
- J. Return Spring: Adjustable tension.
- K. Bearings: Synthetic or Stainless steel.
- L. Accessories:
1. Flange on intake.
 2. Adjustment device to permit setting for varying differential static pressures.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2.5 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. Nailor Industries Inc.
 - f. Pottorff.
 - g. Ruskin Company.
 - h. Trox USA Inc.
 - i. Vent Products Company, Inc.
2. If approved by Engineer, dampers 12" diameter and smaller in ducts with 1 inch w.g. or lower static pressure may be shop built by the contractor in lieu of factory built. Contractor shall submit sample for approval.
3. Standard leakage rating, with linkage outside airstream.
4. Suitable for horizontal or vertical applications.
5. Frames:
 - a. Frame: Hat-shaped, 0.064 inch thick galvanized or 304 stainless steel to match duct material.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized or 304 Stainless-steel, 0.064 inch thick to match duct material.
7. Blade Axles: Type 304 Stainless steel.
8. Bearings:
 - a. Molded synthetic or Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
9. Tie Bars and Brackets: Galvanized steel.

B. Jackshaft:

1. Size: 1-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:

1. Manufacturer: Durodyne Specline (low air leakage) regulators or an approved equivalent.
2. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, a 1/2-inch hexagon locking nut, and a neoprene gasket.
3. Include center hole to suit damper operating-rod size.
4. Include elevated platform for insulated duct mounting. Match duct wrap thickness.

2.6 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Arrow United Industries; a division of Mestek, Inc.
3. Cesco Products; a division of Mestek, Inc.
4. Greenheck Fan Corporation.
5. Lloyd Industries, Inc.
6. McGill AirFlow LLC.
7. Metal Form Manufacturing, Inc.
8. Nailor Industries Inc.
9. NCA Manufacturing, Inc.
10. Pottorff.
11. Ruskin Company.
12. Vent Products Company, Inc.
13. Young Regulator Company.

B. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

C. Frames:

1. 0.094-inch- thick, galvanized sheet steel or 0.05-inch- thick stainless steel to match duct material.
2. Mitered and welded corners.

D. Blades:

1. Multiple blade with maximum blade width of 8 inches.
2. Opposed-blade design.
3. Galvanized-steel or type 304 Stainless steel.
4. 0.064 inch thick single skin or 0.0747-inch- thick dual skin.
5. Blade Edging: Closed-cell neoprene.

E. Blade Axles: 1/2-inch- diameter; galvanized steel or 304 stainless steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

F. Bearings:

1. Molded synthetic or Stainless-steel sleeve.
2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

2.7 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Greenheck Fan Corporation.
2. Pottorff.
3. Ruskin Company.

B. Type: Dynamic; rated and labeled according to UL 555 by an NRTL.

C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4,000-fpm velocity.

D. Fire Rating: 1-1/2 hours.

E. Frame: Curtain type with blades outside airstream; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.

F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.

1. Minimum Thickness: 0.138 inch thick, as indicated, and of length to suit application.
2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.

G. Mounting Orientation: Vertical or horizontal as indicated.

H. Blades: Roll-formed, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.

I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.

J. Heat-Responsive Device: Electric, resettable link and switch package, factory installed, 165 deg F rated.

2.8 SMOKE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Greenheck Fan Corporation.
2. Pottorff.
3. Ruskin Company.

B. General Requirements: Label according to UL 555S by an NRTL.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- C. Smoke Detector: See Division 21 "Digital Addressable Fire Alarm System".
 - D. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel, with welded corners and mounting flange.
 - E. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- thick, galvanized sheet steel.
 - F. Leakage: Class II.
 - G. Rated pressure and velocity to exceed design airflow conditions.
 - H. Mounting Sleeve: Factory-installed, 0.05-inch- thick, galvanized sheet steel; length to suit wall or floor application.
 - I. Damper Motors: two-position action.
 - J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 "HVAC Instrumentation and Controls."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
 - K. Accessories:
 - 1. Auxiliary switches for position indication.
 - 2. Test and reset switches, damper mounted.
- 2.9 COMBINATION FIRE AND SMOKE DAMPERS
- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Greenheck Fan Corporation.
 - 2. Pottorff.
 - 3. Ruskin Company.

DCGA 14044
2014-12-24

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4,000-fpm velocity.
- D. Fire Rating: 1-1/2 hours.
- E. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Heat-Responsive Device: Electric resettable device and switch package, factory installed, 165 deg F rated.
- G. Smoke Detector: See Division 28 "Digital Addressable Fire Alarm System".
- H. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- thick, galvanized sheet steel.
- I. Leakage: Class II.
- J. Rated pressure and velocity to exceed design airflow conditions.
- K. Mounting Sleeve: Factory-installed, 0.05-inch- thick, galvanized sheet steel; length to suit wall or floor application.
- L. Damper Motors: two-position action.
- M. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 "Direct Digital Control System."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- N. Accessories:
 - 1. Auxiliary switches for position indication.
 - 2. Test and reset switches, damper mounted.

DCGA 14044
2014-12-24

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2.10 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Ductmate Industries, Inc.
 2. Nexus PDQ; Division of Shilco Holdings Inc.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.11 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. Elgen Manufacturing.
 4. METALAIRE, Inc.
 5. SEMCO Incorporated.
 6. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions or any duct with air velocity greater than 2,000 fpm.

2.12 REMOTE DAMPER OPERATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Greenheck.
 2. Enertech.
 3. Metropolitan Air Technology.
- B. Description: Low-voltage remote control type, complete with outside the airstream actuator, damper, DC cable, and 9v battery operated remote controller. A minimum of three handheld controllers shall be provided to Kaiser Facilities.
- C. Ceiling /Wall-Box Mounting: Recessed ¾ inches deep.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2.13 DUCT-MOUNTED ACCESS DOORS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Cesco Products; a division of Mestek, Inc.
3. Ductmate Industries, Inc.
4. Elgen Manufacturing.
5. Flexmaster U.S.A., Inc.
6. Greenheck Fan Corporation.
7. McGill AirFlow LLC.
8. Nailor Industries Inc.
9. Pottorff.
10. Ventfabrics, Inc.
11. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Continuous and two compression latches with outside and inside handles.
 - d. Access Doors Larger Than 24 by 48 Inches: Continuous and two compression latches with outside and inside handles.

C. Pressure Relief Access Door:

1. Door and Frame Material: to match duct material.
2. Door: Double wall with insulation fill on insulated ducts, single wall on un-insulated ducts with metal thickness applicable for duct pressure class.

2.14 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Ductmate Industries, Inc.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2. Duro Dyne Inc.
 3. Elgen Manufacturing.
 4. Ventfabrics, Inc.
 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: 26 oz./sq. yd..
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: 24 oz./sq. yd..
 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.
- G. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.15 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Flexmaster U.S.A., Inc.
 2. Hart & Cooley.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
 4. Casco.

DCGA 14044
2014-12-24

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.
- C. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 4– 2-inch wg positive and 0.5-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 175 deg F.
 - 4. Insulation R-Value: 8.0.
- D. Flexible Duct Connectors:
 - 1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
 - 2. Non-Clamp Connectors: Adhesive plus sheet metal screws.

2.16 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, and stainless-steel accessories in stainless-steel ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

DCGA 14044
2014-12-24

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Install galvanized steel volume dampers in galvanized steel ducts.
 2. Install stainless steel volume dampers in stainless steel ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install remote damper operators for any volume damper above hard lid ceilings or otherwise inaccessible via a ceiling access panel or lay-in ceiling tile.
- H. Install fire, smoke, and combination smoke/fire dampers according to UL listing.
- I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
1. On both sides of duct coils.
 2. Upstream from duct filters.
 3. At outdoor-air intakes and mixed-air plenums.
 4. At drain pans and seals.
 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 6. Adjacent to and close enough to fire or smoke dampers, to reset closure devices. Access doors for access to fire or smoke dampers shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 7. At each change in direction and at maximum 50-foot spacing.
 8. Upstream from turning vanes.
 9. Upstream or downstream from duct silencers.
 10. Control devices requiring inspection.
 11. Elsewhere as indicated.
- J. Install access doors with swing against duct static pressure.
- K. Access Door Sizes:
1. One-Hand or Inspection Access: 8 by 5 inches.
 2. Two-Hand Access: 12 by 6 inches.
 3. Head and Hand Access: 18 by 10 inches.
 4. Head and Shoulders Access: 21 by 14 inches.
 5. Body Access: 25 by 14 inches.
 6. Body plus Ladder Access: 25 by 17 inches.
- L. Label access doors according to Division 23 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- M. Install flexible connectors to connect ducts to equipment.
- N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- O. Connect terminal units to supply ducts directly. Do not use flexible ducts.
- P. Connect diffusers to ducts with maximum 60-inch lengths of flexible duct clamped in place.
- Q. Connect flexible ducts to metal ducts with draw bands.
- R. Install duct test holes where required for testing and balancing purposes.
- S. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.
- T. Tie bright orange locator ribbons, minimum of 12 inches in length, to each manual volume damper operator, for ease of locating.
- U. Install turning vanes in all 90 degree elbows except the following:
 - 1. Dryer vents.
 - 2. Cart wash exhaust ducts.
 - 3. Dish wash exhaust ducts.
 - 4. Kitchen hood grease exhaust ducts.
- V. At Contractor's option, turning vanes may be omitted from rectangular duct elbows provided the elbow is radius type with radius to duct width (R/W) ratio equal to 2.0 or higher.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.
 - 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 3423

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Utility set fans.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on actual Project site elevations.
- B. Operating Limits: Classify according to AMCA 99.
- C. Seismic Performance: Fans shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 2. Units shall have a current and valid OSHPD OSP# and report certifying compliance with special seismic certification requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:
1. Certified fan performance curves with system operating conditions indicated.
 2. Certified fan sound-power ratings.
 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 4. Material thickness and finishes, including color charts.
 5. Dampers, including housings, linkages, and operators.
 6. Roof curbs.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

DCGA 14044
2014-12-24

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 2. Wiring Diagrams: For power, signal, and control wiring.
- C. Delegated-Design Submittal: For unit hangars and supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Roof framing and support members relative to duct penetrations.
 2. Ceiling suspension assembly members.
- B. Field quality-control reports.
- C. Seismic Qualification Certificates: For air-handling units, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 4. Current and valid OSHPD OSP# and report certifying compliance with special seismic certification requirements.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Belts: One set for each belt-driven unit.

1.8 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.
- C. UL Standards: Power ventilators shall comply with UL 705.

1.9 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

PART 2 - PRODUCTS

2.1 UTILITY SET FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 1. Greenheck.
 2. Loren Cook Company.
- B. Housing: Fabricated of galvanized steel with side sheets fastened with a deep lock seam or welded to scroll sheets.
 1. Housing Discharge Arrangement: Adjustable to eight standard positions.
- C. Fan Wheels: Single-width, single inlet; welded to cast-iron or cast-steel hub and spun-steel inlet cone, with hub keyed to shaft.
 1. Blade Materials: Aluminum.
 2. Blade Type: Backward inclined.
- D. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
- E. Shaft Bearings: Prelubricated and sealed, self-aligning, pillow-block-type ball bearings with ABMA 9, L₅₀ of 500,000 hours.
 1. Extend grease fitting to accessible location outside of unit.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

F. Belt Drives:

1. Factory mounted, with final alignment and belt adjustment made after installation
2. Service Factor Based on Fan Motor Size: 1.5.
3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
5. Belt Guards: Fabricate of steel for motors mounted on outside of fan cabinet.

G. Accessories:

1. Inlet and Outlet: Flanged.
2. Companion Flanges: Rolled flanges for duct connections of same material as housing.
3. Backdraft Dampers: Gravity actuated with counterweight and interlocking aluminum blades with felt edges in steel frame installed on fan discharge.
4. Access Door: Gasketed door in scroll with latch-type handles.
5. Scroll Dampers: Single-blade damper installed at fan scroll top with adjustable linkage.
6. Inlet Screens: Removable wire mesh.
7. Drain Connections: NPS 3/4 (DN 20) threaded coupling drain connection installed at lowest point of housing.
8. Weather Hoods: Weather resistant with stamped vents over motor and drive compartment.
9. Heat Slinger: Aluminum cooling disc to dissipate heat from fan shaft.

H. Capacities and Characteristics:

1. See schedule on drawings for more information.

2.2 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

B. Enclosure Type: Totally enclosed, fan cooled.

2.3 SOURCE QUALITY CONTROL

A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.

B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Equipment Mounting:
 - 1. Install power ventilators on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- C. Install units with clearances for service and maintenance.
- D. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 5. Adjust belt tension.
 6. Adjust damper linkages for proper damper operation.
 7. Verify lubrication for bearings and other moving parts.
 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 10. Shut unit down and reconnect automatic temperature-control operators.
 11. Remove and replace malfunctioning units and retest as specified above.
- C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION 233423

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 3600

AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Shutoff, single-duct air terminal units.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following products, including rated capacities, furnished specialties, sound-power ratings, and accessories.
 - 1. Air terminal units.
 - 2. Liners and adhesives.
 - 3. Sealants and gaskets.
 - 4. Seismic-restraint devices.
- B. Shop Drawings: For air terminal units. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
 - 3. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.
- C. Delegated-Design Submittal:
 - 1. Materials, fabrication, assembly, and spacing of hangers and supports.
 - 2. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Ceiling suspension assembly members.
 2. Size and location of initial access modules for acoustic tile.
 3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- B. Field quality-control reports.
- 1.5 CLOSEOUT SUBMITTALS
- A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 1 "Operation and Maintenance Data," include the following:
1. Instructions for resetting minimum and maximum air volumes.
 2. Instructions for adjusting software set points.
- 1.6 QUALITY ASSURANCE
- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."

PART 2 - PRODUCTS

- 2.1 PERFORMANCE REQUIREMENTS
- A. Structural Performance: Hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7.
1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
- 2.2 SYSTEM DESCRIPTION
- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- 2.3 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS
- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Krueger.
 2. Price Industries.
 3. Titus.
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud; pressure-independent operation.
- C. Casing: 0.034-inch steel, wall, similar to Titus "Steriloc" construction.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

1. Casing Lining: Adhesive attached, 1-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071, and having a maximum flame-spread index of 25 and a maximum smoke-developed index of 50, for both insulation and adhesive, when tested according to ASTM E 84.
 - a. Cover liner with nonporous foil.
 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 3. Air Outlet: S-slip and drive connections.
 4. Access: Removable minimum 9"x9" panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- D. Regulator Assembly: System-air-powered bellows section incorporating polypropylene bellows for volume regulation and thermostatic control. Bellows shall operate at temperatures from 0 to 140 deg F, shall be impervious to moisture and fungus, shall be suitable for 10-inch wg static pressure, and shall be factory tested for leaks.
- E. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
 1. Maximum Damper Leakage: ARI 880 rated, 2 percent of nominal airflow at 3-inch wg inlet static pressure.
 2. Damper Position: Normally open.

F. Attenuator Section: 0.034-inch steel sheet, 3 foot long, similar to Titus "Steriloc" construction.
 1. Lining: Adhesive attached, 1-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071, and having a maximum flame-spread index of 25 and a maximum smoke-developed index of 50, for both insulation and adhesive, when tested according to ASTM E 84.
 - a. Cover liner with nonporous foil.
 2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

G. Hydronic Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch, and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain valve.

H. Direct Digital Controls: Single-package unitary controller and actuator specified in Division 23 "Direct Digital Control Systems."

2.4 HANGERS AND SUPPORTS

 - A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
 - B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- C. Steel Cables: Galvanized steel complying with ASTM A 603.
 - D. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
 - E. Air Terminal Unit Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
 - F. Trapeze and Riser Supports: Steel shapes and plates for units with steel casings; aluminum for units with aluminum casings.
- 2.5 SEISMIC-RESTRAINT DEVICES
- A. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by the Office of Statewide Health Planning and Development for the State of California.
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
 - B. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
 - C. Restraint Cables: ASTM A 603, galvanized-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; with an automatic-locking and clamping device or double-cable clips.
 - D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
 - E. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.6 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to ARI 880.
 - 1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and ARI certification seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- B. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
- C. Install attenuator section only where indicated on plans.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Do not use powder-actuated concrete fasteners.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.3 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install hangers and braces designed to support the air terminal units and to restrain against seismic forces required by applicable building codes. Comply with ASCE/SEI 7.
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on air terminal units that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by the Office of Statewide Health Planning and Development for the State of California.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
 - 1. Identify position of reinforcing steel and other embedded items before drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

3. Wedge Anchors: Protect threads from damage during anchor installation. Install heavy-duty sleeve anchors with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Set anchors to manufacturer's recommended torque, using a torque wrench.
5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.4 CONNECTIONS

- A. Install piping adjacent to air terminal unit to allow service and maintenance.
- B. Hot-Water Piping: In addition to requirements in Division 23 "Hydronic Piping" and Division 23 "Hydronic Piping Specialties," connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Connect ducts to air terminal units according to Division 23 "Metal Ducts."

3.5 IDENTIFICATION

- A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Division 23 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 1. Tests and Inspections:
 - a. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - b. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
 - c. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - d. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Air terminal unit will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.7 STARTUP SERVICE

- A. Perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 3. Verify that controls and control enclosure are accessible.
 4. Verify that control connections are complete.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

5. Verify that nameplate and identification tag are visible.
6. Verify that controls respond to inputs as specified.

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RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 3713

DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Square ceiling diffusers.
2. Linear slot diffusers.
3. Fixed face grilles.

B. Related Sections:

1. Division 23 "Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Duct access panels.

B. Source quality-control reports.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

A. Square Ceiling Diffusers: CD-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Krueger.
 - b. Price Industries.
 - c. Titus.
2. Material: Steel unless noted otherwise on plans.
3. Finish: Baked enamel or powder coat, white.
4. Face Size: As scheduled.
5. Face Style: Plaque.
6. Mounting: Lay-in with plaster mounting panel accessory for gypsum board ceilings.
7. Pattern: 4-way unless noted otherwise on plans.

2.2 CEILING LINEAR SLOT OUTLETS

A. Linear Slot Diffuser: LS-1, LR-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Managers.
 - b. Krueger.
 - c. Price Industries.
 - d. Titus.
2. Material - Shell: Aluminum, insulated unless noted otherwise on plans.
3. Material - Pattern Controller and Tees: Aluminum.
4. Finish - Face and Shell: Baked enamel or powder coat, black.
5. Finish - Pattern Controller: Baked enamel or powder coat, black.
6. Finish - Tees: Baked enamel or powder coat, white.
7. Slot Width: 1 inch.
8. Number of Slots: Two.
9. Length: See plans.
10. Provide with unlined sheet metal plenum for supply diffusers. No fiberglass shall be exposed to the airstream in any supply outlet plenum.

2.3 REGISTERS AND GRILLES

A. Fixed Face Grille: RG-1, EG-1, TG-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Krueger.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

- b. Price Industries.
- c. Titus.

- 2. Material: Steel unless noted otherwise on plans.
- 3. Finish: Baked enamel or powder coat, white.
- 4. Face Arrangement: $\frac{3}{4}$ inch blade spacing, 30 to 45 degree angle.
- 5. Core Construction: Integral.
- 6. Mounting: Lay-in with plaster mounting panel accessory for gypsum board ceilings.

2.4 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION

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ED REMODEL
MORENO VALLEY, CALIFORNIA

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RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

SECTION 23 4100

PARTICULATE AIR FILTRATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pleated panel filters.
 - 2. V-bank cell filters.
 - 3. Filter gages.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include dimensions; operating characteristics; required clearances and access; rated flow capacity, including initial and final pressure drop at rated airflow; efficiency and test method; fire classification; furnished specialties; and accessories for each model indicated.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of filter and rack to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Provide one complete set of filters for each filter bank. If system includes prefilters, provide only prefilters.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 - 1. Comply with applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality"; Section 5 - "Systems and Equipment"; and Section 7 - "Construction and Startup."

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

2. Comply with ASHRAE 52.1 for arrestance and ASHRAE 52.2 for MERV for methods of testing and rating air-filter units.
- C. Comply with NFPA 90A and NFPA 90B.

PART 2 - PRODUCTS

2.1 PLEATED PANEL FILTERS

- A. Description: Factory-fabricated, self-supported, extended-surface, pleated, panel-type, disposable air filters with holding frames.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AAF International.
 - b. Airguard.
 - c. Camfil Farr.
 - d. Filtration Group.
 - e. Flanders-Precisionaire.
 - f. Koch Filter Corporation.
- B. Filter Unit Class: UL 900, Class 2.
- C. Media: Interlaced glass or synthetic fibers coated with nonflammable adhesive.
1. Adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
 3. Media shall be coated with an antimicrobial agent.
 4. Separators shall be bonded to the media to maintain pleat configuration.
 5. Welded wire grid shall be on downstream side to maintain pleat.
 6. Media shall be bonded to frame to prevent air bypass.
 7. Support members on upstream and downstream sides to maintain pleat spacing.
- D. Filter-Media Frame: Cardboard frame with perforated metal retainer Galvanized steel sealed or bonded to the media.
- E. Mounting Frames: Welded galvanized steel, with gaskets and fasteners; suitable for bolting together into built-up filter banks.
- F. Capacities and Characteristics: See schedule on plans for sizes.
1. Thickness or Depth: minimum 2 inches, unless noted otherwise.
 2. Maximum or Rated Face Velocity: 500 fpm.
 3. Efficiency: 90 percent on particles 20 micrometers and larger at 500 fpm.
 4. Arrestance: 85 percent when tested according to ASHRAE 52.1.
 5. Initial Resistance: 0.25-inch wg at 500 fpm.

RIVERSIDE COUNTY REGIONAL MEDICAL CENTER
ED REMODEL
MORENO VALLEY, CALIFORNIA

6. Recommended Final Resistance: 0.80 inches wg.
7. MERV Rating: 8 when tested according to ASHRAE 52.2.

2.2 V-BANK MINI-PLEAT FILTERS

- A. Description: Factory-fabricated, high capacity mini-pleat design disposable, packaged air filters with media angled to airflow, and with holding frames.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AAF International.
 - b. Airguard.
 - c. Camfil Farr.
 - d. Filtration Group.
 - e. Flanders-Precisionaire.
 - f. Koch Filter Corporation.
- B. Filter Unit Class: UL 900, Class 2.
- C. Media: 100% synthetic material constructed so individual pleats are maintained in tapered form under rated-airflow conditions by flexible internal supports.
 1. Adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
 3. Media shall be coated with an antimicrobial agent.
- D. Filter-Media Frames: Rigid plastic.
- E. Mounting Frames: Welded galvanized steel, with gaskets and fasteners; suitable for bolting together into built-up filter banks.
- F. Capacities and Characteristics: See schedule on plans for sizes.
 1. Thickness or Depth: Minimum 12 inches.
 2. Maximum or Rated Face Velocity: 500 fpm.
 3. Arrestance: 85 percent when tested according to ASHRAE 52.1.
 4. Initial Resistance: 0.60 inches wg.
 5. Recommended Final Resistance 1.50 inches wg.
 6. MERV Rating: 14 when tested according to ASHRAE 52.2.

2.3 FILTER GAGES

- A. Diaphragm-type gage with dial and pointer in metal case, vent valves, black figures on white background, and front recalibration adjustment.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

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- a. Airguard.
 - b. Dwyer Instruments, Inc.
- 2. Diameter: 4-1/2 inches.
 - 3. Scale Range for Filter Media Having a Recommended Final Resistance of 0.5-Inch wg or Less: 0- to 0.5-inch wg.
 - 4. Scale Range for Filter Media Having a Recommended Final Resistance of 0.5- to 1.0-Inch wg or Less: 0- to 1.0-inch wg.
 - 5. Scale Range for Filter Media Having a Recommended Final Resistance of 1.0- to 2.0-Inch wg or Less: 0- to 2.0-inch wg.
 - 6. Scale Range for Filter Media Having a Recommended Final Resistance of 2.0- to 3.0-Inch wg or Less: 0- to 3.0-inch wg.
 - 7. Scale Range for Filter Media Having a Recommended Final Resistance of 3.0- to 4.0-Inch wg or Less: 0- to 4.0-inch wg.
- B. Accessories: Static-pressure tips, tubing, gage connections, mounting bracket, and sunlight guard where mounted outdoors.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Position each filter unit with clearance for normal service and maintenance.
- B. Install filters in position to prevent passage of unfiltered air.
- C. Install filter gage for each filter bank.
- D. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing with new, clean filters.
- E. Install filter-gage, static-pressure taps upstream and downstream from filters. Install filter gages on filter banks with separate static-pressure taps upstream and downstream from filters. Mount filter gages on outside of filter housing or filter plenum in an accessible position. Adjust and level inclined gages.
- F. Coordinate filter installations with duct and air-handling-unit installations. All outdoor filter gauges shall be provided with sun shields.

3.2 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Tests and Inspections:
 - a. Test for leakage of unfiltered air while system is operating.
- B. Air filter will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

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3.3 CLEANING

- A. After completing system installation and testing, adjusting, and balancing of air-handling and air-distribution systems, clean filter housings and install new filter media.

END OF SECTION

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SECTION 234133

HIGH-EFFICIENCY PARTICULATE FILTRATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. HEPA V-bank cell filters.
 - 2. Filter gages.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include dimensions; operating characteristics; required clearances and access; rated flow capacity, including initial and final pressure drop at rated airflow; efficiency and test method; fire classification; furnished specialties; and accessories for each model indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of filter and rack to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Provide one complete set(s) of filters for each filter bank. If system includes prefilters, provide only prefilters.

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MORENO VALLEY, CALIFORNIA

1.7 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended use.
- B. ASHRAE Compliance:
 - 1. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Comply with IEST-RP-CC001.3.
- D. Comply with UL 586.
- E. Comply with IEST-RP-CC007.1.
- F. Comply with NFPA 90A and NFPA 90B.

PART 2 - PRODUCTS

2.1 HEPA V-BANK CELL FILTERS

- A. Description: Factory-fabricated, disposable, packaged air filters with media at an angle to airflow and with holding frames.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AAF International.
 - b. Camfil Farr Co.
 - c. Flanders-Precisionaire.
 - d. Koch Filter Corporation.
- B. Filter Unit Class: UL 900, Class 1.
- C. Media: Fibrous material, constructed so individual pleats are maintained under rated-airflow conditions.
 - 1. Internal Separators: Aluminum in media folds.
 - 2. Gasket Material: Blue gel.
 - 3. Gasket Location: Upstream.
- D. Filter-Media Frames:
 - 1. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
 - 2. Materials: Fabricated aluminum.
 - 3. Style: V-Bank enclosing frame.

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- E. Mounting Frames: Welded galvanized steel with gaskets and fasteners; suitable for bolting together into built-up filter banks.

2.2 FILTER GAGES

- A. Diaphragm type with dial and pointer in metal case, vent valves, black figures on white background, and front recalibration adjustment.

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airguard.
 - b. Dwyer Instruments, Inc.
- 2. Diameter: 4-1/2 inches.
- 3. Scale Range for Filter Media Having a Recommended Final Resistance of 0.5-Inch wg or Less: 0- to 0.5-inch wg.
- 4. Scale Range for Filter Media Having a Recommended Final Resistance of 0.5- to 1.0-Inch wg or Less: 0- to 1.0-inch wg.
- 5. Scale Range for Filter Media Having a Recommended Final Resistance of 1.0-to 2.0-Inch wg or Less: 0- to 2.0-inch wg.
- 6. Scale Range for Filter Media Having a Recommended Final Resistance of 2.0-to 3.0-Inch wg or Less: 0- to 3.0-inch wg.
- 7. Scale Range for Filter Media Having a Recommended Final Resistance of 3.0-to 4.0-Inch wg or Less: 0- to 4.0-inch wg.

- B. Accessories: Static-pressure tips, metal tubing, gage connections, and mounting bracket.

2.3 CAPACITIES AND CHARACTERISTICS

- A. See equipment specifications and schedules for additional information.
- B. Depth: 12 inches.
- C. Maximum or Rated Face Velocity: 500 fpm.
- D. Initial Resistance: 1.0 inches wg.
- E. Recommended Final Resistance: 2.0 inches wg.
- F. Performance Level: MERV 17 (HEPA)